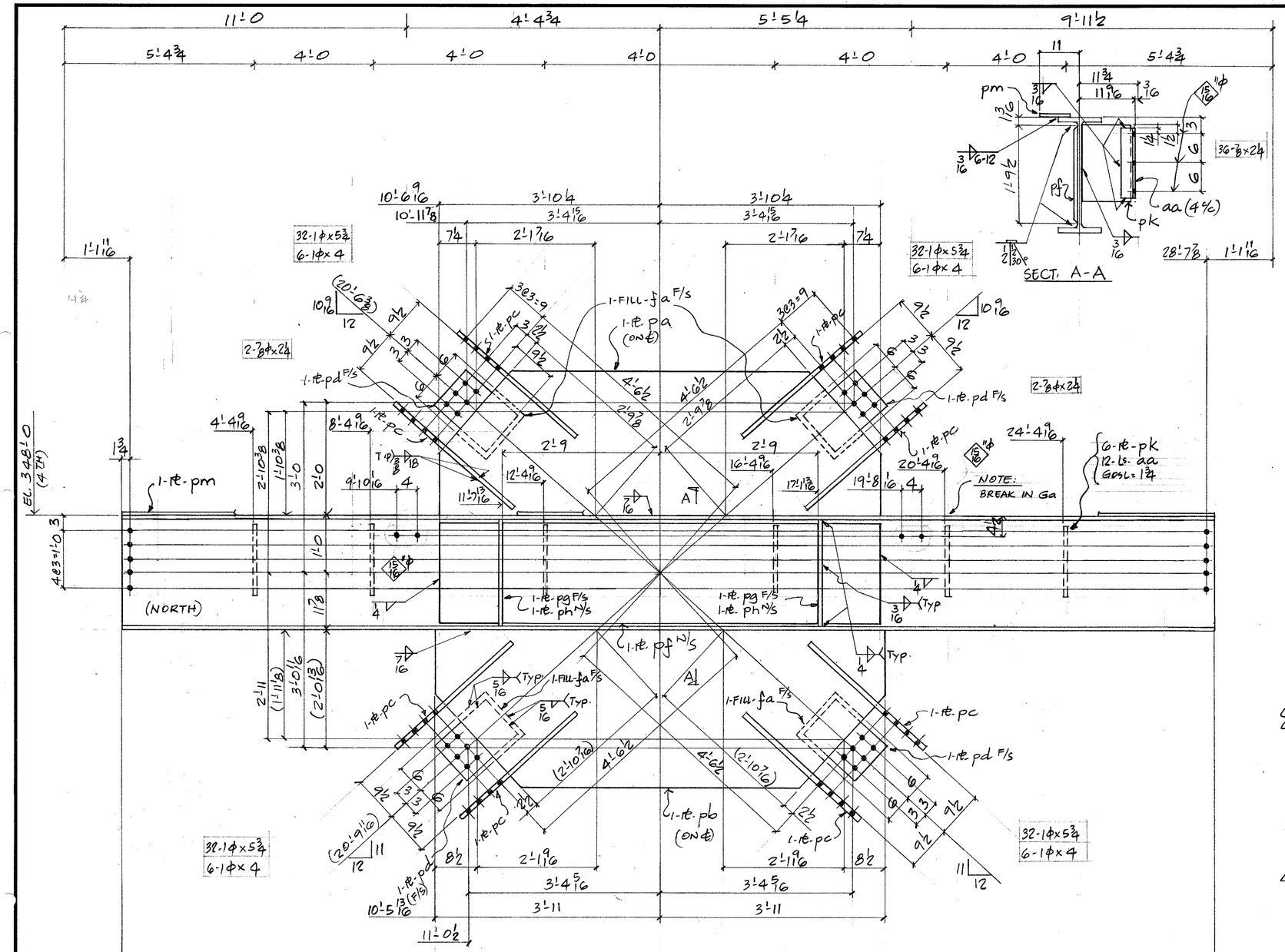


FIELD BOLTS.
40- ⅞ϕ A325 x 2¼

24- 1ϕ A490 x 4
128- 1ϕ A490 x 5¾

152- 1 A325 WASHERS.

ALL 1ϕ BOLT TO HAVE 2-WASHERS.
DET. MAT'L: G40.21 GR44W
ELECTRODE: E70xx
REF. DIAG. E4, E121

BILL OF MATERIAL

LINE	COST CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	1	P1	31	0	x	1	0	44W		7	8	8			
04				PB	1	〃	33	0	x	1	0	〃		7	10	0			
05				PC	8	〃	16	0	x	0	14	〃		2	7	8			
06				PD	4	〃	10	0	x	0	8	〃		1	2	8			
07				FA	4	P1	8	0	x	0	8	44W		1	0	0			
08				PF	1	〃	21	8	x	0	8	〃		7	8	8			PREP 2E
09				PG	2	P1	4	4	x	0	8	44W		1	10	8			
10				PH	2	〃	3	12	x	0	8	〃		1	10	8			
11				PK	6	P1	10	12	x	0	8	〃		1	3	0			
12				AA	12	〃	L	3	3x3x⅜			44W		1	2	8			
13				PM	1	P1	8	8	x	4		44W		28	9	10			
14					1		1F	3/16						78	6	0			
15					1		1F	1/4						8	9				
16					1		1F	5/16						18	0	0			
17					1		1F	7/16						31	0	0			
18					1		4G	5/8						15	4	0			
19					1		1F	⅜						48	0	0			
20																			
21																			
22	0005	A412			1	W	24	7/16				A36		28	9	10	31	13	
23																			
24																			
25																			
26			TOTAL		50				TOTAL					283					1 OF 1
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26			TOTAL						TOTAL										

MARCH 7/85
FEB 27/85

REV.				
1	DATE 1 MAR 85	BY PBG	SPEC. A36 U/N	
2	DATE	BY	HOLES 1/16ϕ U/N	
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 PBG	FEB '85	FR	7 WORLD TRADE CENTER	84-15	412
CHK'D. 28 ACS	DATE ✓		DETAIL: WIND GIRDER (4TH FLOOR)		

74-73