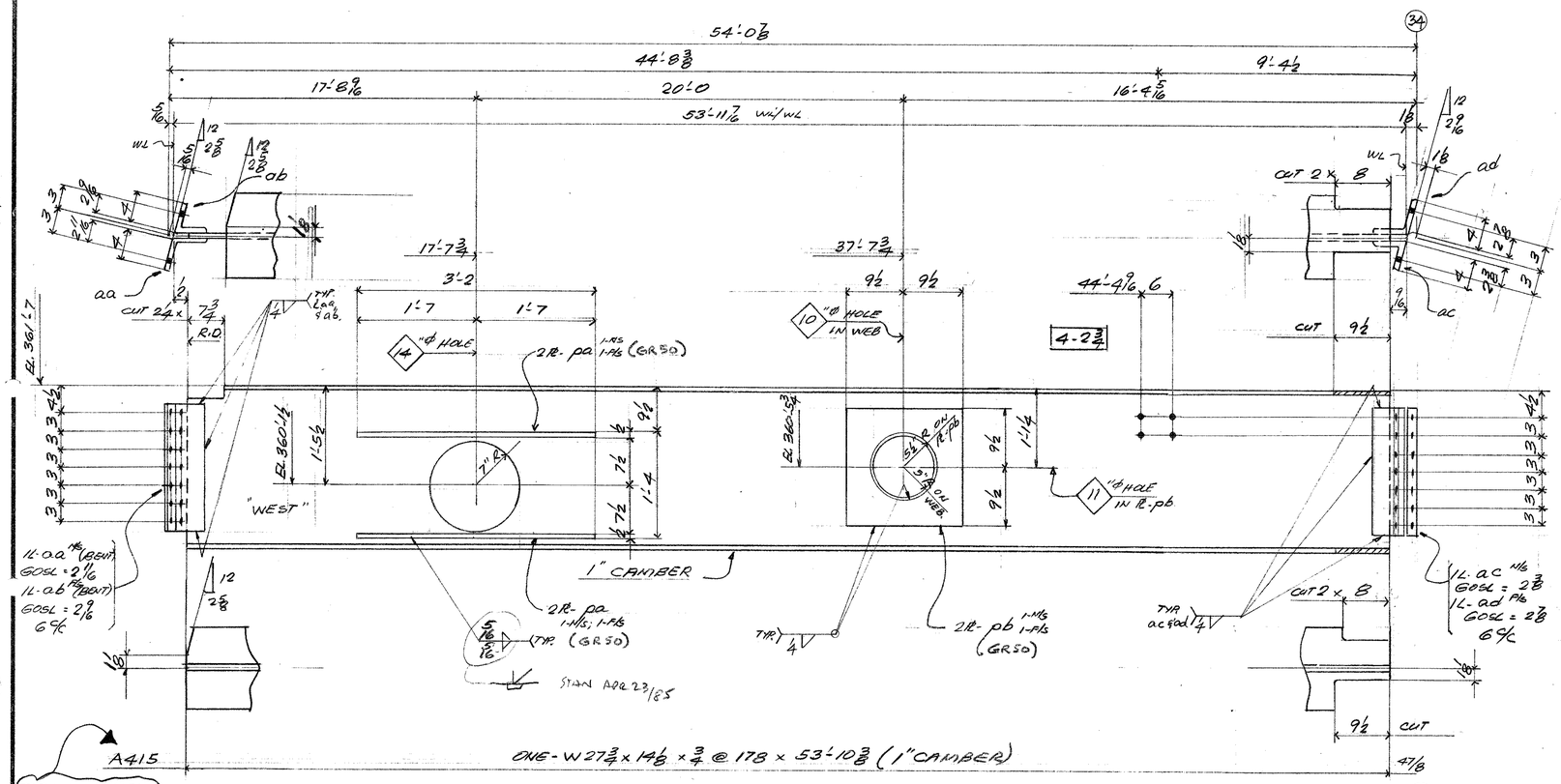


FIELD BOLTS:
8 - 7/8 A325F x 2 3/4

WELD. E70XX
PAINT. NONE
REF. DIAG. E5
DETAILED MATERIALS - 64281 44W U/N

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				PA	4	PL	4	0	x	0	8	A572GR50		3	2	0			
03				PB	2	PL	19	0	x	0	8	A572GR50		1	7	0			
04				AA	1		L	4	x 3 x 7/16			44W		1	8	8			BENT
05				AB	1		L	4	x 3 x 5/16			44W		1	8	8			BENT
06				AC	1		L	4	x 3 x 5/16			44W		1	8	8			BENT
07				AD	1		L	4	x 3 x 7/16			44W		1	8	8			BENT
08					1		IF		1/4					27	0	0			
09					1		IF		5/16					25	4	0			
10		003	A415		1		W	27	x 178			A572GR50		53	10	6	47	8	
11				FOO1															
12				PA	4	PL	4	0	x	0	8	A572GR50		3	2	0			
13				PB	2	PL	19	0	x	0	8	A572GR50		1	7	0			
14				PC	2	PL	15	0	x	0	8	A572GR50		1	3	0			
15				AB	1		L	4	x 3 x 5/16			44W		1	8	8			BENT
16				AB	1		L	4	x 3 x 5/16			44W		1	8	8			BENT
17				AC	1		L	4	x 3 x 5/16			44W		1	8	8			BENT
18				AD	1		L	4	x 3 x 7/16			44W		1	8	8			BENT
19					1		IF		1/4					20	0	7			
20					1		IF		5/16					25	4	0			
21		003	B415		1		W	27	x 178			A572GR50		53	10	2	47	7	
22																			
23																			
24																			
25																			
26			TOTAL		30				TOTAL					240			1	OF 1	
01																			
02																			
03																			
04																			
05																			
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25																			
26			TOTAL						TOTAL										

F.W NOTE

REV.	1 DATE 22-3-85	BY E.S.	SPEC. A572 GR. 50	FRANKEL STEEL LIMITED
	2 DATE AUG. 30, 85	BY H.S.S.	HOLES 15/16 ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3 DATE	BY	FINISH	

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 EV	~~FEB 85~~	F.R.	7 WORLD TRADE CENTER	84-15	415
CHK'D 28 JDP	DATE MAR 85		DETAIL: BEAMS @ 5TH FLOOR		

Mar 22/85 R
Mar 11/85