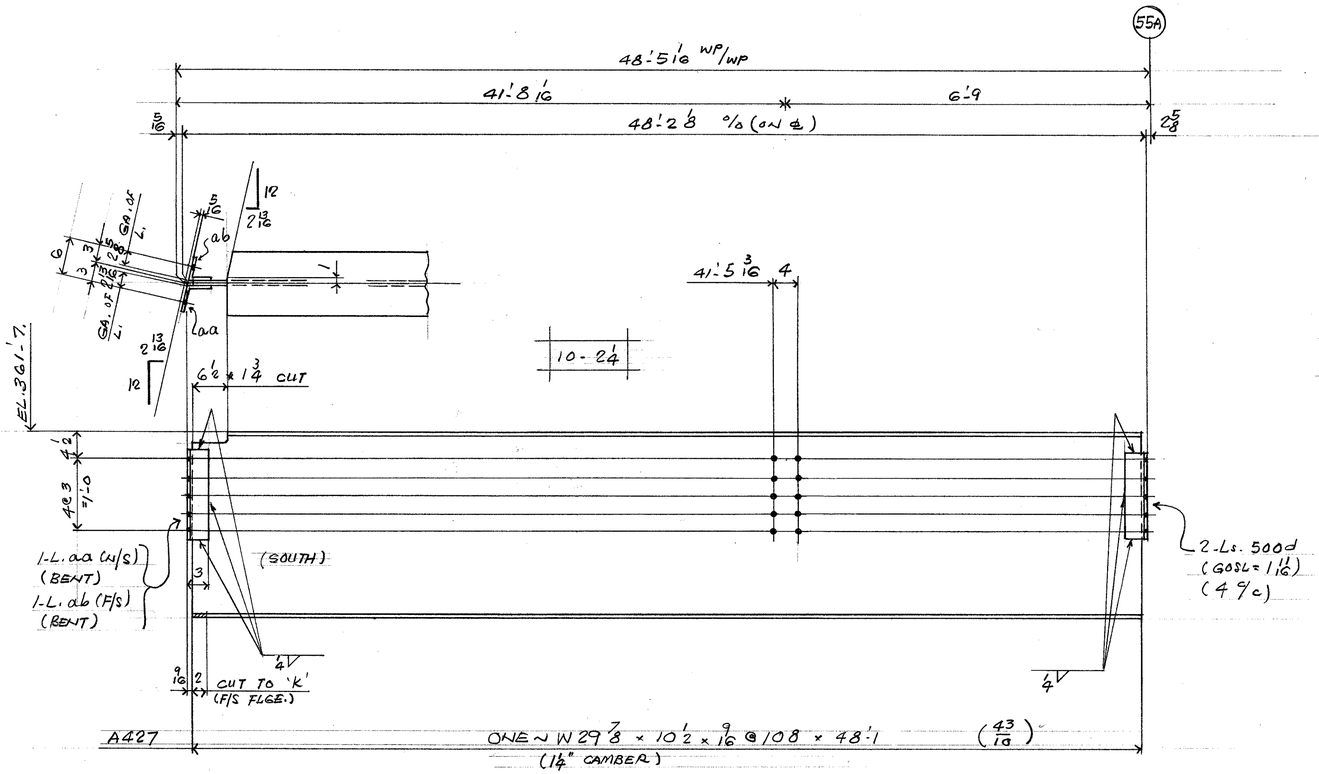
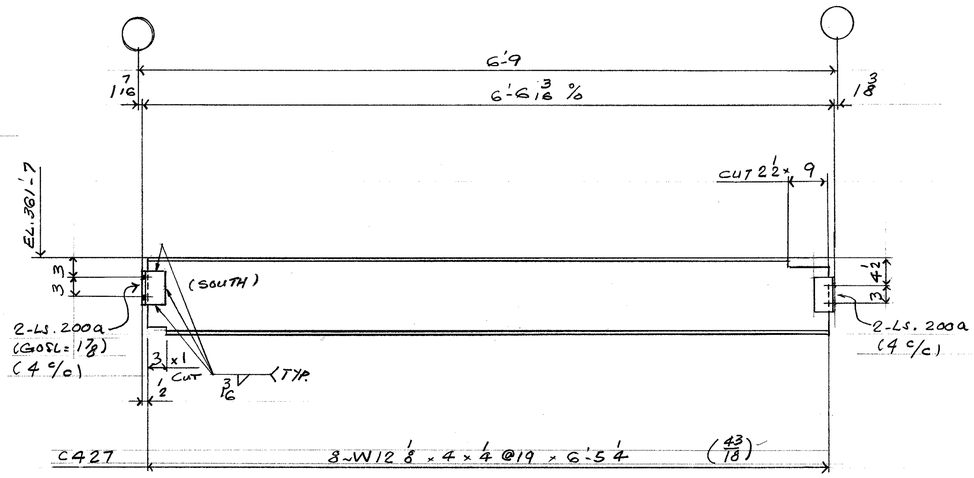
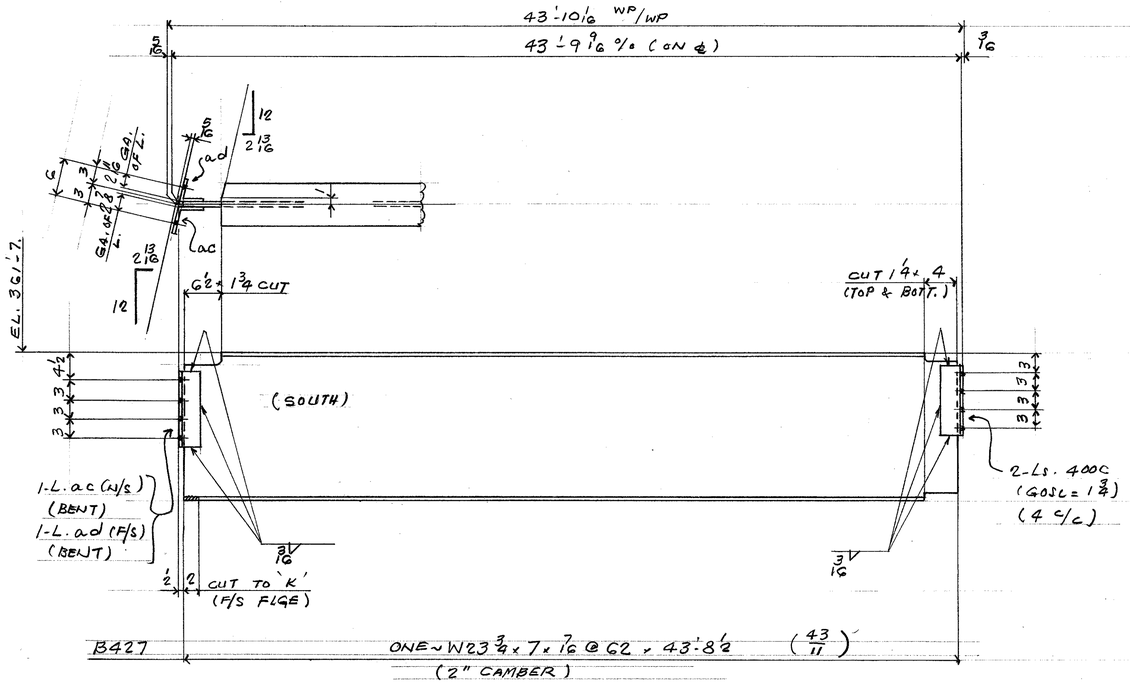






FIELD BOLTS

10 - 7/8" (A325) x 2 1/4

DETAIL MATERIAL: G40.21 44W

WELD: E70XX ELECTRODES

PAINT: NONE

REF. DIAG. E5

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001										
02				500D	2	L3 x 3 x 5/16	44W		1	2	8			
03				AA	1	L4 x 3 x 5/16	44W		1	2	8			BENT
04				AB	1	L4 x 3 x 5/16	44W		1	2	8			BENT
05					1	IF 4			6	5	0			
06		0038	A427		1	W30 x 108	A572GR50		48	1	0	43	10	
07														
08				F001										
09				400C	2	L3 x 3 x 5/16	44W		0	11	8			
10				AC	1	L4 x 3 x 5/16	44W		0	11	8			BENT
11				AD	1	L4 x 3 x 5/16	44W		0	11	8			BENT
12					1	IF 4			5	5	0			
13		004H	B427		1	W24 x 62	A572GR50		43	8	8	43	11	
14														
15				F008										
16				200A	32	L3 x 3 x 5/16	44W		0	5	8			
17					1	IF 5/16			28	0	0			
18		0039	C427		3	W12 x 19	A572GR50		6	5	4	43	18	
19		0040	C427		3	W12 x 19	A572GR50		6	5	4	43	18	
20		004H	C427		2	W12 x 19	A572GR50		6	5	4	43	18	
21														
22														
23														
24														
25														
26			TOTAL		63	TOTAL			151					1 OF 1
01														
02														
03														
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06														
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23														
24														
25														MAR 1/85
26			TOTAL			TOTAL								

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 Gr. 50 U/N

HOLES 15/16" ø

FINISH

MADE 27 EJF DATE FEB. 85

CHK'D. 28 JDP DATE FEB 85

SQUAD FR.

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER

DETAIL: 5TH FLOOR BEAMS

CONTRACT 84-15

DWG.No. 427