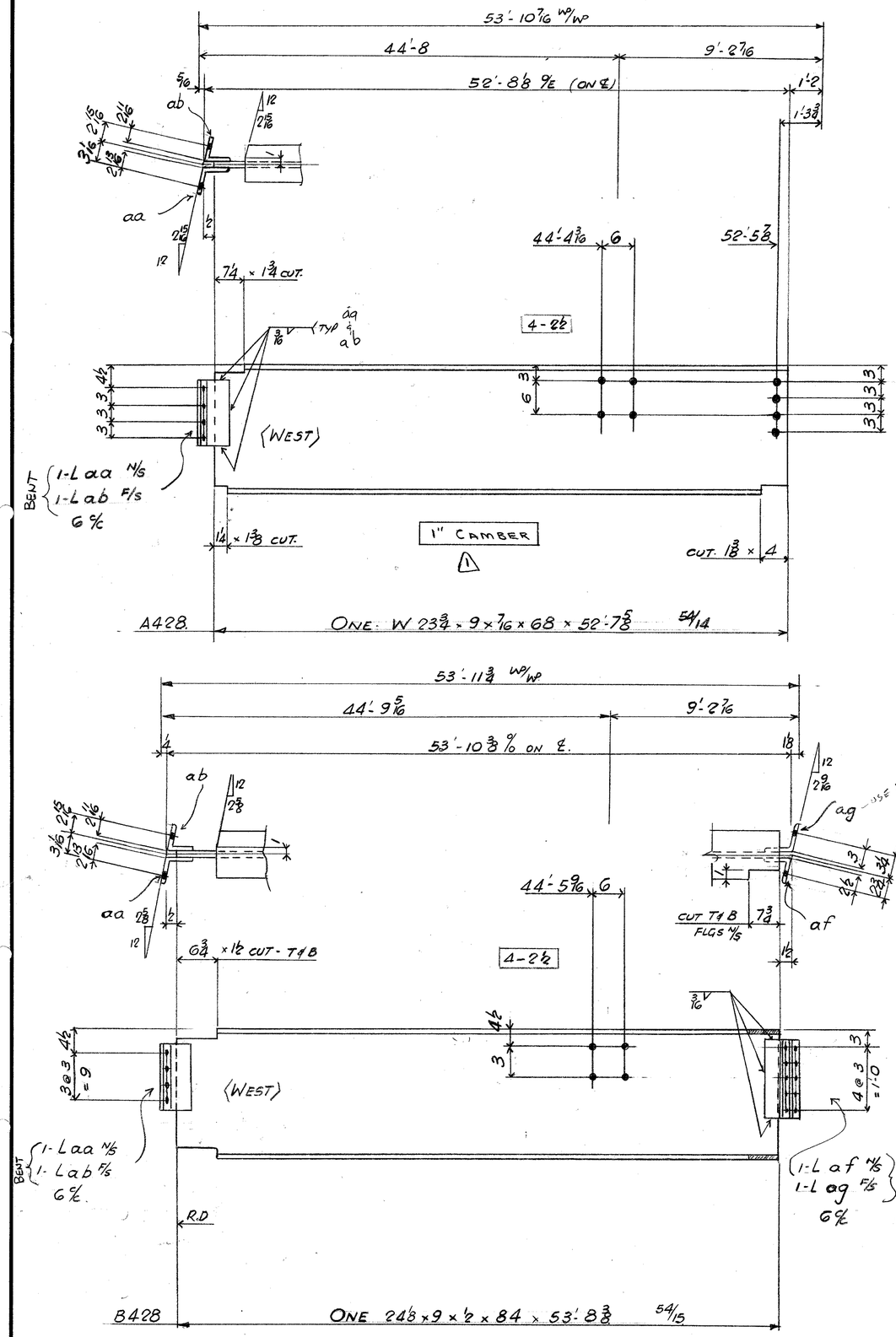


FIELD BOLTS
8 - 7/8ϕ A325 x 2 1/2 LG

DETAIL MATL G40.21.44W
WELD - E70XX
REF DIAG EG
NO PAINT

BILL OF MATERIAL

LINE	COSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02																			
03				AA	1	L	4	x 4 x 3/8				44W		0	11	8			BENT
04				AB	1	L	4	x 4 x 3/8				44W		0	11	8			BENT
05					1	IF	3/16							3	00				
06																			
07		0706	A428		1	W	24	x 68				A572GR50		52	7	10	54	14	
08																			
09																			
10																			
11																			
12																			
13					FOO1														
14																			
15				AA	1	L	4	x 4 x 3/8				44W		0	11	8			BENT
16				AB	1	L	4	x 4 x 3/8				44W		0	11	8			BENT
17				AF	1	L	4	x 4 x 3/8				44W		1	2	8			BENT
18				AG	1	L	4	x 4 x 3/8				44W		1	2	8			BENT
19					1	IF	3/16							7	00				
20																			
21		0707	B428		1	W	24	x 84				A572 GR50		53	8	6	54	15	
22																			
23																			
24																			
25																			
26			TOTAL		12				TOTAL					117					1 OF 1

APPROVED
APPROVED

REV.					
1	DATE Apr 20/85	BY JM	SPEC. A572 - GR50 C/N		
2	DATE	BY	HOLES 18ϕ		
3	DATE	BY	FINISH		

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD
WM	FEB 85	FR
CHK'D. 28 WD	DATE APRIL/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: 6TH FLOOR BEAMS

CONTRACT 84-15
DWG.No. 428