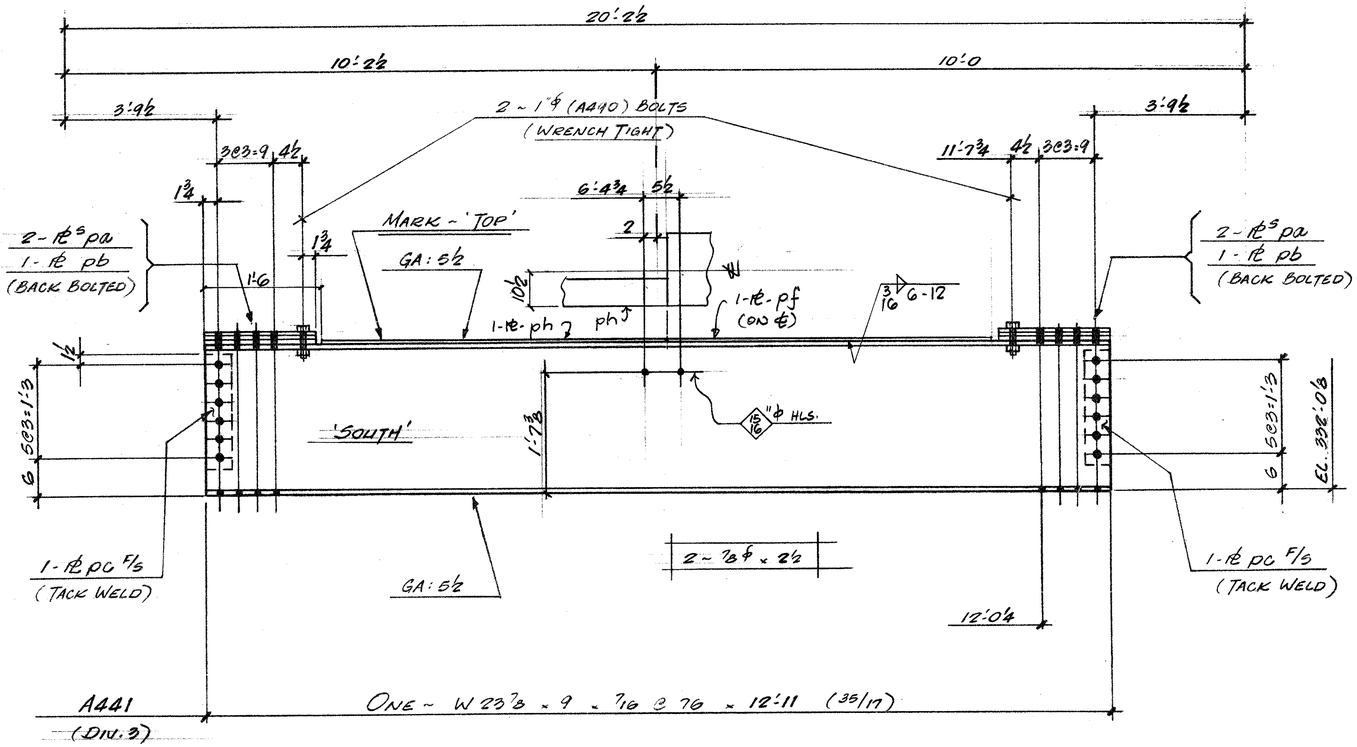
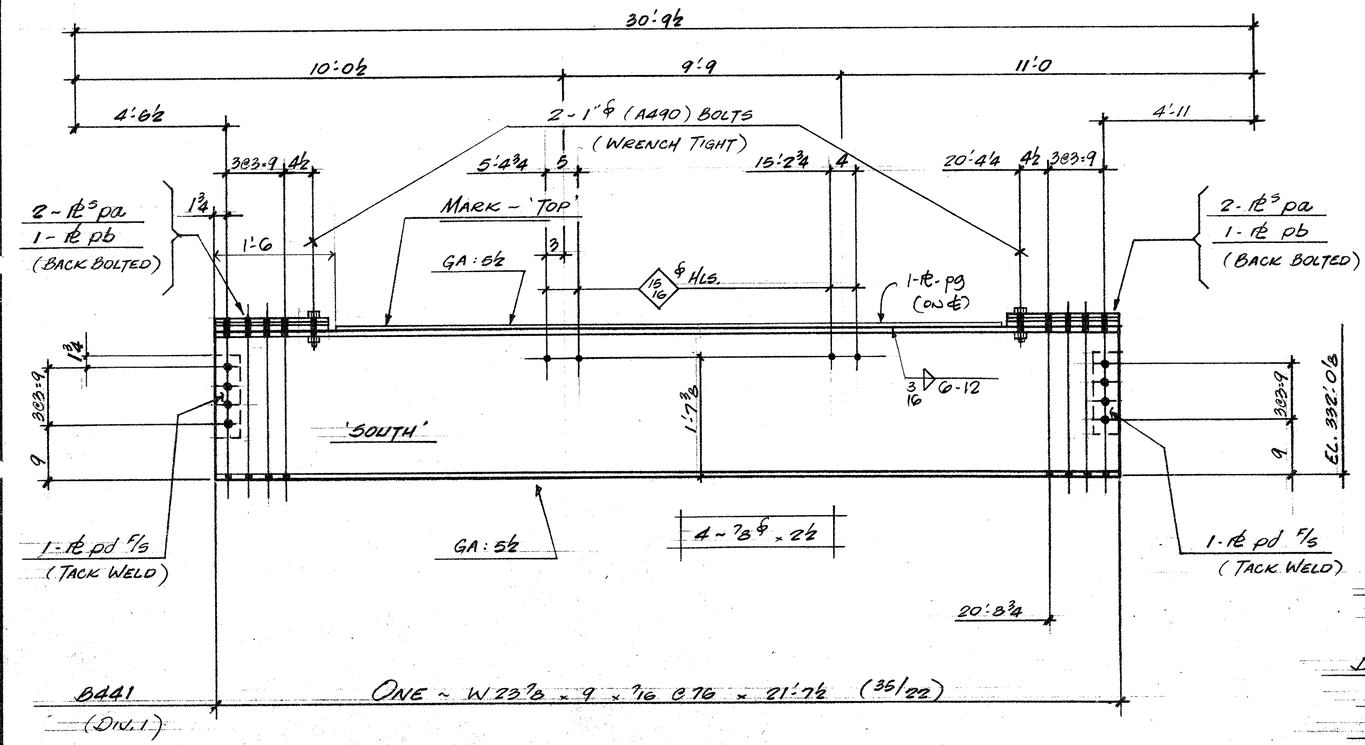




FIELD BOLTS

6 - ⅞ϕ A325 x 2½

DET'L MAT'L - G40.21.44W

WELD - E70XX

PAINT - NONE

REF. DIAG.'S E3 & E121

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03																			
04				PA	4	PL	10	0	x	2		44W		1	5	0			
05				PB	2	PL	10	0	x	6		⌐		1	5	0			
06				PC	2	PL	3	8	x	4		⌐		1	6	0			
07				PF	1	PL	21	0	x	4		44W		4	8	12			
08				PH	1	PL	8	0	x	4		44W		5	2	4			
09					4		HT BOLT 1 x 3					A490							
10					4		HT WASHER 1					325							
11																			
12					1		IF 3/16									11	0		
13																			
14																			
15	0009	A441			1		W 24 x 76					A36		12	11	0	35	17	
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26	TOTAL					TOTAL													1 OF 2

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03																			
04				PA	4	PL	10	0	x	2		44W		1	5	0			
05				PB	2	PL	10	0	x	6		⌐		1	5	0			
06				PD	2	PL	3	8	x	4		⌐		1	0	8			
07				PG	1	PL	21	0	x	4		44W		18	7	8			
08																			
09					4		HT BOLT 1 x 3					A490							
10					4		HT WASHER 1					325							
11																			
12					1		IF 3/16									19	0		
13																			
14	0001	B441			1		W 24 x 76					A36		21	7	8	35	22	
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			MARCH 7/85 R FEB 26/85
25																			
26	TOTAL				41	TOTAL								96					2 OF 2

REV.		DATE	BY		
	1	4 MAR '85	PBG	SPEC	A36 U/N
	2	DATE	BY	HOLES	1 1/16 ϕ U/N
	3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 MH	FEB '85	FR	7 WORLD TRADE CENTRE	84-15	441
CHK'D. 28 AS	DATE FEB 85		DETAIL: WIND GIRDERS @ 3RD FLOOR		