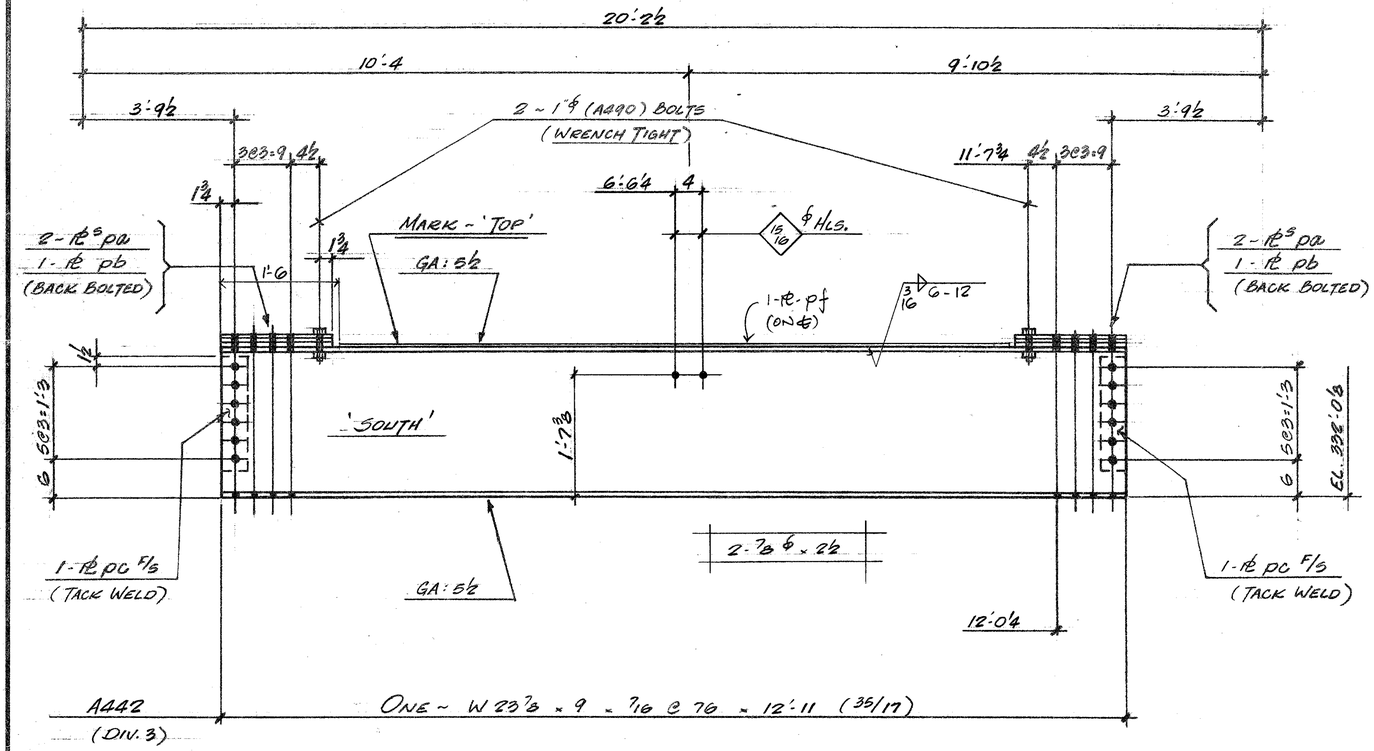
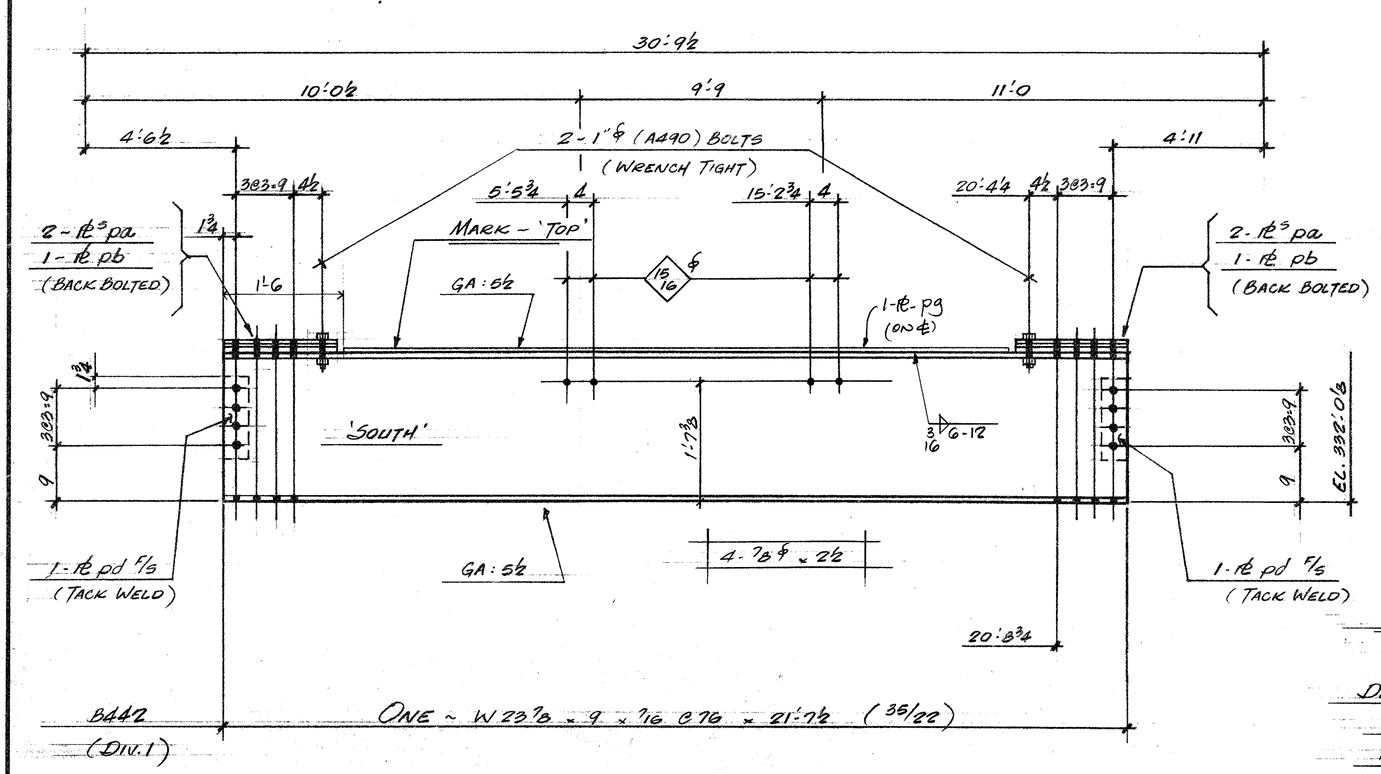




FIELD BOLTS

6 - ⅞ ϕ A325 x 2½

DET'L MAT'L - G40·21·44W

WELD - E70XX

PAINT - NONE

REF. DIAG.S E3 & E121

BILL OF MATERIAL

LINE	CCOSDET	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03																			
04				PA	4	PL	10	0	x		2	44W		1	5	0			
05				PB	2	PL	10	0	x		6			1	5	0			
06				PC	2	PL	3	8	x		4			1	6	0			
07				PF	1	PL	21	0	x		4	44W		9	11	0			
08																			
09					4	HT	BOLT	1	x 3			A490							
10					4	HT	WASHER	1				325							
11																			
12					1	LF	3/16								11	0			
13																			
14																			
15		0003	A442		1	W 24	x 76					A36		12	11	0	35	17	
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL								TOTAL							1 OF 2

LINE	CCOSDET	COMMX SHIP DWN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03																			
04				PA	4	PL	10	0	x		2	44W		1	5	0			
05				PB	2	PL	10	0	x		6			1	5	0			
06				PD	2	PL	3	8	x		4			1	0	8			
07				PG	1	PL	21	0	x		4	44W		18	7	8			
08																			
09					4	HT	BOLT	1	x 3			A490							
10					4	HT	WASHER	1				325							
11																			
12					1	LF	3/16								19	0			
13																			
14																			
15		0001	B442		1	W 24	x 76					A36		21	7	8	35	22	
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	40							TOTAL		96					2 OF 2

MARCH 7/85 KP
FEB 26/85

REV.				
1	DATE 4 MAR 85	BY PBG	SPEC.	A36 U/N
2	DATE	BY	HOLES	1/16 ϕ U/N
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT:	CONTRACT	DWG.No.
27 MH	FEB '85	FR	7 WORLD TRADE CENTRE	84-15	442
CHK'D. 28 AS.	DATE FEB. 85.		DETAIL: WIND GIRDERS @ 3RD FLOOR		