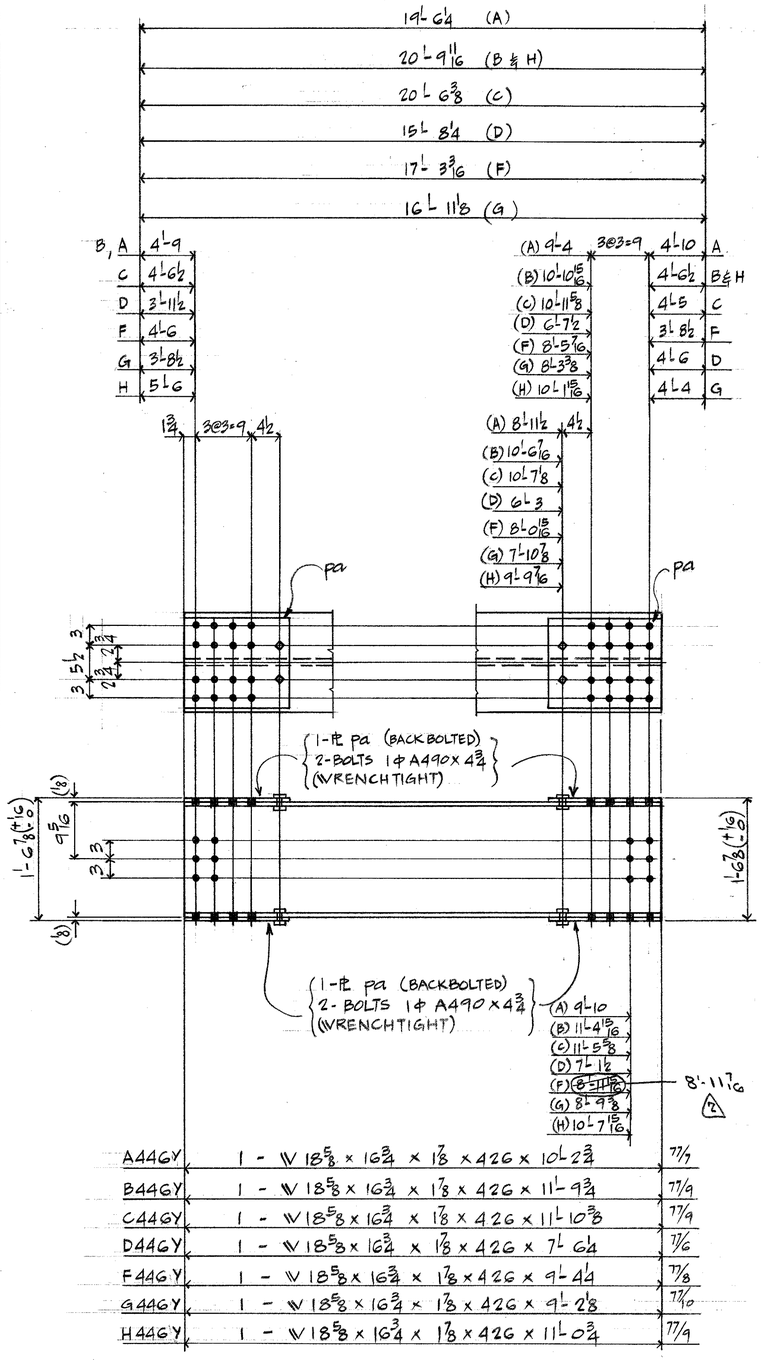
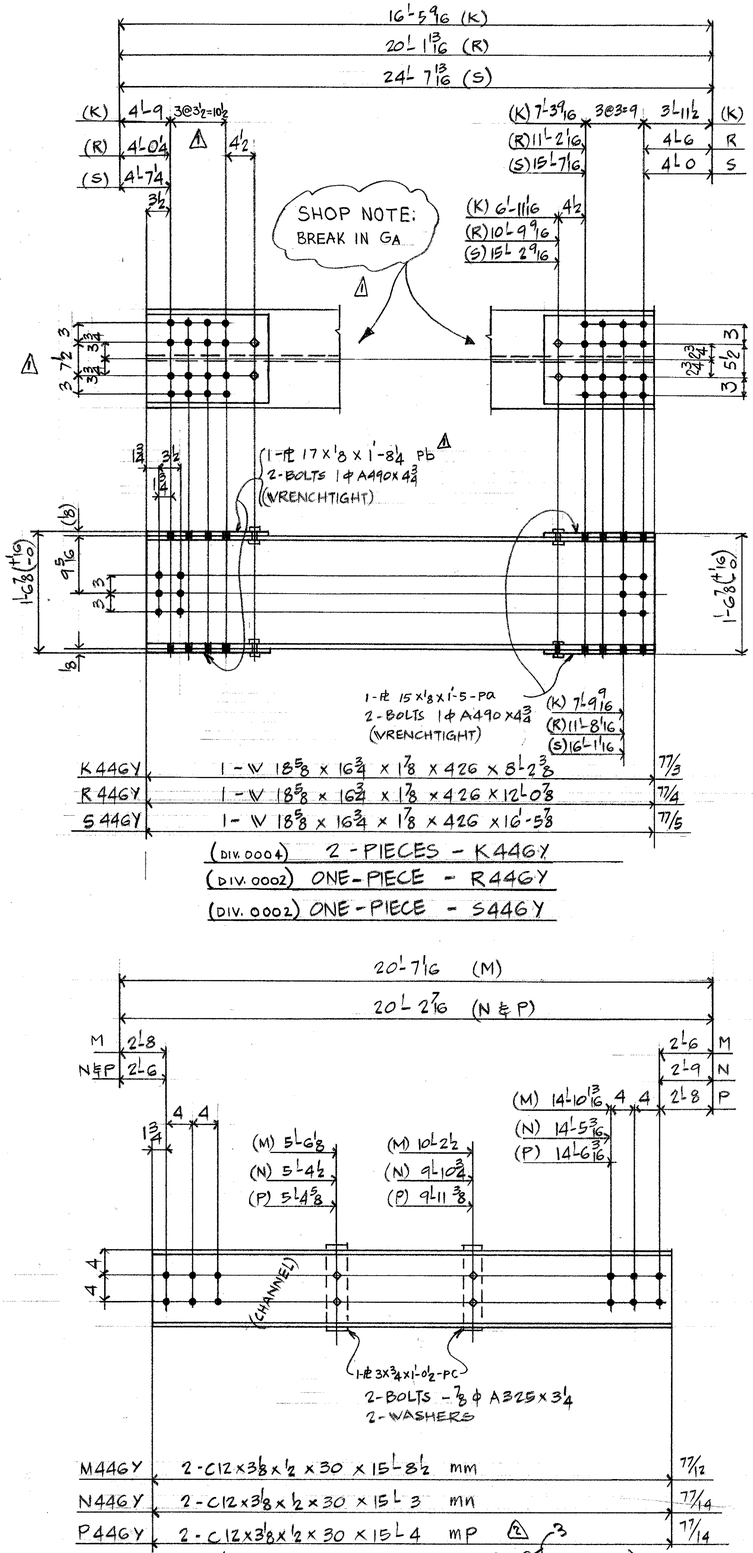


A44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 10'-2¾	77/1
B44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 11'-9¾	77/9
C44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 11'-10⅜	77/9
D44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 7'-6¼	77/6
F44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 9'-4¼	77/8
G44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 9'-2⅛	77/10
H44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 11'-0¾	77/9

8 - PIECES - A44GY (6 - DIV. 0001, 2 - DIV. 0002)
4 - PIECES - B44GY (3 - DIV. 0005, 1 - DIV. 0008)
8 - PIECES - C44GY (6 - DIV. 0005, 2 - DIV. 0006)
8 - PIECES - D44GY (6 - DIV. 0003, 2 - DIV. 0004)
8 - PIECES - F44GY (6 - DIV. 0007, 2 - DIV. 0008)
8 - PIECES - G44GY (6 - DIV. 0007, 2 - DIV. 0008)
4 - PIECES - H44GY (3 - DIV. 0005, 1 - DIV. 0006)



K44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 8'-2⅜	77/3
R44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 12'-0⅞	77/4
S44GY	1 - W 18⅝ x 16¾ x 1⅞ x 426 x 16'-5⅞	77/5

(DIV. 0004) 2 - PIECES - K44GY
(DIV. 0002) ONE-PIECE - R44GY
(DIV. 0002) ONE-PIECE - S44GY

M44GY	2 - C12 x 3⅜ x ½ x 30 x 15'-8½ mm	77/12
N44GY	2 - C12 x 3⅜ x ½ x 30 x 15'-3 mn	77/14
P44GY	2 - C12 x 3⅜ x ½ x 30 x 15'-4 mP	77/14

(2 - DIV. 0708, 1 - DIV. 0711, 1 - DIV. 0714) → 6 ~~8~~ - PIECES - M44GY (2 - DIV. 0708, 2 - DIV. 0711, 2 - DIV. 0714)
4 - PIECES - N44GY (2 - DIV. 0708, 1 - DIV. 0711, 1 - DIV. 0714)
4 - PIECES - P44GY

DETAIL MAT'L: G40.21-44W
REF. DIAG: E121

BILL OF MATERIAL

ADD'L SHOP BILL

LINE	CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F008														
02				PA	32	PI	15	0	X		2	44W		1	5	0			
03					64		HT	BOLT 1 X 4¾				490							
04					64		HT	WASHER 1				325							
05		0001	A44GY		6		W	14 X 426				A36		10	2	12	77	7	
06		0002	A44GY		2		W	14 X 426				A36		10	2	12	77	7	
07																			
08					F004														
09				PA	16	PI	15	0	X		2	44W		1	5	0			
10					32		HT	BOLT 1 X 4¾				490							
11					32		HT	WASHER 1				325							
12		0005	B44GY		3		W	14 X 426				A36		11	9	12	77	9	
13		0006	B44GY		1		W	14 X 426				A36		11	9	12	77	9	
14																			
15					F008														
16				PA	32	PI	15	0	X		2	44W		1	5	0			
17					64		HT	BOLT 1 X 4¾				490							
18					64		HT	WASHER 1				325							
19		0005	C44GY		6		W	14 X 426				A36		11	10	6	77	9	
20		0006	C44GY		2		W	14 X 426				A36		11	10	6	77	9	
21																			
22					F008														
23				PA	32	PI	15	0	X		2	44W		1	5	0			
24					64		HT	BOLT 1 X 4¾				490							
25					64		HT	WASHER 1				325							
26			TOTAL						TOTAL										1 OF 4
01		0003	D44GY		6		W	14 X 426				A36		7	6	4	77	6	
02		0004	D44GY		2		W	14 X 426				A36		7	6	4	77	6	
03																			
04					F008														
05				PA	32	PI	15	0	X		2	44W		1	5	0			
06					64		HT	BOLT 1 X 4¾				490							
07					64		HT	WASHER 1				325							
08		0007	F44GY		6		W	14 X 426				A36		9	4	4	77	8	
09		0008	F44GY		2		W	14 X 426				A36		9	4	4	77	8	
10																			
11					F008														
12				PA	32	PI	15	0	X		2	44W		1	5	0			
13					64		HT	BOLT 1 X 4¾				490							
14					64		HT	WASHER 1				325							
15		0007	G44GY		6		W	14 X 426				A36		9	2	2	77	10	
16		0008	G44GY		2		W	14 X 426				A36		9	2	2	77	10	
17																			
18					F004														
19				PA	16	PI	15	0	X		2	44W		1	5	0			
20					32		HT	BOLT 1 X 4¾				490							
21					32		HT	WASHER 1				325							
22		0005	H44GY		3		W	14 X 426				A36		11	0	12	77	9	
23		0006	H44GY		1		W	14 X 426				A36		11	0	12	77	9	MAR 14/85 R MAR 6/85 R MAR 1/85
24																			
25																			
26			TOTAL						TOTAL										2 OF 4

REV.	DATE	BY	SPEC.	HOLES	FINISH
1	MAR 6/85	BF	A36 & W	1 1/16 ¢	
2	MAR 14/85	JM			
3	DATE	BY			

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 I-J	FEB 85	FR.	7 WORLD TRADE CENTER	84-15	446
CHK'D. 28 PBG	DATE FEB 85		DETAIL: VERTICAL BRACES (CORE)		