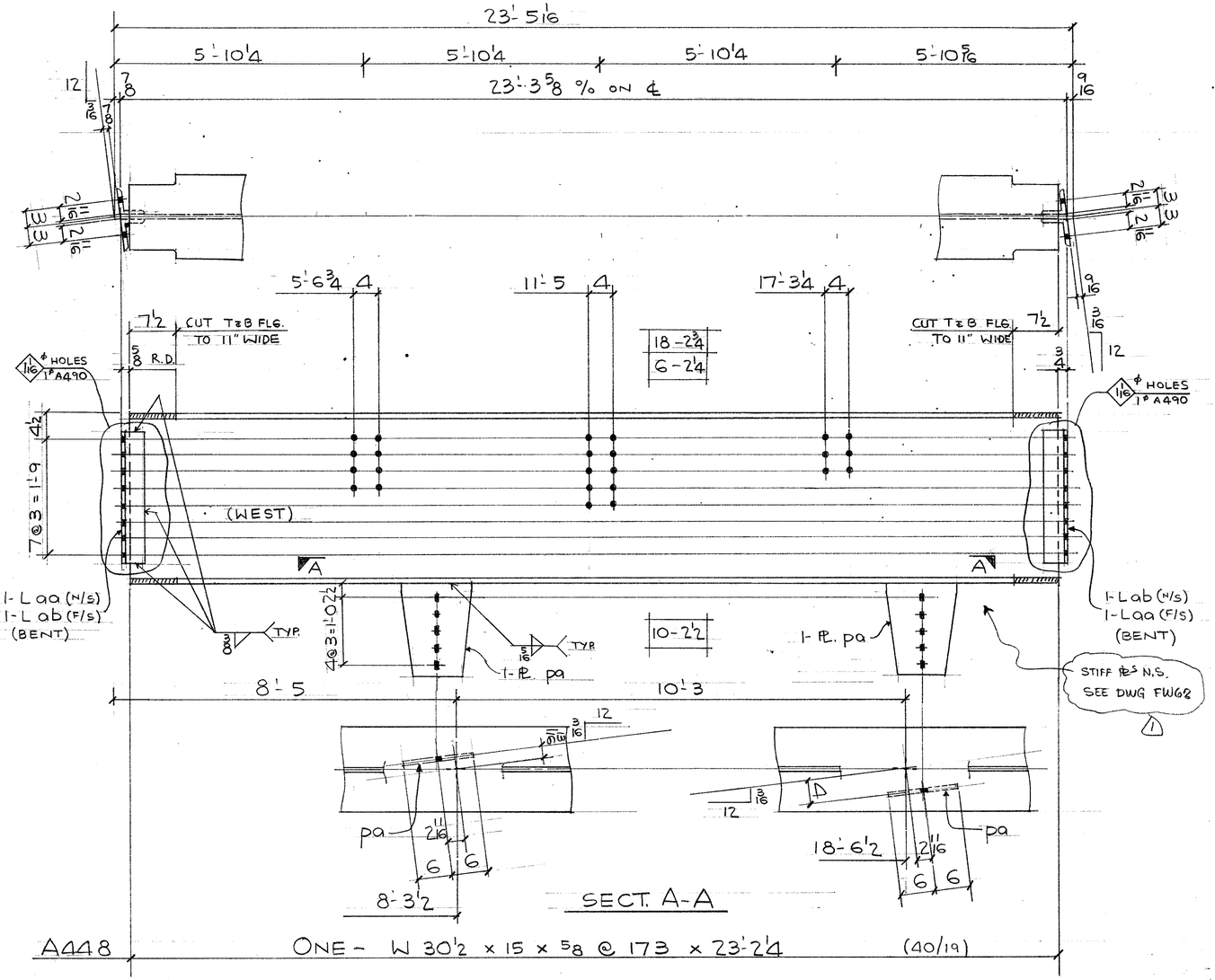
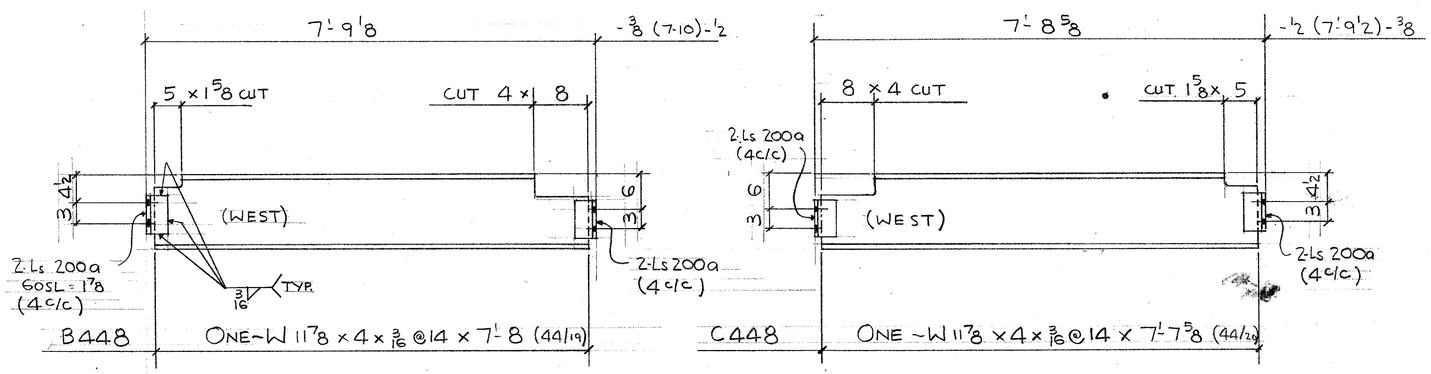




FIELD BOLTS

10 - 7/8ϕ A325 x 2 1/2
18 - -DO- x 2 3/4
6 - -DO- x 2 1/4

NO PAINT

WELD E70XX

DET. MATL. 640.21 44W

REF. DIAG. E5

FIELDWORK NOTE —

BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO1															
02				AA	2		L	4	x 4 x 1/2			44W		2	0	8			BENT
03				AB	2		L	4	x 4 x 1/2					2	0	8			BENT
04				PA	2	PL	12	0	x		06			1	4	0			
05																			
06					1		1F		3/8					10	0	0			
07					1		1F		5/16					4	0	0			
08																			
09		0024	A448		1		W	30	x 173			A572-GR50		23	2	4	40	19	
10																			
11																			
12				FOO1															
13				200A	4		L	3	x 3 x 5/16			44W		0	5	8			
14																			
15					1		1F		3/16					3	6	0			
16																			
17		0026	B448		1		W	12	x 14			A572-GR50		7	8	0	44	19	
18																			
19																			
20				FOO1															
21				200A	4		L	3	x 3 x 5/16			44W		0	5	8			
22																			
23					1		1F		3/16					3	6	0			
24																			
25		0026	C448		1		W	12	x 14			A572-GR50		7	7	10	44	20	
26			TOTAL		24				TOTAL					62					1 OF 1

REV.			
1	DATE MAY 10 85	BY JEB	
2	DATE	BY	
3	DATE	BY	

SPEC. A572-GR50 U/N
HOLES 15/16ϕ U/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 ATB	FEB. 85	F.R.	7 WORLD TRADE CENTER	84-15	448
CHK'D. 28 WD	DATE MAR. 85		DETAIL: BEAMS @ 5TH FLOOR		

Mar 5/85