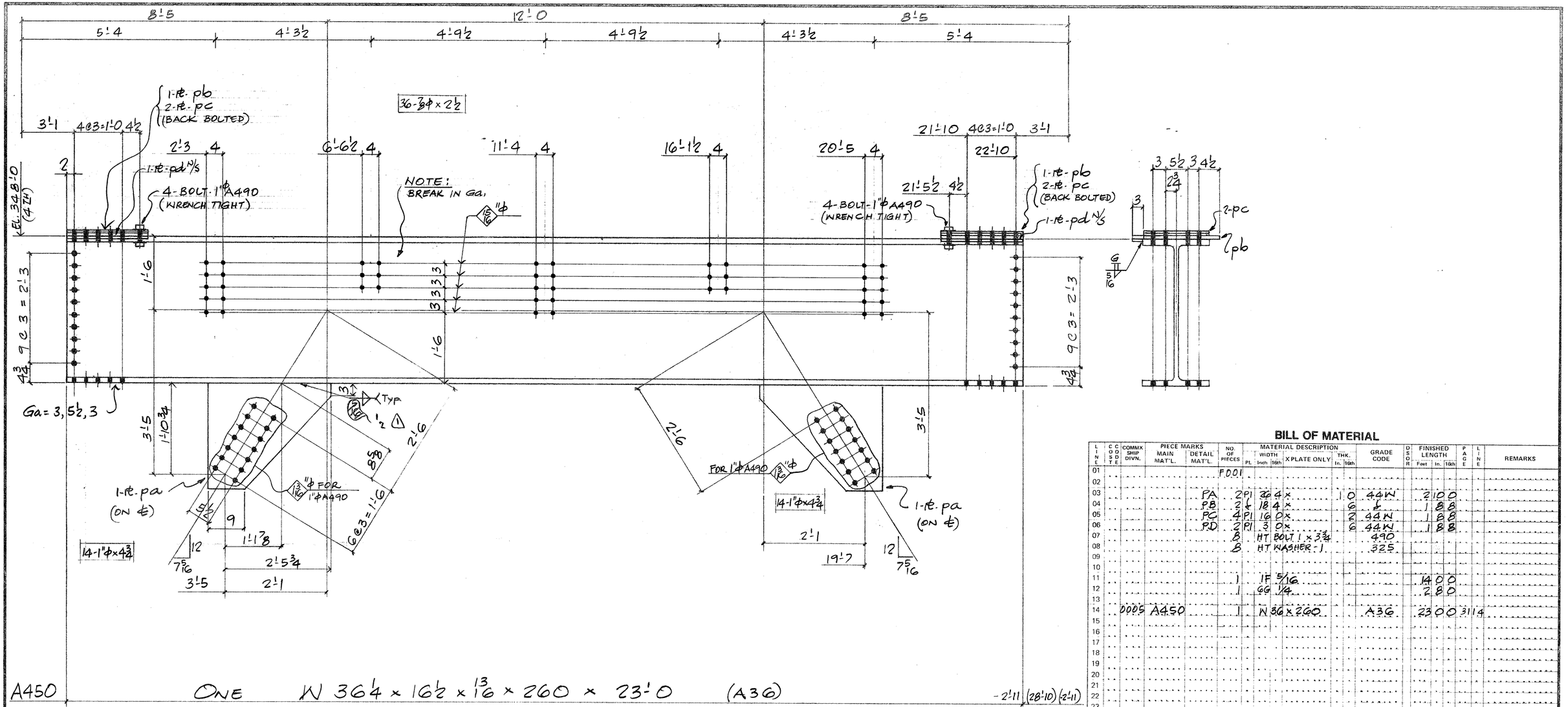


A450 ONE W 36¼ x 16½ x 13/16 x 260 x 23'-0 (A36)

FIELD BOLTS

36 - ⅞ϕ A325 x 2½

28 - 1"ϕ A490 x 4¾

28 - 1" - A325 WASHER.

ALL 1"ϕ BOLT TO HAVE 2 - WASHERS.

DETAIL MAT'L: G40.21 GR 44W U/N

ELECTRODE: E70XX

REF. DIAG: E4 E121

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	2	PL	30	4	X	1	0	44W		2	11	0			
04				PB	2	PL	18	4	X	1	6	44W		1	8	8			
05				PC	4	PL	16	0	X	2	0	44W		1	8	8			
06				PD	2	PL	3	0	X	1	6	44W		1	8	8			
07					8		HT BOLT 1 x 3¾					490							
08					8		HT WASHER-1					325							
09																			
10																			
11					1		IF 5/16							14	0	0			
12					1		GG ¼							2	8	0			
13																			
14	0005	A450			1		W 36 x 260					A36		23	0	0	3	14	
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	30									TOTAL	44				1 OF 1

MARCH 7/85
MAR. 1/85

REV.	DATE	BY	
1	MAR 7/85	JM	SPEC. A36 U/N
2	DATE	BY	HOLES 16ϕ U/N
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 PBG	FEB '85	FR	7 WORLD TRADE CENTER	84-15	450 ✓
CHK'D. 28 AS.	DATE FEB 85		DETAIL: WIND GIRDER (4TH FLOOR)		