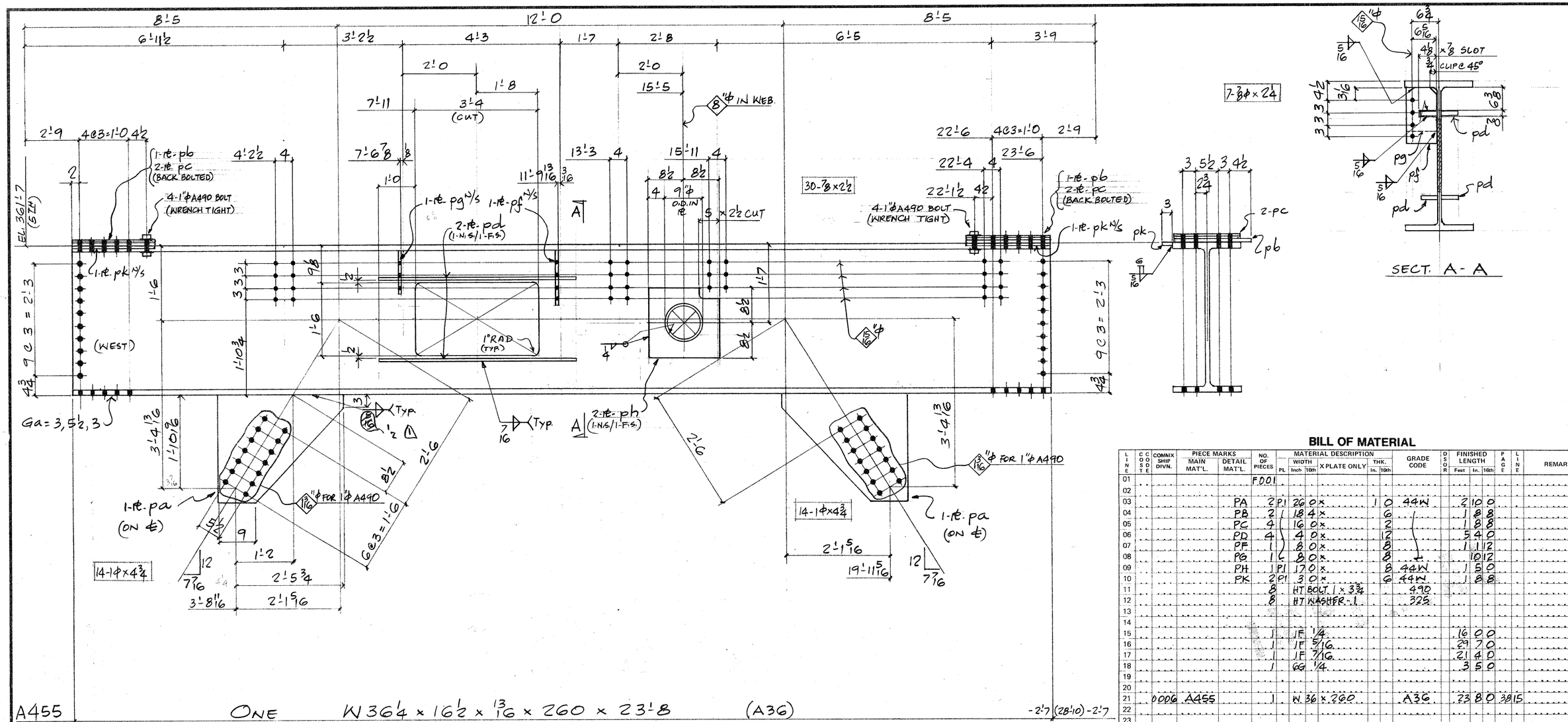


A455 ONE W36¼ x 16½ x 13/16 x 260 x 23'-8 (A36) -2'-7 (28'-10) -2'-7

FIELD BOLTS

7 - ⅞ϕ A325 x 2¼
30 - ⅞ϕ A325 x 2½

28 - 1ϕ A490 x 4¾

28 - 1 - A325 WASHER.

ALL 1"ϕ BOLTS TO HAVE 2 - WASHERS

DETAIL MAT'L: G40.21 GR. 44W
ELECTRODE: E70XX
REF. DIAG: E5.8.21

BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	2	P1	26	0	x	1	0	44W		2	10	0			
04				PB	2		18	4	x		6				1	8	8		
05				PC	4		16	0	x		12				1	8	8		
06				PD	4		4	0	x		12				5	4	0		
07				PF	1		8	0	x		8				1	1	12		
08				PG	1	C	8	0	x		8					10	12		
09				PH	1	P1	17	0	x		8	44W			1	5	0		
10				PK	2	P1	3	0	x		6	44W			1	8	8		
11					8		HT BOLT 1 x 3¾					490							
12					8		HT WASHER-1					325							
13																			
14																			
15					1		IF ¼								16	0	0		
16					1		IF 5/16								29	7	0		
17					1		IF 7/16								21	4	0		
18					1		GG ¼								3	5	0		
19																			
20																			
21	0006	A455			1		W 36 x 260					A36		23	8	0	38	15	
22																			
23																			
24																			
25																			
26				TOTAL	39							TOTAL		104					1 OF 1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
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21																			
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23																			
24																			
25																			
26				TOTAL								TOTAL							

MAR. 7/85 R
MAR 1/85

REV.	DATE	BY		
1	MAR 7/85	JM	SPEC.	A36 Y/N
2	DATE	BY	HOLES	16ϕ Y/N
3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 PBG	FEB '85	FR	7 WORLD TRADE CENTER	84-15	455 √
CHK'D. 28 AS.	DATE FEB 85		DETAIL: WIND GIRDER (5TH FLOOR)		