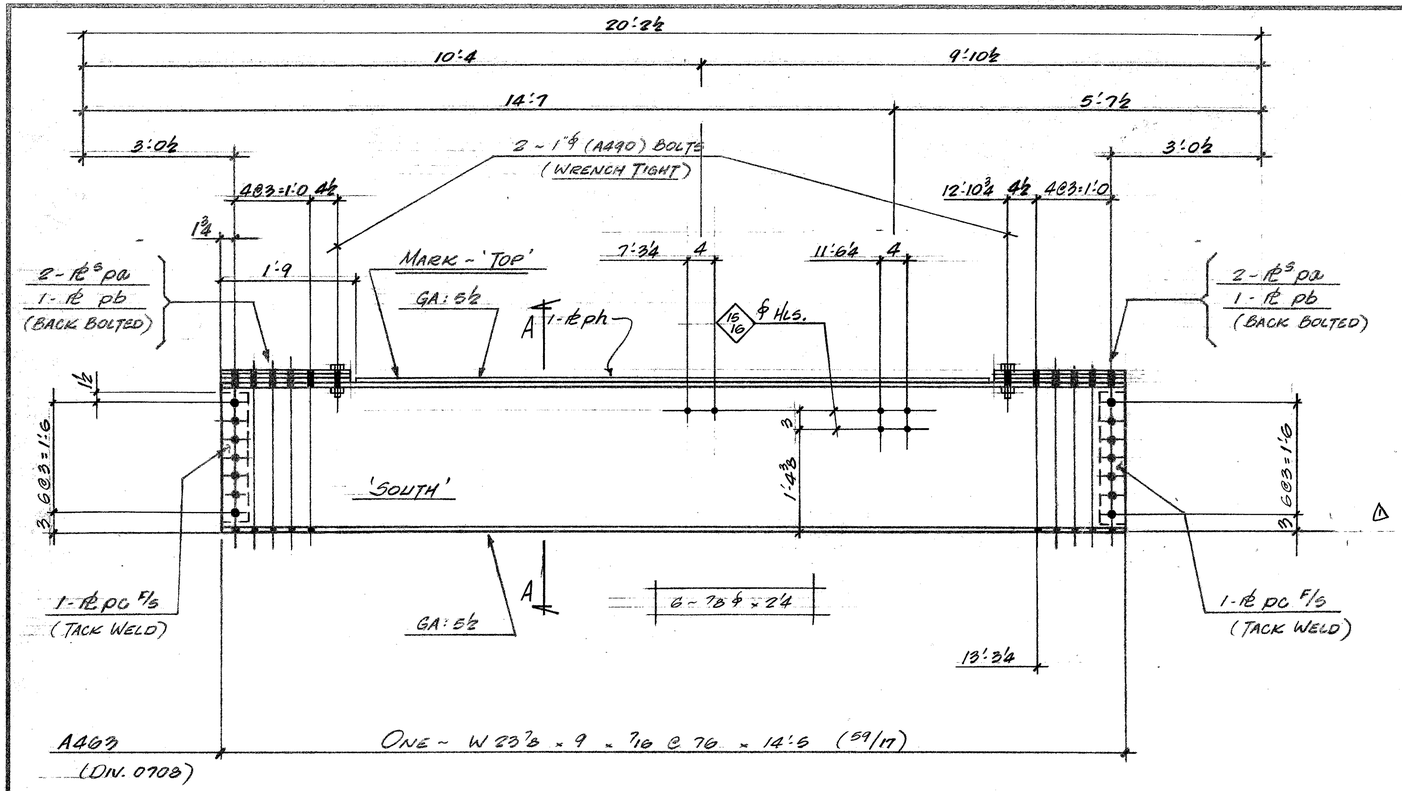
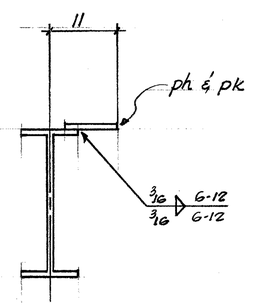
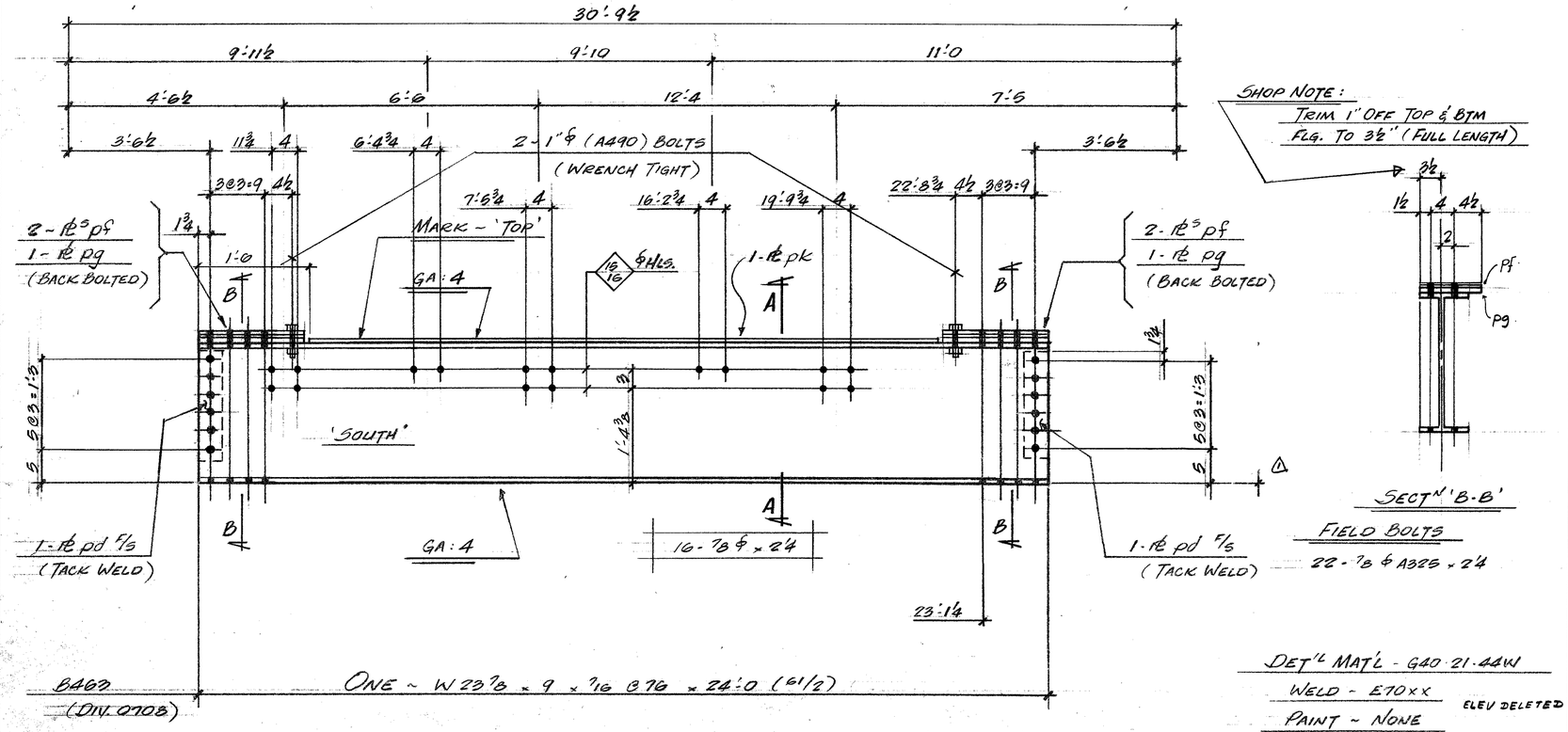




SECT'N 'A-A'



SHOP NOTE:
TRIM 1" OFF TOP & BTM FLG. TO 3½" (FULL LENGTH)

SECT'N 'B-B'

FIELD BOLTS
22 - 7/8 ϕ A325 x 24

DET'L MAT'L - G40.21-44W
WELD - E70XX
PAINT - NONE
ELEV DELETED

REF. DIAG.'S E7 & E121

BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	4	PI	10	0	x	0	2	44W		1	8	0			
04				PB	2	PI	10	0	x	0	6			1	8	0			
05				PC	2	PI	3	8	x	0	4			1	9	0			
06				PH	1	PI	8	8	x	0	4				10	11	0		
07					4	HT BOLT 1"ϕ x 3						490							
08					4	HT WASHER 1"ϕ						325							
09																			
10					1	IF 3/16									12	0			
11																			
12	0708	A463			1	W 24 x 76						A36		14	5	0	59	17	
13																			
14					F001														
15																			
16				PD	2	PI	3	8	x	0	4	44W		1	3	8			
17				PE	4	PI	10	0	x	0	2			1	6	0			
18				PG	2	PI	10	0	x	0	6			1	5	0			
19				PK	1	PI	3	8	x	0	4			21	0	0			
20					4	HT BOLT 1"ϕ x 3						490							
21					4	HT WASHER 1"ϕ						325							
22																			
23					1	IF 3/16									44	0			
24																			
25	0708	B463			1	W 24 x 76						A36		24	0	0	61	2	
26			TOTAL		40							TOTAL		131					1 OF 1

01							
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25							
26		TOTAL			TOTAL		

Mar 13/85

REV.					
1	DATE 25-3-85	BY ES	SPEC. A36 U/N		
2	DATE	BY	HOLES 1 1/16 ϕ U/N		
3	DATE	BY	FINISH		

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT	DWG.No.
MH	FEB '85	FR.		84-15	463
CHK'D. 28	DATE		DETAIL: WIND GIRDERS @ 7TH FLOOR		
AS.	MAR 85				