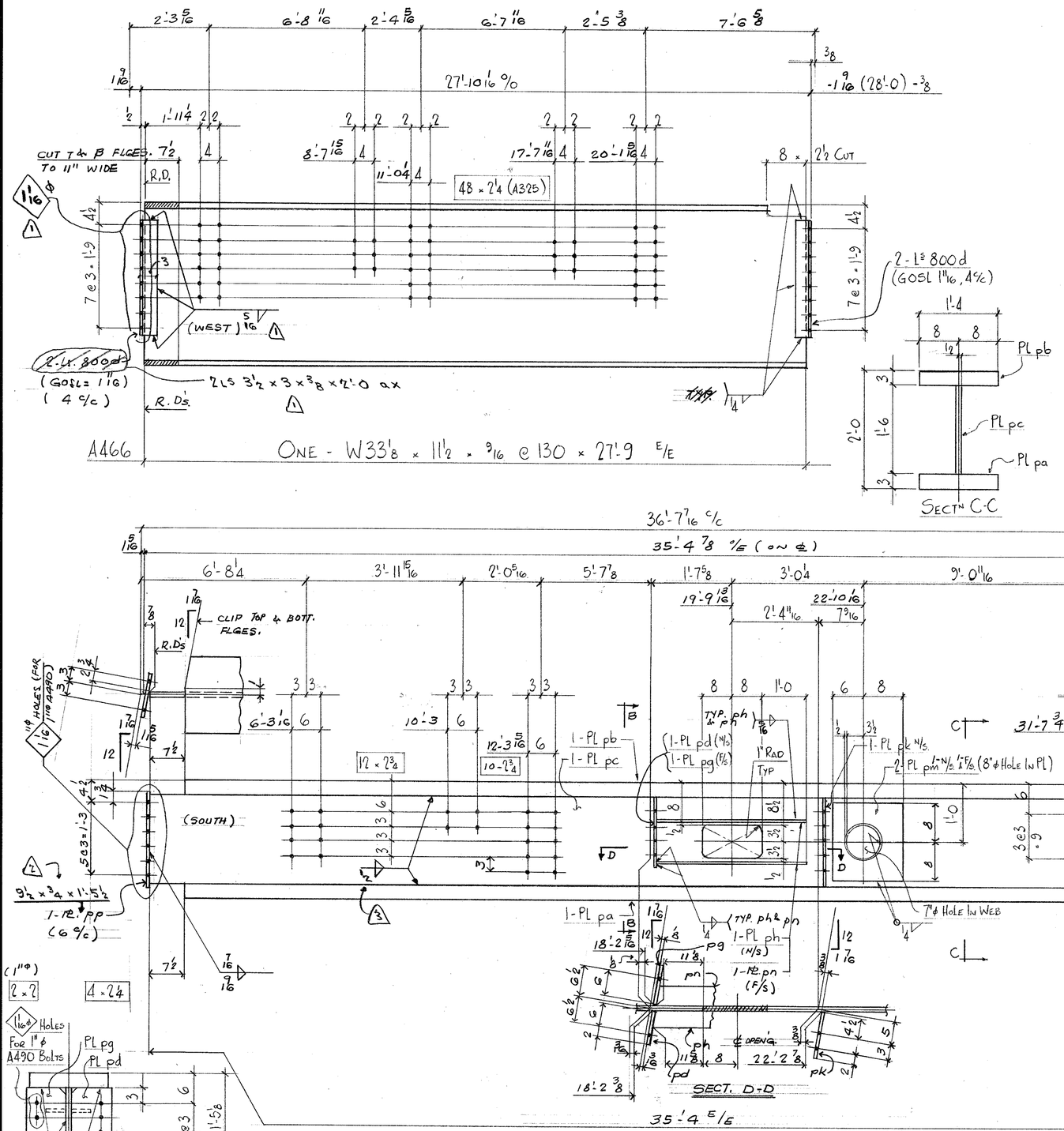


BILL OF MATERIAL

LINE	COOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOO1														
02				800D	4		L	3	x 3 x 5/16			44W		1	11	8			
03					1		IF		14					9	6	0			
04																			
05	0702	A466			1		W	33	x 130			A572 GR50		27	9	0	83	16	
06																			
07					FOO1														
08			PA	1	PL	16	0	X		3	0	A572 GR42		34	1	4	105	21	
09			PB	1	PL	16	0	X		3	0			34	8	8	105	20	
10			PC	1	PL	18	0	X		1	0			35	4	0	105	22	
11			PD	1	PL	8	0	X		0	6	44W		1	2	7			
12			PG	1	PL	8	0	X		0	6	44W		1	2	4			
13			PH	2	PL	4	0	X		0	12	A572 GR42		3	3	10			
14			PK	1	PL	9	8	X		0	8	44W		1	6	0			
15			PM	1	PL	14	0	X		0	8	A572 GR42		1	4	0			
16			PN	2	PL	4	0	X		0	12	A572 GR42		3	3	2			
17				1	IF	4								20	6	0			
18				1	IF	5/16								39	9	0			
19				1	IF	1/16								1	6	0			
20				1	IF	3/16								1	6	0			
21																			
22	0701	B466		1	PIECE MG61									35	4	0			X 24 IN
23																			
24																			
25																			
26			TOTAL	25									TOTAL	246			1 OF 1		

01																			
02																			
03																			
04																			
05																			
06																			
07																			
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24																			
25																			
26			TOTAL										TOTAL						

Field Bolts
52-7/8ø x 2 1/4 (A325)
40-7/8ø x 2 3/4 (A325)
2-1ø x 2 (A440)
2-1ø WASHER (A325)

Weld E70XX
No Paint
Ref E6
Det. Matl - G40.21 Gr. 44W

REV.	DATE	BY	
1	Apr 3/85	JM	SPEC. A572 GRADE 50 U/N
2	Apr 10/85	JM	HOLES 15/16ø U/N
3	Apr 17/85	JM	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 FC	FEB 85	FR.	7 WORLD TRADE CENTER.	84-15	466
CHK'D. 28 WD	DATE MAR-85		DETAIL: MG61 @ 6TH FLOOR		

Apr 17/85 K
Apr 10/85 K
Apr 3/85 K
Mar 28/85

IMPERIAL