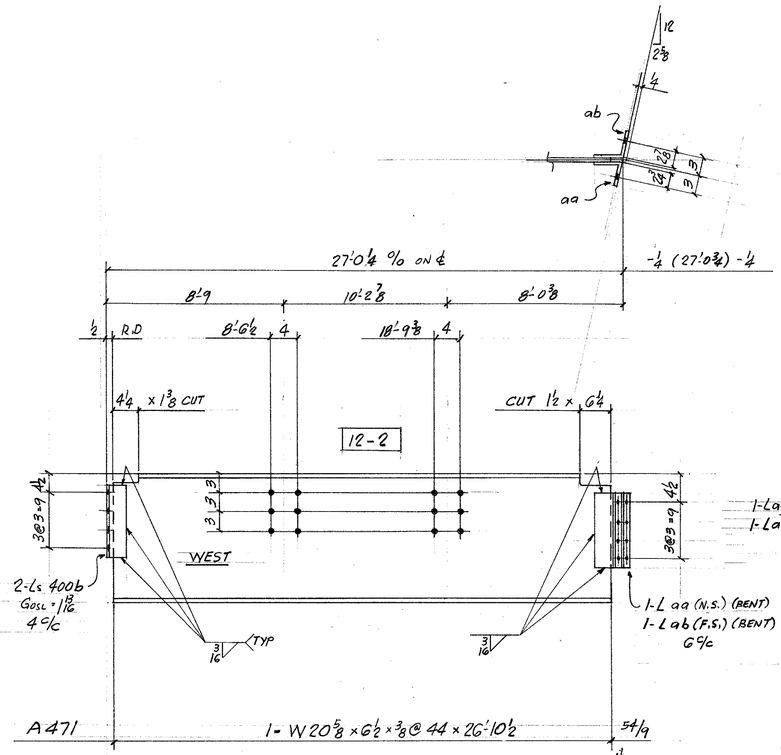


SHOP NOTES:
NO PAINT.
WELDS: E70XX
DET. MAT'L. G40.21 44W

FIELD BOLTS:
12 - ⅞ ϕ A325 x 2

REF. DIAG. EG

BILL OF MATERIAL

LINE	CCOSDT E	COMM'X SHIP DIV'N.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001	1														
02				400B	2		L 3 x 3 x 5/16					44W		0	11	8			
03				AA	1		L 4 x 3 x 3/8							0	11	8			BENT
04				AB	1		L 4 x 3 x 3/8							0	11	8			BENT
05					1		1F 3/16							5	6	0			
06		0705	A471		1		W 21 x 44					A572 GR50		26	10	8	54	9	
07																			
08																			
09				F001	1														
10				300A	2		L 3 x 3 x 5/16					44W		0	8	8			
11				AC	1		L 4 x 3 x 3/8							0	8	8			BENT
12				AD	1		L 4 x 3 x 3/8							0	8	8			BENT
13					1		1F 3/16							4	6	0			
14		0705	B471		1		W 12 x 14					A572 GR50		4	3	8	50	10	
15																			
16																			
17				F001	1														
18				300A	2		L 3 x 3 x 5/16					44W		0	8	8			
19				AC	1		L 4 x 3 x 3/8							0	8	8			BENT
20				AD	1		L 4 x 3 x 3/8							0	8	8			BENT
21					1		1F 3/16							4	6	0			
22		0705	C471		1		W 12 x 14					A572 GR50		5	6	8	50	10	
23																			
24																			
25																			
26			TOTAL				TOTAL												1 OF 2
01				F001	1														
02				400B	2		L 3 x 3 x 5/16					44W		0	11	8			
03				AG	1		L 4 x 3 x 3/8							0	11	8			BENT
04				AH	1		L 4 x 3 x 3/8							0	11	8			BENT
05					1		1F 3/16							5	6	0			
06		0705	D471		1		W 21 x 44					A572 GR50		46	0	8	50	7	
07																			
08																			
09				F001	1														
10				300B	2		L 3 x 3 x 5/16					44W		0	8	8			
11				AK	1		L 4 x 3 x 3/8							0	8	8			BENT
12				AM	1		L 4 x 3 x 3/8							0	8	8			BENT
13					1		1F 3/16							4	6	0			
14		0705	G471		1		W 18 x 35					A572 GR50		43	11	4	50	8	
15																			
16																			
17				F001	1														
18				210A	4		L 3 x 3 x 5/16					44W		0	8	8			
19					1		1F 3/16							4	6	0			
20		0715	H471		1		W 12 x 19					A572 GR50		9	8	4	48	15	
21				F001	1														
22				210A	2		L 3 x 3 x 5/16					44W		0	8	8			
23				200A	2		L 3 x 3 x 5/16					44W		0	5	8			
24					1		1F 3/16							4	0	0			
25		0712	K471		1		W 12 x 19					A572 GR50		9	8	0	48	15	Apr 4/85
26			TOTAL		49		TOTAL							172					2 OF 2

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR50 4/N
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
ETP	FEB 85	F.I.R.		84-15	471
CHK'D. 28 WD	DATE APRIL - 85		DETAIL: BEAMS @ 6TH FLR.		