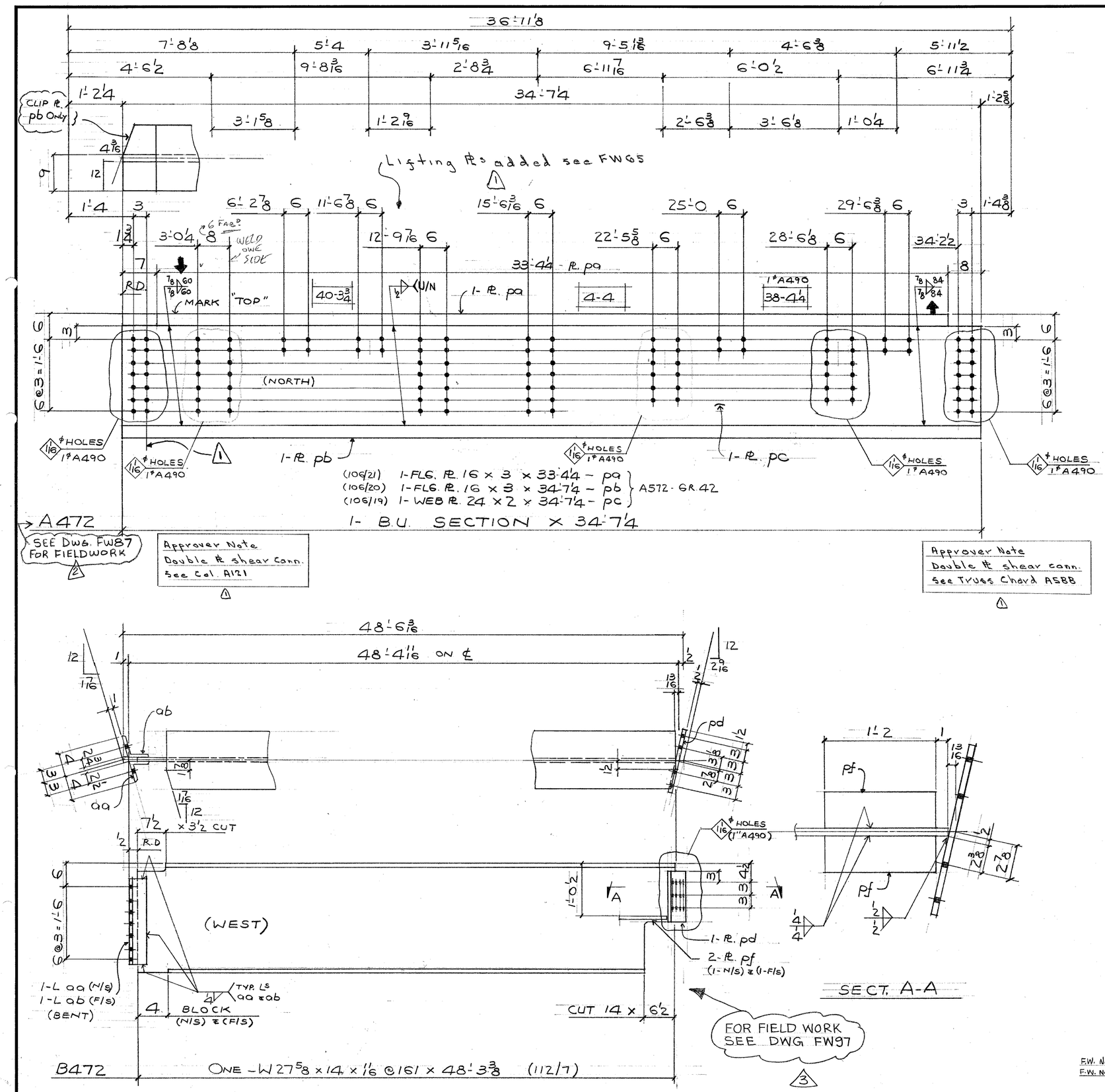


38 - 1" Washer

FIELD BOLTS
38 - 1"ϕ (A490) x 4'4
4 - 7/8"ϕ (A325) x 4
40 - -D0- x 3 3/4
WELD - E70XX
NO PAINT
REF. DIAG. E5
DET. MAT'L. 640.21 44W

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				Fool															
02				PA	1	PL	16	0	X	3	0	A572-GR42		33	4	4	106	21	
03				PB	1	PL	16	0	X	3	0			34	7	4	106	20	
04				PC	1	PL	24	0	X	2	0			34	7	4	106	19	
05					1		IF	7/8						48	0	0			
06					1		IF	1 1/2						88	0	0			
07		0026	A472		1	PIECE - GIRDER								34	7	4			x 30 IN
08																			
09																			
10																			
11																			
12																			
13				Fool															
14				AA	1	L	4	x	3	x	5/16	44W		1	8	8			BENT
15				AB	1	L	4	x	3	x	5/16			1	8	8			BENT
16				PD	1	PL	12	0	x		0 12			1	3	0			
17				PF	2	PL	3	0	x		0 8			1	2	0			
18																			
19					1	IF	1/4							9	3	0			
20					1	IF	1/2							2	0	0			
21																			
22		0028	B472		1	W	27	x	161			A572-GR50		48	3	6	112	7	
23																			
24																			
25																			
26			TOTAL		16				TOTAL					334					1 OF 1

R E V.	1 DATE APR 22/85 BY JM	SPEC. A572-GR50 U/N	FRANKEL STEEL LIMITED				
	2 DATE JULY 24/85 BY BF	HOLES 1" ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2				
	3 DATE AUG 30/85 BY HSS	FINISH					
MADE 27 ATB	DATE FEB 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER		CONTRACT 84-15	DWG.No. 472	
CHK'D 28 JDP	DATE MARCH 85		DETAIL: BEAMS @ 5TH FLOOR				

F.W. NOTE
F.W. NOTE

Approved Apr 3/85