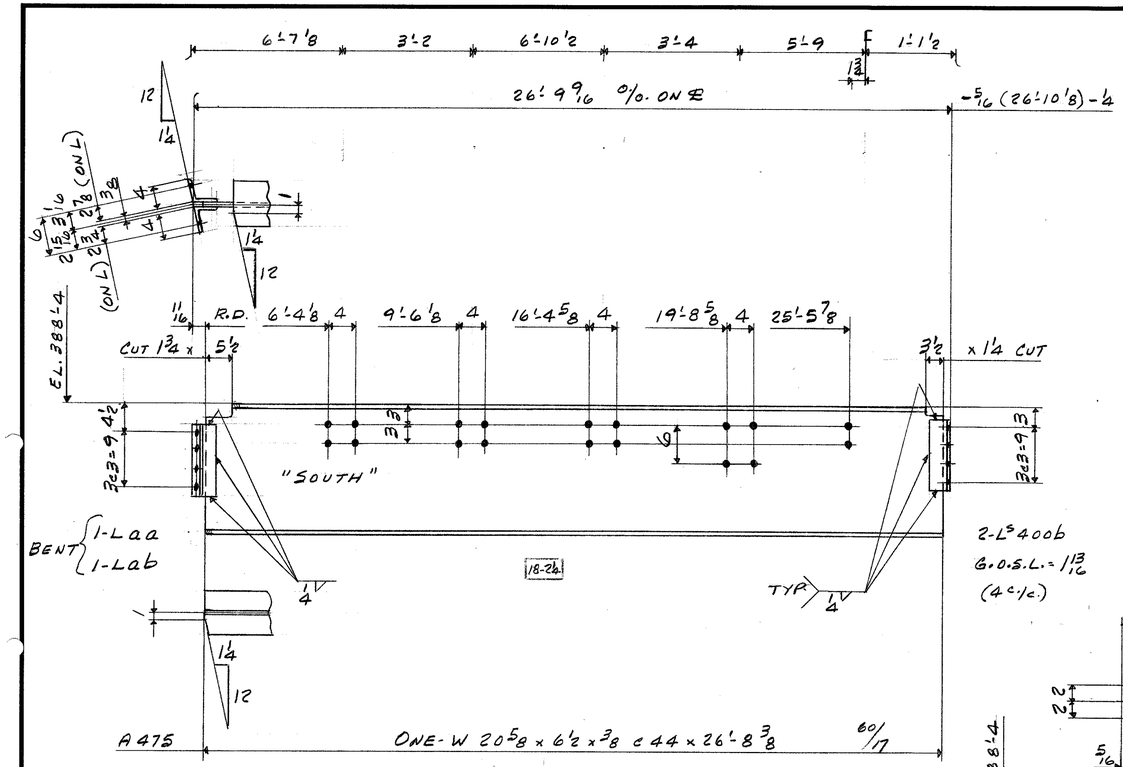
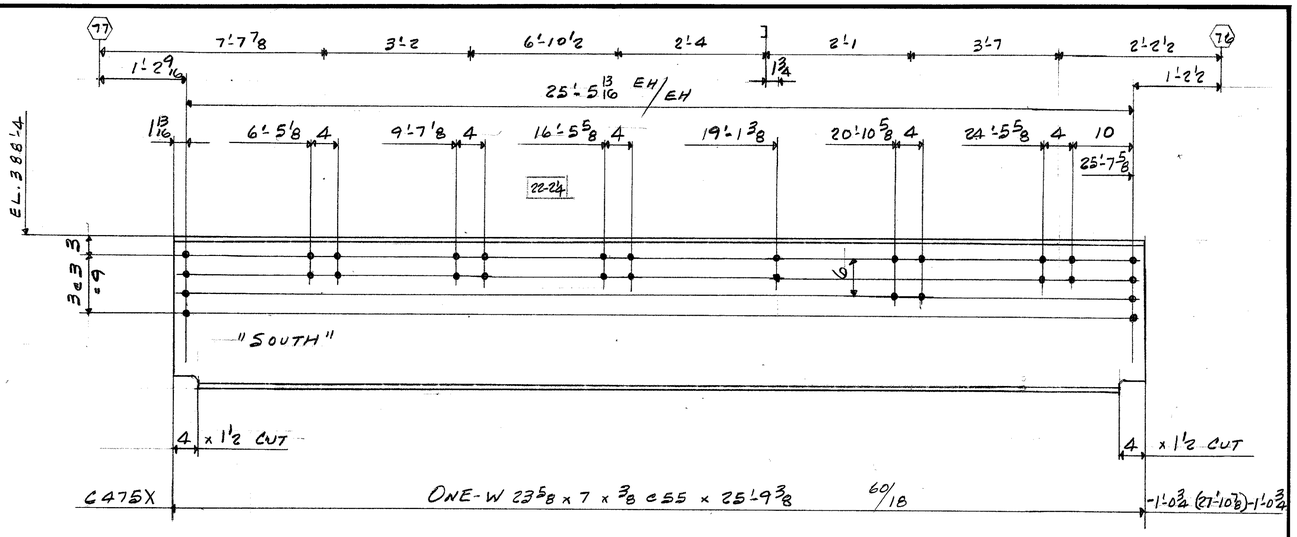
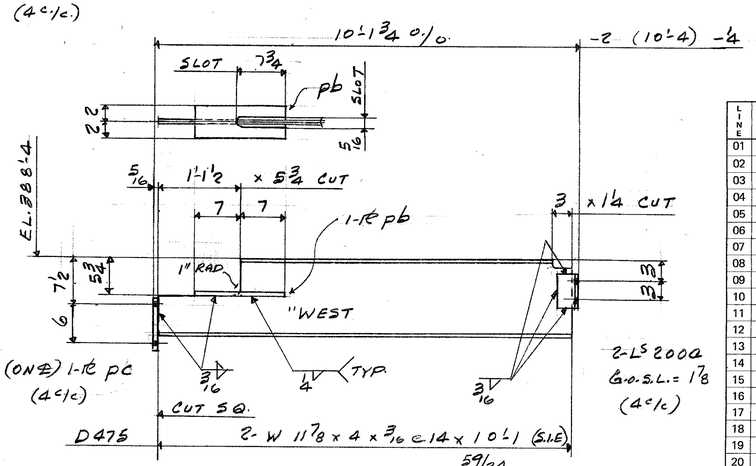
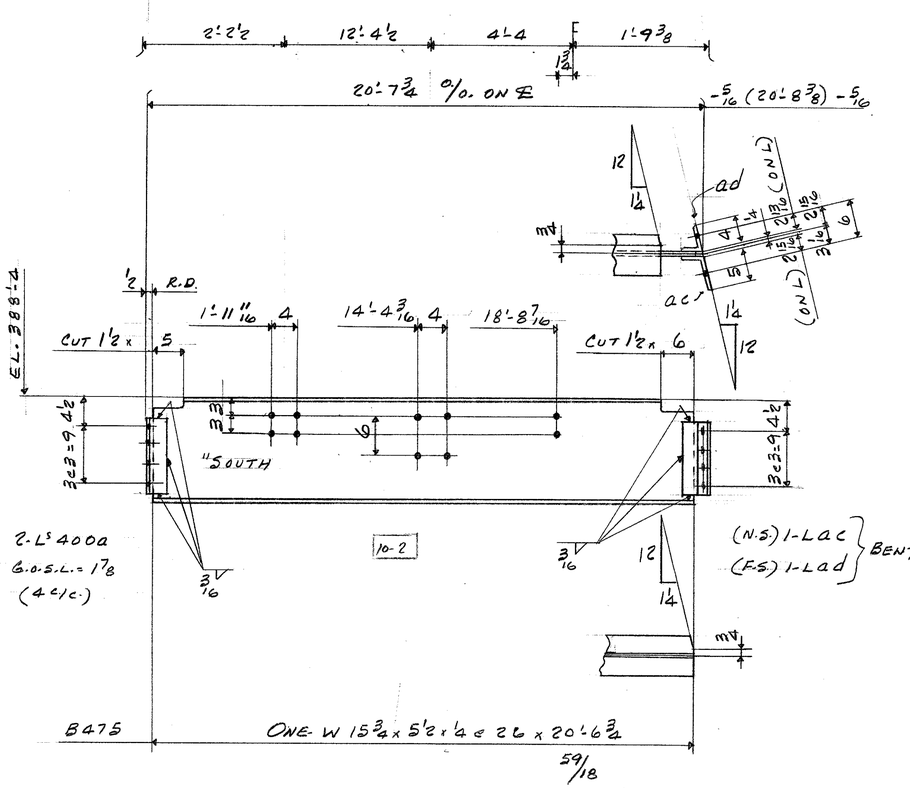
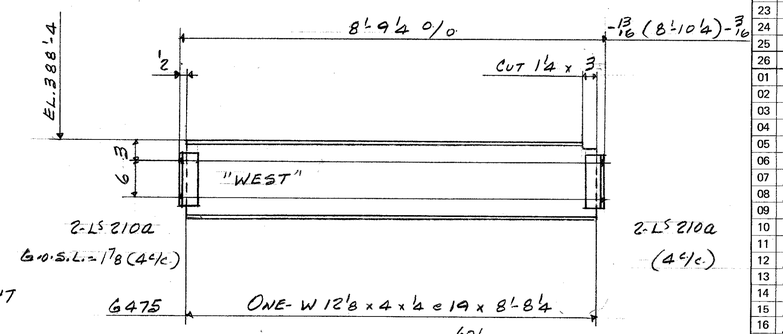










FIELD BOLTS

10- 7/8 ϕ A325 x 2

40- 7/8 ϕ A325 x 2 1/4

DET. MAT'L: G40.21-44W

WELD: E70XX

NO PAINT

REF. DIAG. E7

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001														
02				400B	2	L	3	3x3x5/16			44W		011	8				
03				AA	1	L	4	3'/2x3 5/16			)		011	8				BENT
04				AB	1	L	4	3'/2x3 5/16			)		011	8				BENT
05																		
06					1	IF	1/4						5	7	0			
07																		
08	0703	A475			1	W	21	x44			A572GR50		26	8	6	60	17	
09																		
10				F001														
11				400A	2	L	3	3x3x5/16			44W		011	8				
12				AC	1	L	5	3'/2x3 5/16			)		011	8				BENT
13				AD	1	L	4	3'/2x3 5/16			)		011	8				BENT
14																		
15					1	IF	3/16						5	8	0			
16																		
17	0702	B475			1	W	16	x26			A572GR50		30	6	12	59	18	
18																		
19																		
20				MARK														
21	0703	C475X			1	W	24	x55			A572GR50		25	9	6	60	18	
22																		
23																		
24																		
25																		
26			TOTAL										TOTAL					1 OF 2
01				F002														
02				200A	4	L	3	3x3x5/16			44W		0	5	8			
03																		
04				PB	2	PL	4	0x		04	44W		1	2	0			
05				PC	2	PL	7	0x		05	44W		0	9	0			
06																		
07					1	IF	3/16						8	5	0			
08					1	IF	1/4						4	4	0			
09																		
10	0702	D475			2	W	12	x14			A572GR50		10	1	0	59	24	S1E
11																		
12				F001														
13				210A	4	L	3	3x3x5/16			44W		0	8	8			
14																		
15					1	IF	3/16						4	6	0			
16																		
17	0703	G475			1	W	12	x19			A572GR50		8	8	4	60	14	
18																		
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26			TOTAL		36								TOTAL		116			2 OF 2

May 29/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR50 U/N

HOLES 15/16 ϕ

FINISH

FRANKEL STEEL LIMITED

220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE FEB/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 475
CHK'D. 28 ACS	DATE MAR '85		DETAIL: 7 TH. FLOOR BMS		