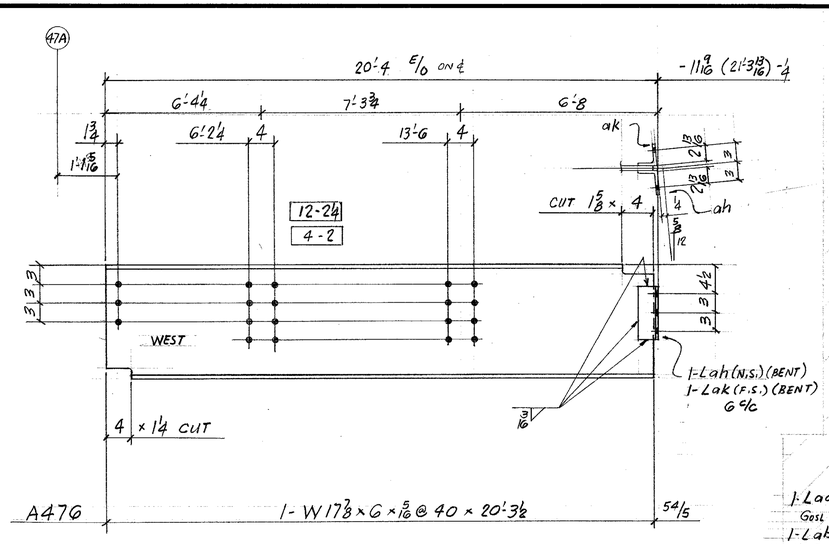
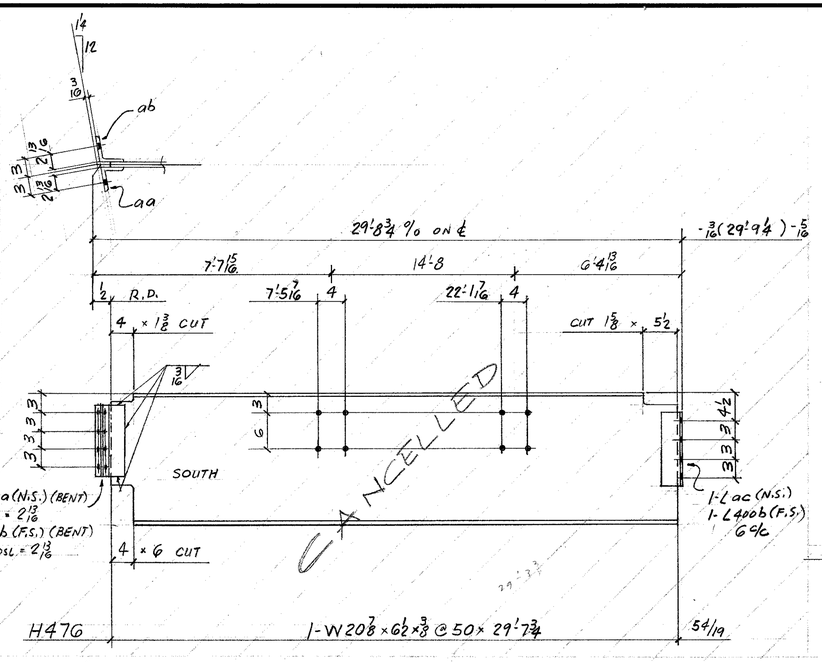
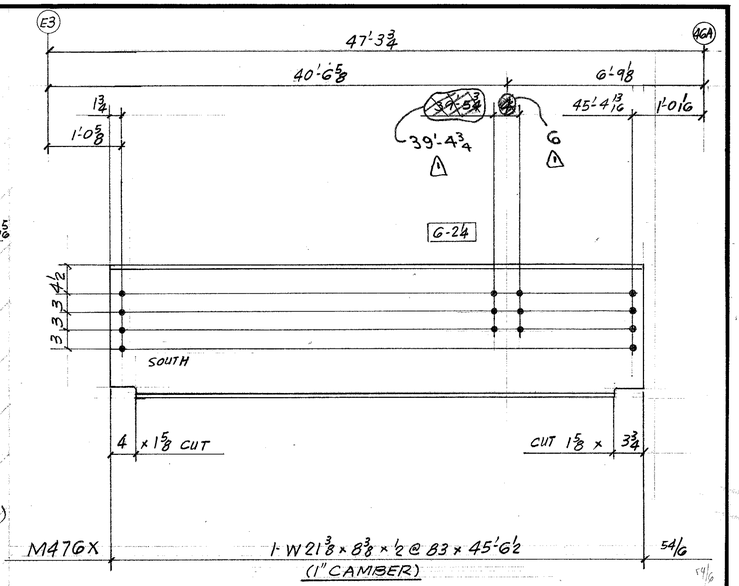
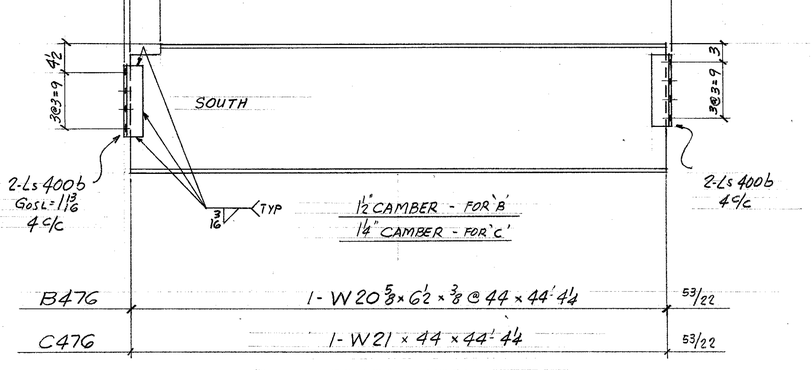
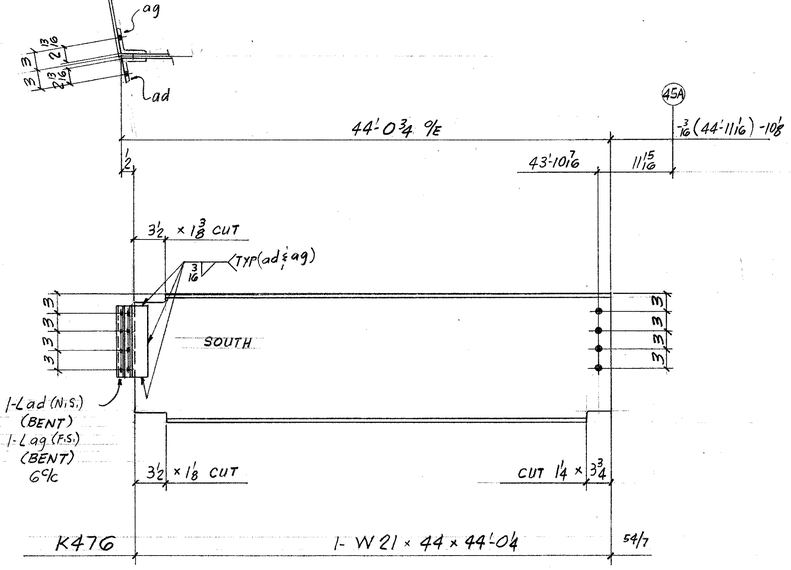
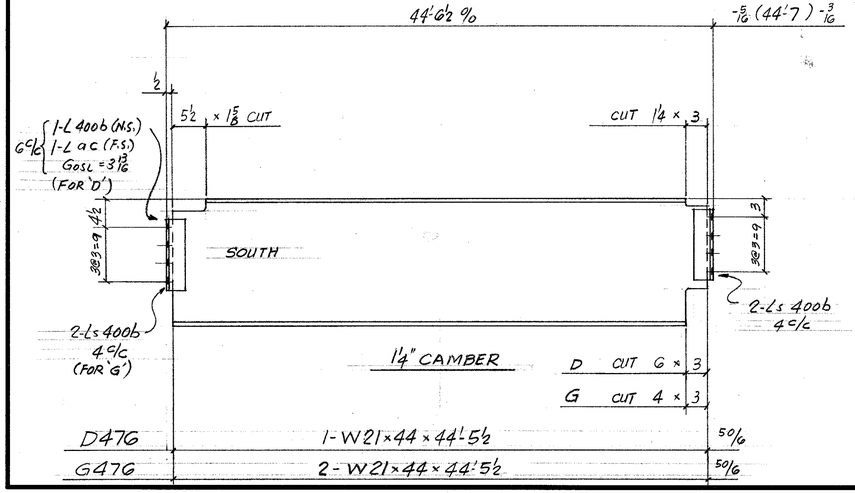












SHOP NOTES:
NO PAINT.
WELDS : E70XX
DET. MATL : G40.21 44W

FIELD BOLTS:
18 - 7/8 ϕ A325 x 2'4
4 - 7/8 ϕ A325 x 2

REF. DIAG. E6

BILL OF MATERIAL

LINE	COOSDET	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION WIDTH PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOT														
02				AH	1	L	5		x 3 x 3/16			44W		0	8	8			BENT
03				AK	1	L	5		x 3 x 3/16			44W		0	8	8			BENT
04					1	IF	3/16							2	3	0			
05	0704	A47G			1	W	18		x 40			A572GR50		20	3	8	54	5	
06																			
07					FOOT														
08				400B	4	L	3		x 3 x 5/16			44W		0	11	8			
09					1	IF	3/16							5	6	0			
10	0709	B47G			1	W	21		x 44			A572GR50		44	4	4	53	22	
11																			
12																			
13					FOOT														
14				400B	4	L	3		x 3 x 5/16			44W		0	11	8			
15					1	IF	3/16							5	6	0			
16	0704	C47G			1	W	21		x 44			A572GR50		44	4	4	53	22	
17																			
18					FOOT														
19				AC	1	L	5		x 3 x 3/16			44W		0	11	8			BENT
20				400B	3	L	3		x 3 x 5/16			44W		0	11	8			
21					1	IF	3/16							5	6	0			
22	0704	D47G			1	W	21		x 44			A572GR50		44	5	8	50	6	
23																			
24																			
25																			
26			TOTAL						TOTAL										1 OF 2
01					FOOT														
02				400B	8	L	3		x 3 x 5/16			44W		0	11	8			
03					1	IF	3/16							11	0	0			
04	0704	G47G			2	W	21		x 44			A572GR50		44	5	8	50	6	
05																			
06					FOOT														
07				AD	1	L	5		x 3 x 3/8			44W		0	11	8			BENT
08				AG	1	L	5		x 3 x 3/8			44W		0	11	8			BENT
09					1	IF	3/16							2	9	0			
10	0705	K47G			1	W	21		x 44					44	0	4	54	7	
11																			
12																			
13					MARK														
14	0705	M47GX			1	W	21		x 83			A572GR50		45	6	8	54	6	
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL	45					TOTAL	315									2 OF 2

May 2/85 R1
Apr 18/85

REV	DATE	BY
1	May 2/85	JM
2	DATE	BY
3	DATE	BY

SPEC. A572 GR50 Y/N
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	ETP	DATE FEB 85	SQUAD F.R.
CHK'D 28	WD	DATE APRIL/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 6TH FLR

CONTRACT 84-15
DWG.No. 476