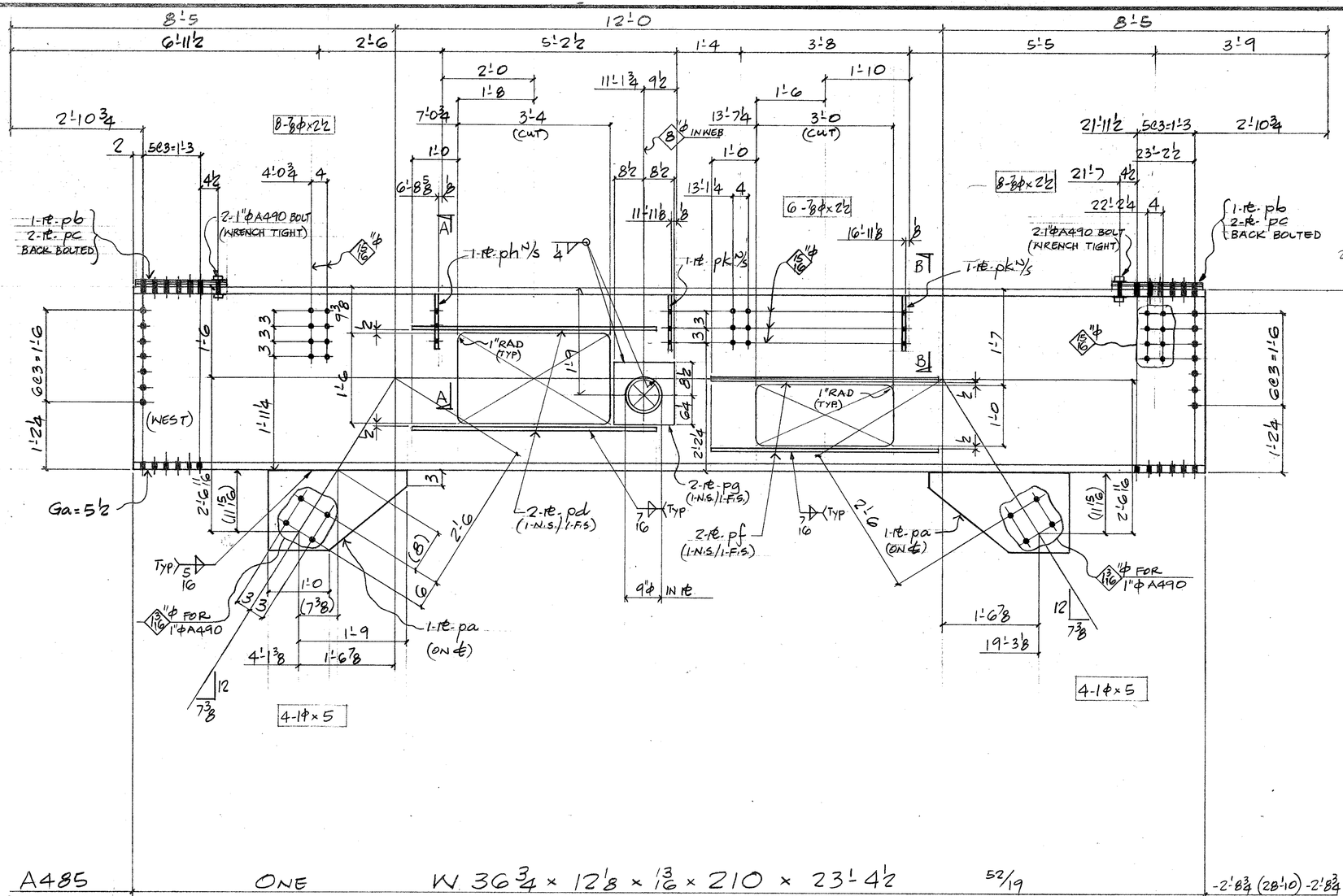
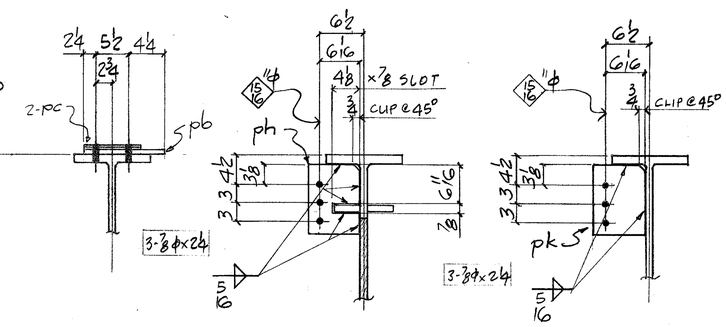




A485 (DIV. 0714) — ONE — W 36¾ × 12⅛ × 13/16 × 210 × 23'-4½ — 52/19 — -2'-8¾ (28'-10) -2'-8¾

FIELD BOLTS

9-⅞ϕ A325 × 2¼
22-⅞ϕ A325 × 2½
8-1"ϕ A490 × 5
8-1-A325 WASHER.

ALL 1"ϕ BOLT TO HAVE 2-WASHERS

DETAIL MAT'L: G40.21 GR.44W
ELECTRODE: E70XX
REF. DIAG: EG, E121

BILL OF MATERIAL

LINE	COORDATE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	2	PL	15	12	x	1	0	44W		2	3	0			
04				PB	2		12	0	x		6			1	11	0			
05				PC	4		10	0	x		2			1	11	0			
06				PD	4		4	0	x		12			5	4	0			
07				PE	4		4	0	x		12			5	0	0			
08				PG	2		14	12	x		8			1	5	0			
09				PH	1	PL	8	0	x		8	44W			11	0			
10				PK	2	PL	8	0	x		8	44W			11	0			
11					4		HT	BOLT 1 x 3¾				490							
12					4		HT	WASHER 1				325							
13																			
14					1		IF	¼							15	5	0		
15					1		IF	5/16							20	0	0		
16					1		IF	7/16							82	8	0		
17																			
18																			
19																			
20																			
21		0714	A485		1		W	36 x 210				A36		23	4	8	52	19	
22																			
23																			
24																			
25																			
26				TOTAL	34							TOTAL		155					1 OF 1

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26			TOTAL				TOTAL		Mar 21/85

REV.					
1	DATE	BY	SPEC.	A36 U/N	**FRANKEL STEEL LIMITED**
2	DATE	BY	HOLES	1"ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
3	DATE	BY	FINISH		

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 PBG	~~FEB~~ 85	FR	7 WORLD TRADE CENTER	84-15	485
CHK'D. 28 AS	DATE MAR 85		DETAIL: WIND GIRDER (6TH FLOOR)		