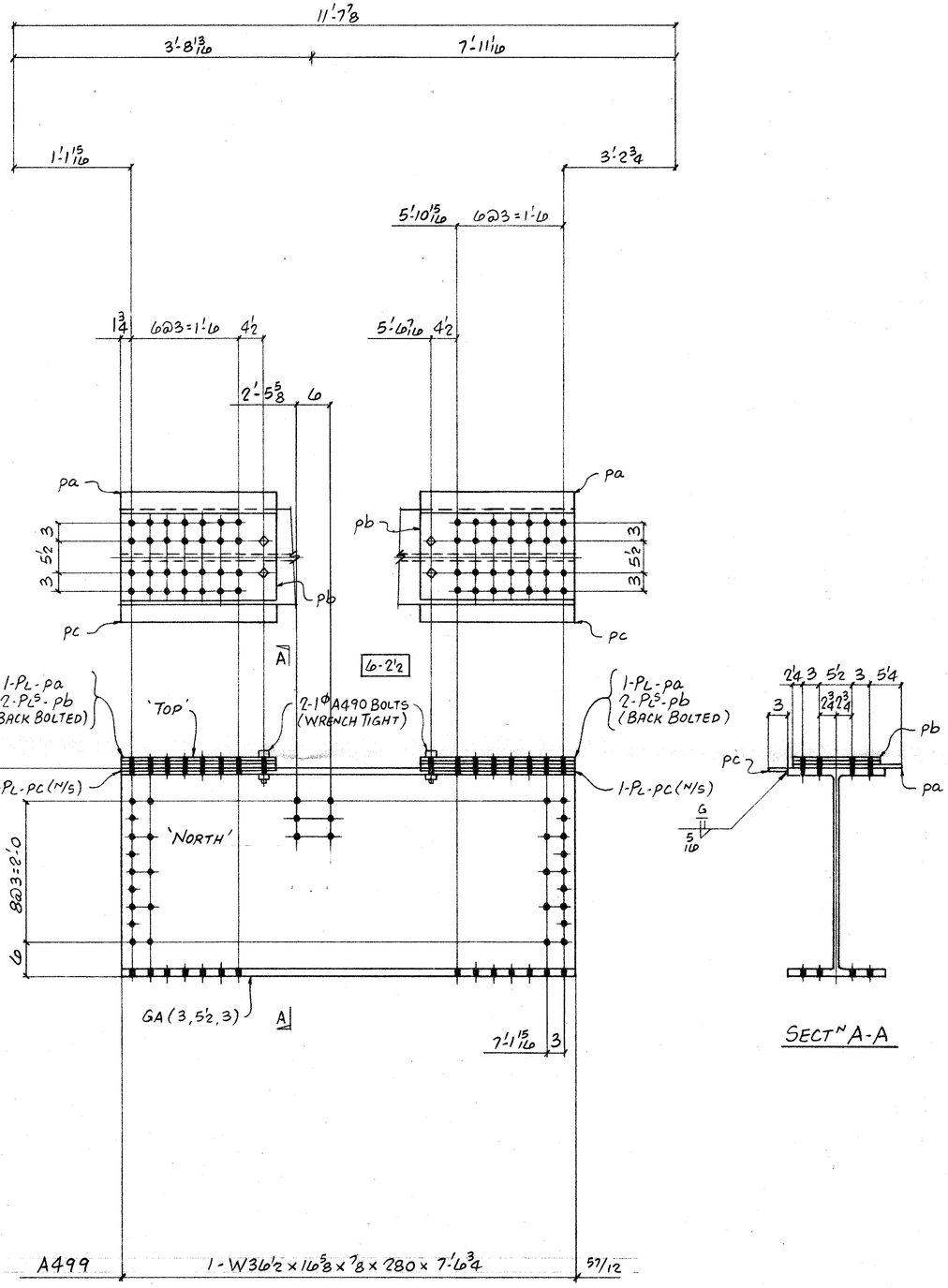


FIELD BOLTS

6-7/8Φ A325 x 2 1/2

DETAIL MAT'L
G40.21 44W

WELD - E70XX

NO PAINT

REF. DIAG. E7, E20

BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	2	P1	19	0	X	0	6	44W		2	2	0			
04				PB	4	P1	10	0	X	0	2	"		2	2	0			
05				PC	2	P1	3	0	X	0	6	"		2	2	0			
06																			
07																			
08					1	F	1 4							4	4	0			
09					1	66	1 4							4	4	0			
10					4		HT BOLTS 1 x 4					490							
11					4		HT WASHERS 1					325							
12																			
13																			
14	07	17	A499		1		W36 x 280					A36		7	6 1/2	57 1/2			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26				TOTAL	20							TOTAL		21			1	OF 1	
01																			
02																			
03																			
04																			
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22																			
23																			
24																			
25																			
26				TOTAL								TOTAL							

Apr 11/85

REV. 1 DATE BY
REV. 2 DATE BY
REV. 3 DATE BY

SPEC. A36 U/N
HOLES 1 1/16Φ U/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 BJB DATE MAR 85 SQUAD FR
CHK'D. 28 JDP DATE APRIL 85

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: WEST ELEV. WIND GIRDERS

CONTRACT 84-15
DWG.No. 499