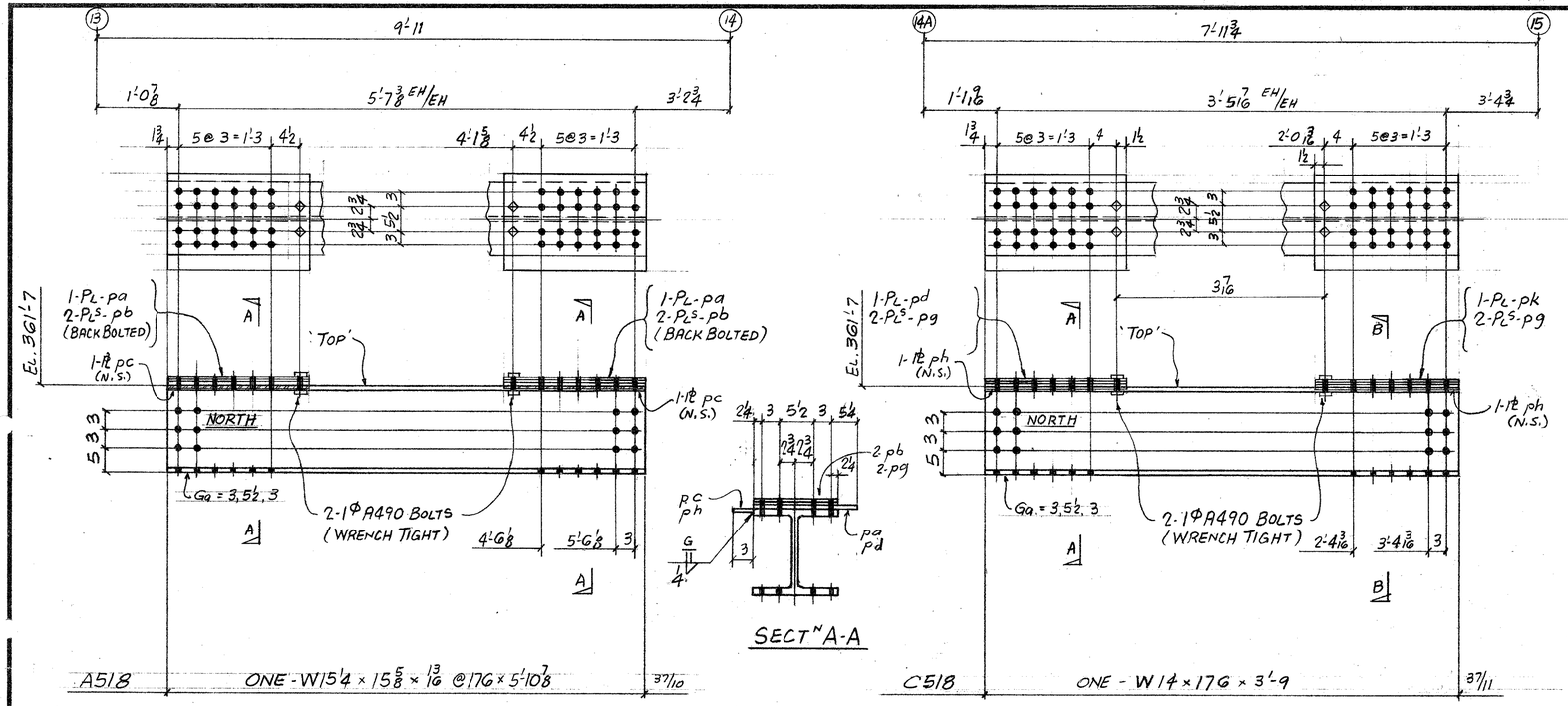
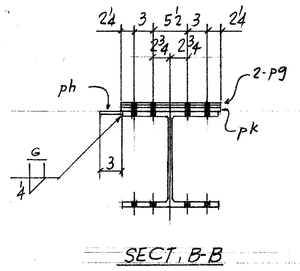
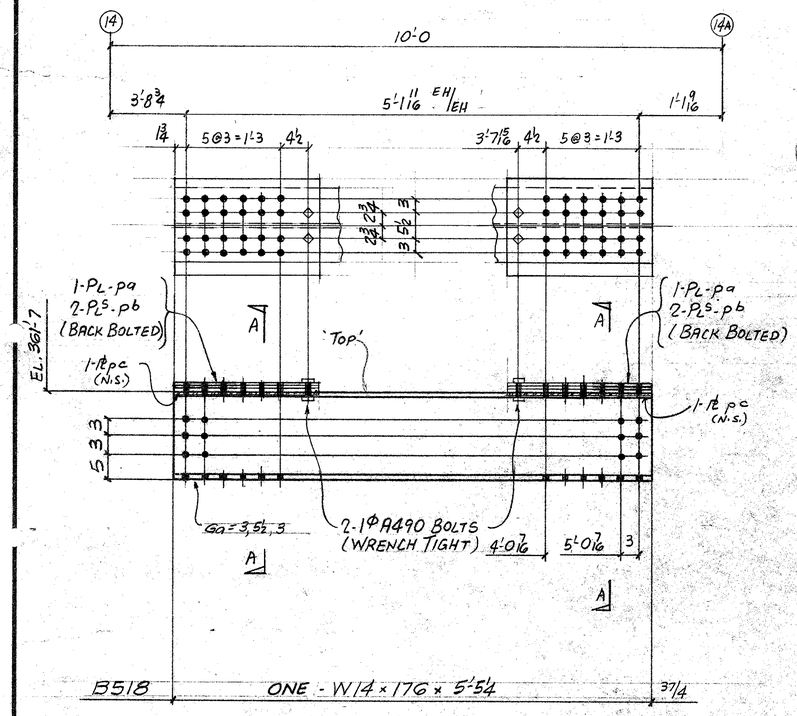
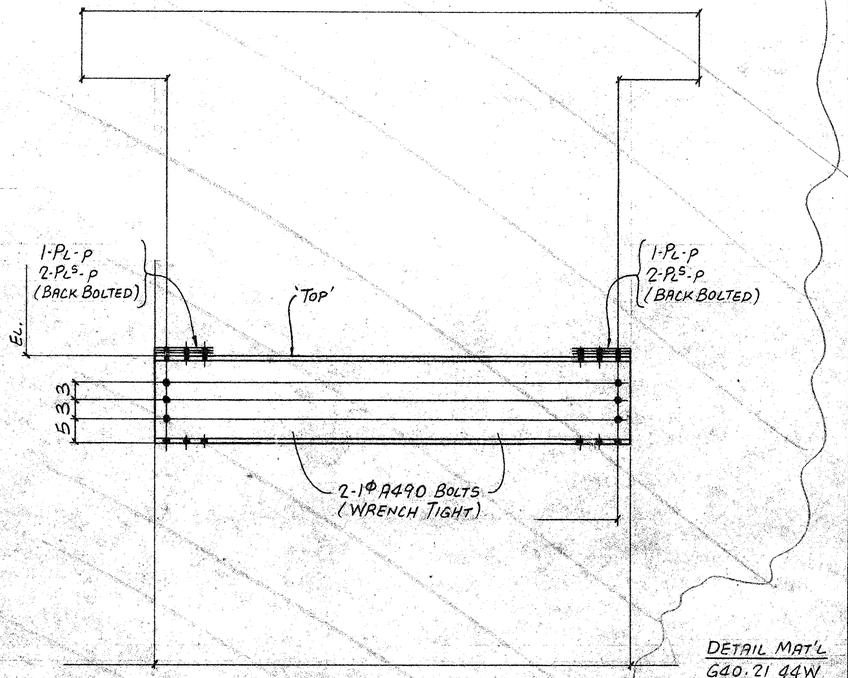








DETAIL MAT'L
G40.21 44W
WELD - E70xx
NO PAINT

REF. DIAG. E5 E120

BILL OF MATERIAL

LINE	COST	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FP01														
02				PA	2	PL	19	0	x	0	6	44W		1	11	0			
03				PB	4	PL	16	0	x	0	2			1	11	0			
04				PC	2	PL	3	0	x	0	4	1		1	11	0			
05					4	HT BOLT 1 x 3½						490							
06					4	H.T. WASHER 1						325							
07					1	1F 1/4									3	10	0		
08					1	7G 1/4									3	10	0		
09		0043	A518		1	W 14 x 17G						A36		5	10	14	37	10	
10																			
11																			
12				FP01															
13				PA	2	PL	19	0	x	0	6	44W		1	11	0			
14				PB	4	PL	16	0	x	0	2			1	11	0			
15				PC	2	PL	3	0	x	0	4	1		1	11	0			
16					4	HT BOLT 1 x 3½						490							
17					4	H.T. WASHER 1						325							
18					1	1F 1/4									3	10	0		
19					1	7G 1/4									3	10	0		
20		0043	B518		1	W 14 x 17G						A36		5	5	4	37	4	
21																			
22				FP01															
23				PK	1	PL	16	0	x	0	6	44W		1	10	4			
24				PD	1	PL	19	0	x	0	6	44W		1	10	4			
25				PG	4	PL	16	0	x	0	2	44W			10	4			
26			TOTAL						TOTAL										1 OF 2
01				PH	2	PL	3	0	x	0	4	44W		1	10	4			
02					4	H.T. BOLT 1 x 3½						490							
03					4	H.T. WASHER						325							
04					1	1F 1/4									3	8	8		
05					1	7G 1/4									3	8	8		
06		0043	C518		1	W 14 x 17G						A36		3	9	0	37	11	
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23																			
24																			
25																			
26			TOTAL		60				TOTAL			41							2 OF 2

IMPERIAL

REV.				
1	DATE	BY	SPEC.	A36 U/N
2	DATE	BY	HOLES	1"/16Φ
3	DATE	BY	FINISH	

MADE 27 ETP/BJB DATE MAR 85 SQUAD FR
CHK'D 28 WAD DATE APR/85

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: WEST ELEV. WIND GIRDERS (5TH FLR)

CONTRACT 84-15
DWG.No. 518

Apr 18/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2