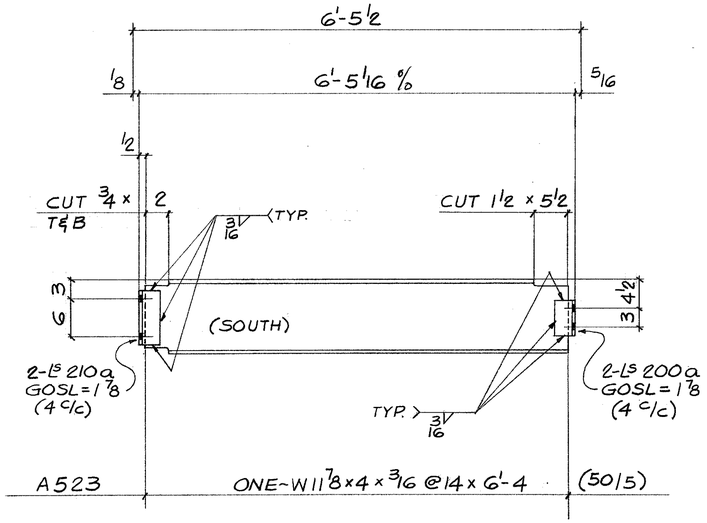
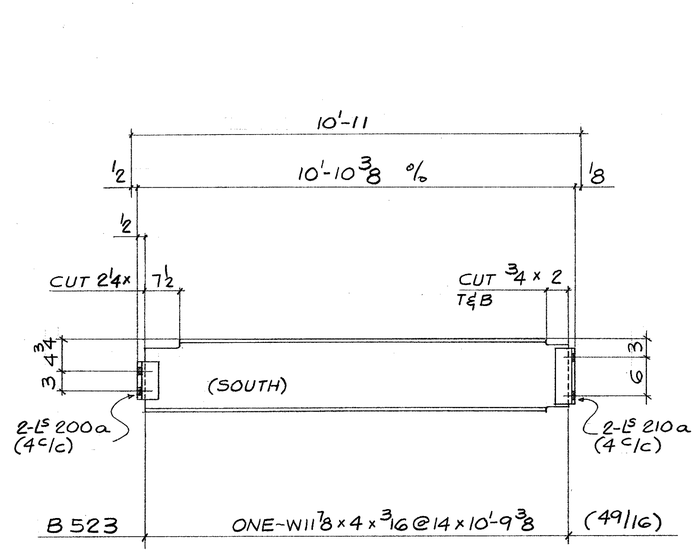
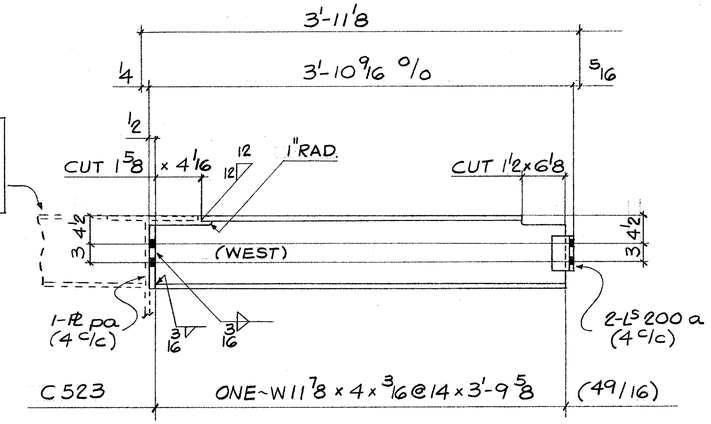




Approver Note
Stub shop welded to A503 & for field weld see BB on EG
1



DET. MAT'L G40.21 44W
WELD E70 xx
PAINT : NONE U/N
REF. DIAG. EG

BILL OF MATERIAL

LINE	CCOOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				210A	2				L 3x3x5/16			44W		0	8	8			
04				200A	2				L 3x3x5/16			44W		0	5	8			
05																			
06					1	IF			3/16					4	0	0			
07	0703	A523			1		W	12 x 14				A572GR50		6	4	0	50	5	
08					F001														
09				210A	2				L 3x3x5/16			44W		0	8	8			
10				200A	2				L 3x3x5/16			44W		0	5	8			
11																			
12					1	IF			3/16					4	0	0			
13																			
14	0712	B523			1		W	12 x 14				A572GR50		10	9	6	49	16	
15																			
16					F001														
17				200A	2				L 3x3x5/16			44W		0	5	8			
18				PA	1	PI	6	8	X		0 8	44W		0	10	4			
19																			
20					1	IF			3/16					3	8	0			
21																			
22	0712	C523			1		W	12 x 14				A572GR50		3	9	10	49	16	
23																			
24																			
25																			
26			TOTAL		20							TOTAL		30					1 OF 1
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							Mar 22/85

IMPERIAL

REV. 1 DATE APP DATE Apr 5/85 BY JM
REV. 2 DATE BY
REV. 3 DATE BY

SPEC. A572 GR 50 U/N
HOLES 15/16 ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 RC — DATE MARCH'85 — SQUAD FR
CHK'D. 28 WD — DATE MAR - 85

PROJECT: 7 WORLD TRADE CENTER
DETAIL: 6TH FLOOR BEAMS

CONTRACT 84-15
DWG.No. 523