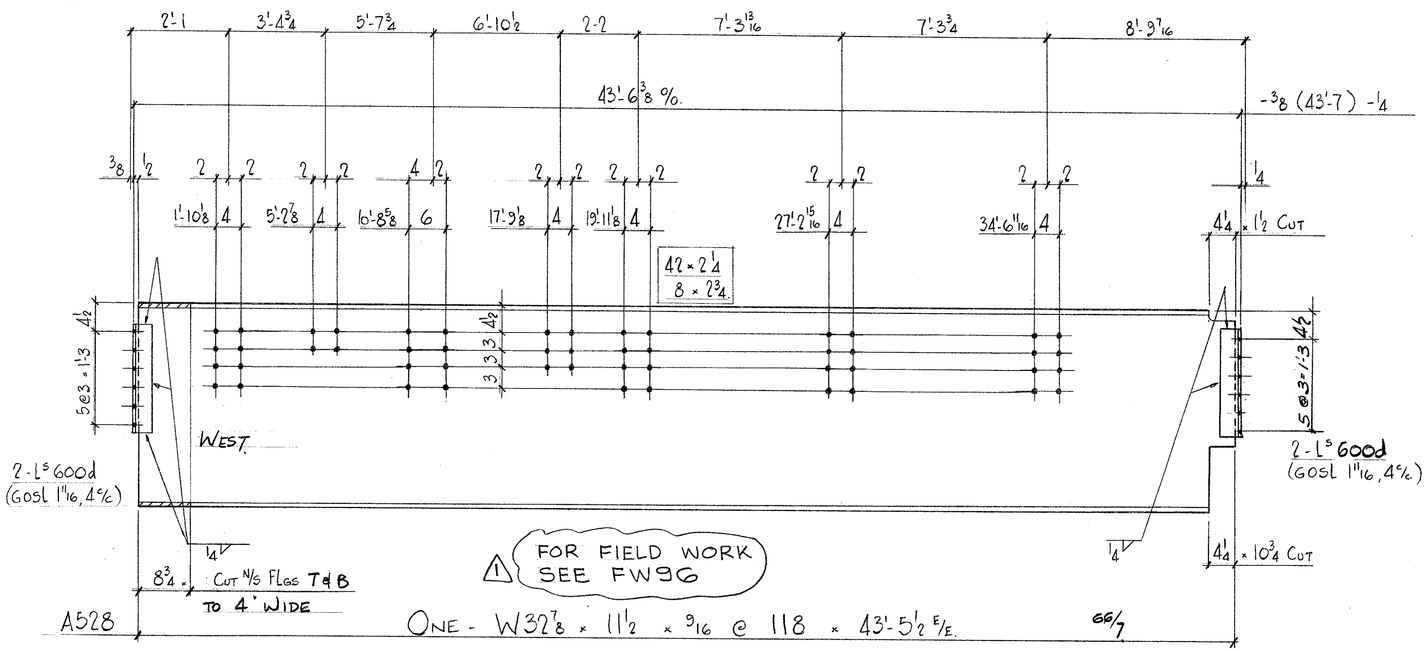
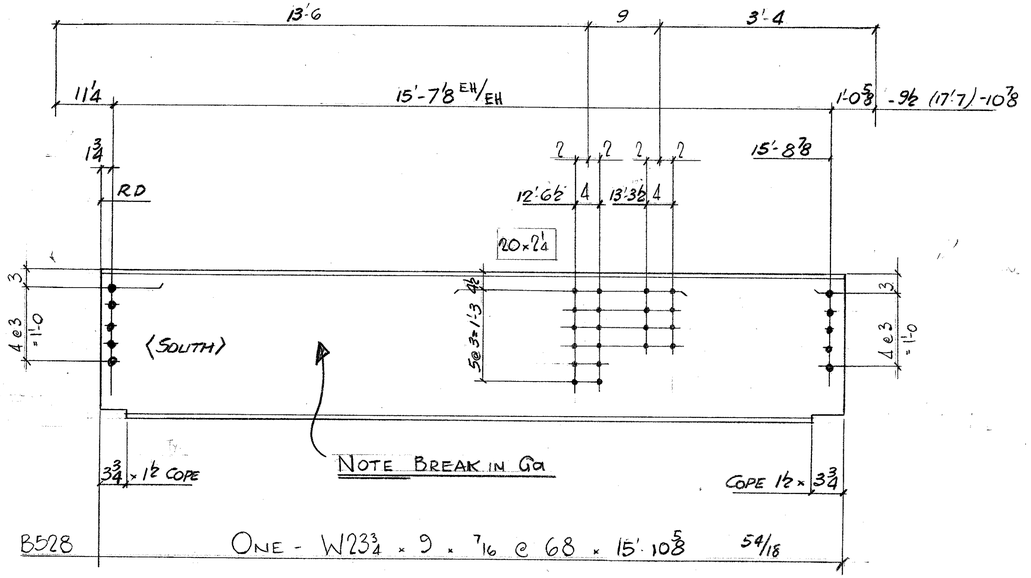




WELD E70XX
NO PAINT
DETAIL MAT'L G40.21.44W

REF EG.

FIELD BOLTS
52 - 7/8 ϕ x 2 1/4 (A325)
8 - 7/8 ϕ x 2 3/4 L

F.W. NOTE ADDED

BILL OF MATERIAL

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOT														
02				GOOD	4		1	3	x 3 x 5/16			44W		1	5	8			
03																			
04					1		JF		14					7	6	0			
05																			
06		0103	A528		1		W	3	3 x 118			A572GR50		43	5	8	66	17	
07																			
08																			
09																			
10																			
11																			
12																			
13		0103	B528		1		W	2	4 x 68			A572GR50		15	10	10	54	18	
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		8				TOTAL					66			1 OF 1		

MARK

IMPERIAL

IMPERIAL

IMPERIAL

REV.	1 DATE AUG 28, 85	BY HSS	SPEC. A572 GRADE 50 4/N	**FRANKEL STEEL LIMITED**			
	2 DATE	BY	HOLES 15/16 ϕ	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2			
	3 DATE	BY	FINISH				
MADE 27	FC	DATE MAR 85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 528	
CHK'D. 28	WD	DATE APRIL/85		DETAIL: 6TH FLOOR BEAMS			

Apr 10/85