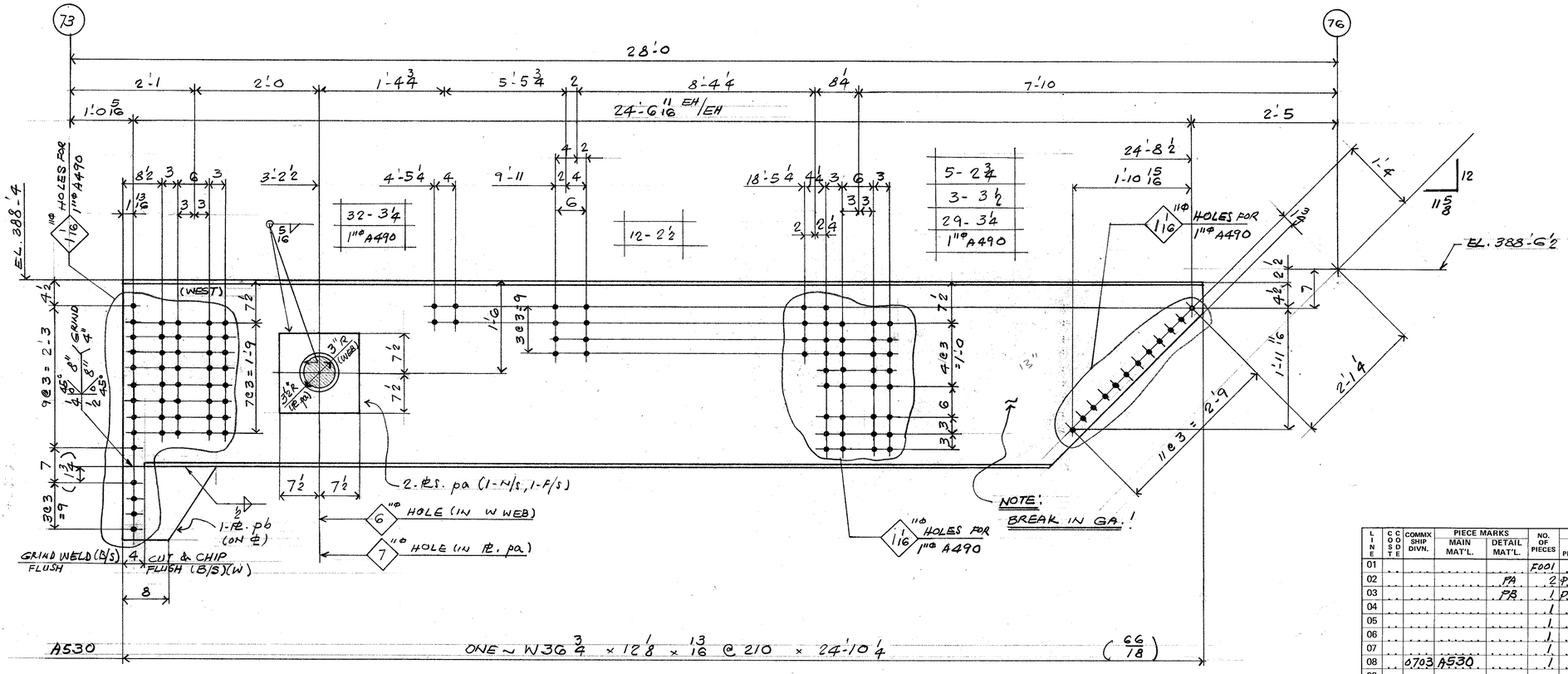


FIELD BOLTS

28 - 7/8"Φ (A325) x 2
12 - 7/8"Φ (A325) x 2 1/2
5 - 1"Φ (A490) x 2 3/4
61 - 1"Φ (A490) x 3 1/4
3 - 1"Φ (A490) x 3 1/2
69 - 1"Φ WASHER (A325)

DETAIL MATERIAL - G40.21 GR. 44W
WELD: E70XX ELECTRODES
PAINT: NONE
REF. DIAGS. NOS. = E7 & E123
S.L.O. # 978

BILL OF MATERIAL

LINE	COOSDOT	COMM/SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSDOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOI														
02				PA	2	PI	15	0	X	0	8	44W		1	3	0			
03				PB	1	PI	12	8	X	0	14	44W		1	4	0			PREP. 1E
04					1		1F	8						13	8	0			
05					1		1F	2						1	4	0			
06					1		GG	4						0	8	0			
07					1		GG	2						0	8	0			
08		0703	A530		1		W36 x 210					A572 GR.50		24	10	4	G6	18	
09																			
10																			
11					FOOI														
12				GOOB	2		L3 x 3 x 5/16					44W		1	5	8			
13					1		1F	8						3	9	0			
14																			
15		0703	B530		1		W24 x 55					A572 GR.50		13	10	12	G6	19	
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		14				TOTAL					57					1 OF 1

PRELIMINARY

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR. 50 U/N
HOLES 13/16"Φ U/N
FINISH

MADE 27 ESF DATE MAR. 1985
CHK'D. 28 ACS DATE APR 85
SQUAD FR.

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: BEAMS @ 7TH FLOOR (TRUSS #1)

CONTRACT 84-15
DWG.No. 530

Apr 17/85