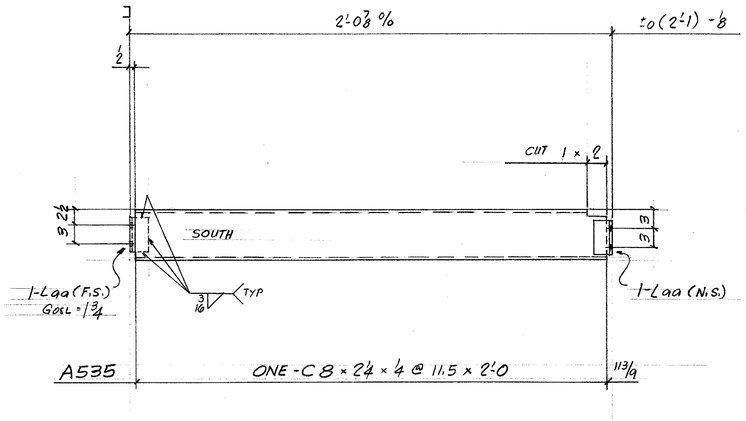
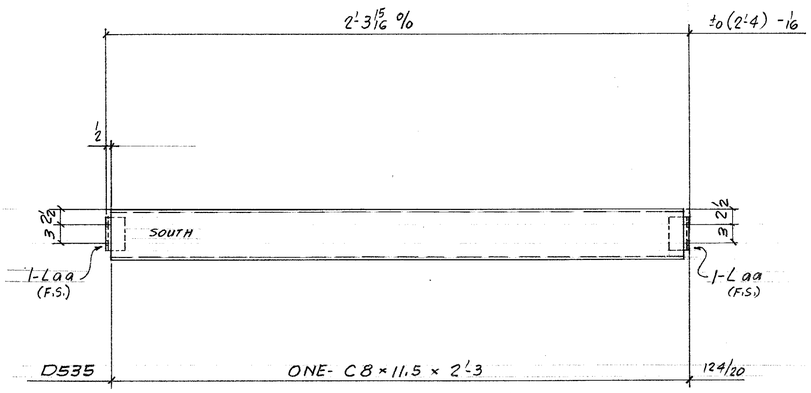
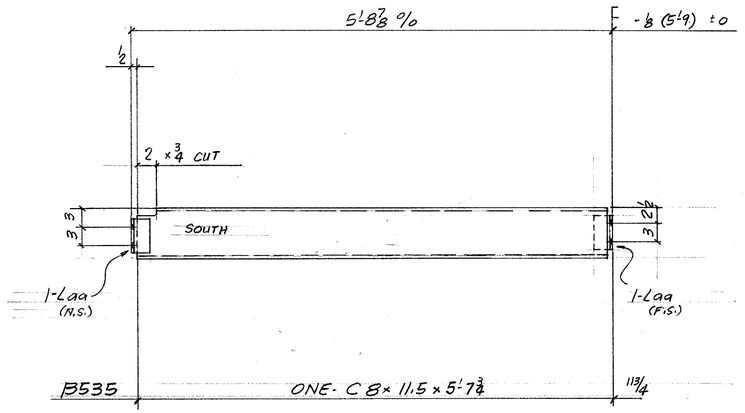
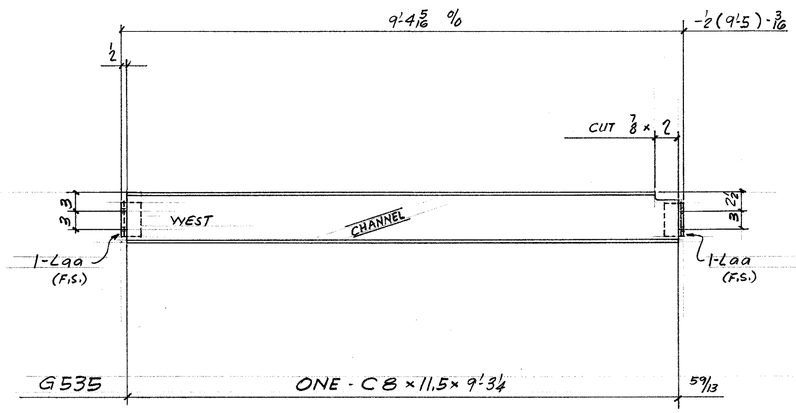
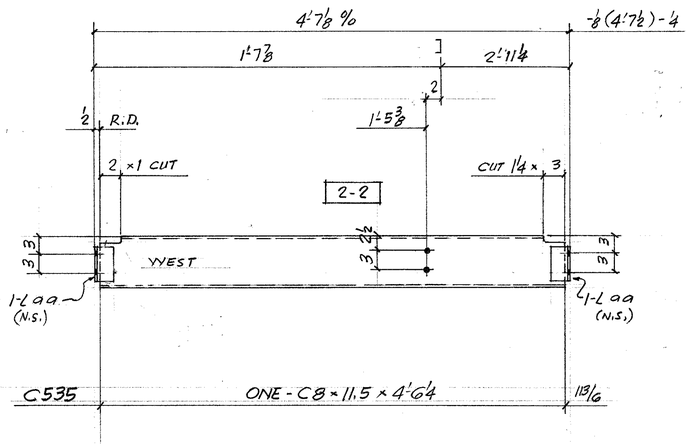










SHOP NOTES:
NO PAINT.
WELD : E70XX
DETAIL MATL. : G40.21 44W

FIELD BOLTS:
2-7/8 ϕ x 2 (A325)

REF. DIAG. E7

BILL OF MATERIAL

LINE	COST CODE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				AA	2	L	3	x 3 x	5/16			44W		0	5	8			
04					1	IF	3/16							1	9	0			
05		0703	A535		1		8	C	11.5			A572GR50		2	0	0	113	9	
06																			
07																			
08					F001														
09				AA	2	L	3	x 3 x	5/16			44W		0	5	8			
10					1	IF	3/16							1	9	0			
11		0703	B535		1		8	C	11.5			A572GR50		5	7	12	113	4	
12																			
13																			
14					F001														
15				AA	2	L	3	x 3 x	5/16			44W		0	5	8			
16					1	IF	3/16							1	9	0			
17		0703	C535		1		8	C	11.5			A572GR50		4	6	4	113	6	
18																			
19																			
20					F001														
21				AA	2	L	3	x 3 x	5/16			44W		0	5	8			
22					1	IF	3/16							1	9	0			
23		0715	D535		1		8	C	11.5			A572GR50		2	3	0	124	20	
24																			
25																			
26			TOTAL						TOTAL								1 OF 2		
01					F001														
02				AA	2	L	3	x 3 x	5/16			44W		0	5	8			
03					1	IF	3/16							1	9	0			
04		0712	G535		1		8	C	11.5			A572GR50		9	3	4	59	13	
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		25				TOTAL					27			2 OF 2		

Apr 3/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572 GR50
HOLES 15/16" ϕ
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 ETP	MAR 85	F.R.	7 WORLD TRADE CENTER	84-15	535
CHK'D. 28 ACS	DATE MAR '85		DETAIL: BEAMS @ 7TH FLR.		

IMPERIAL
IMPERIAL