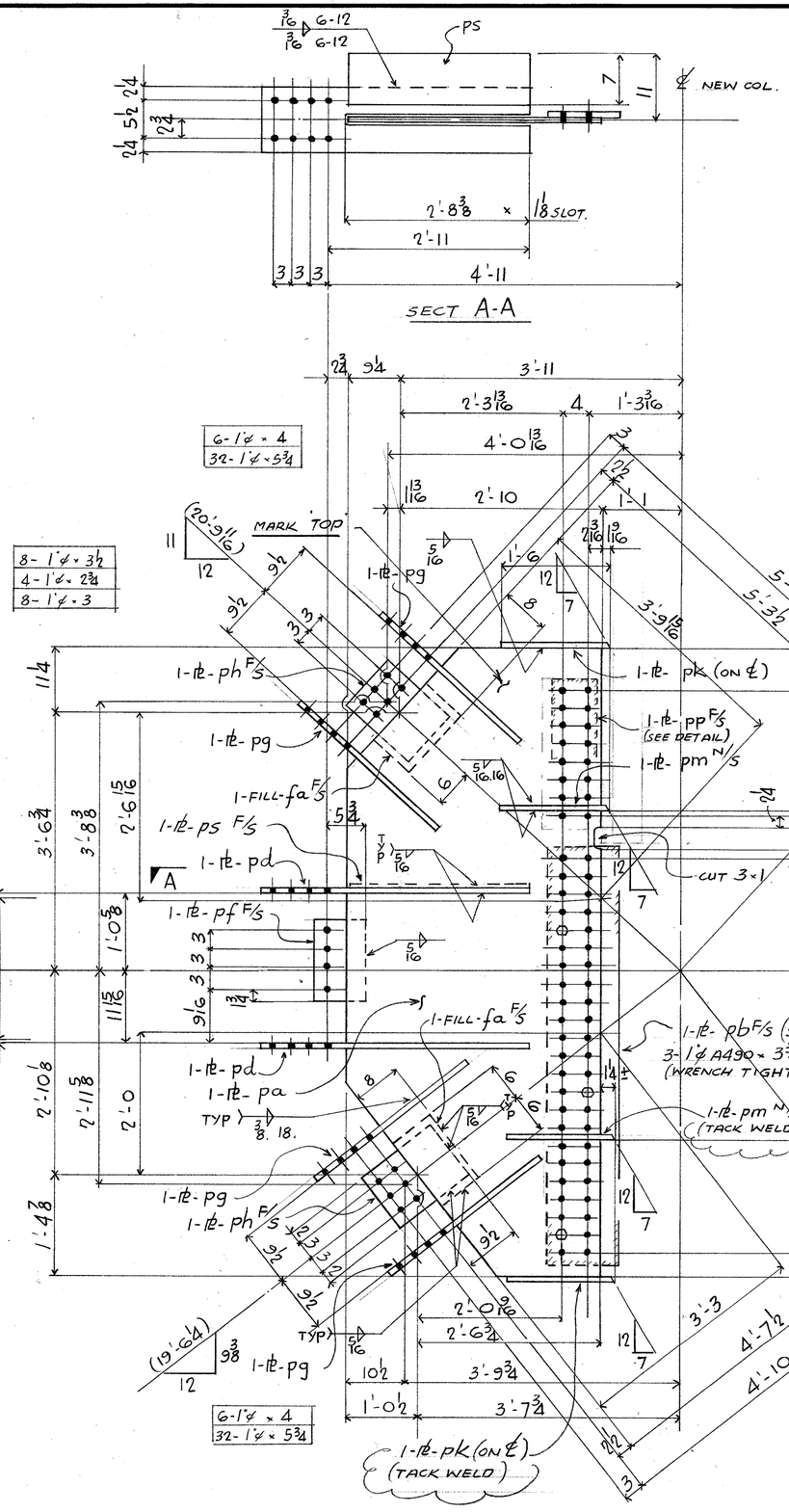
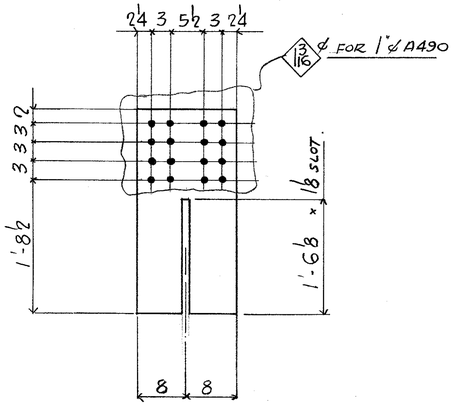
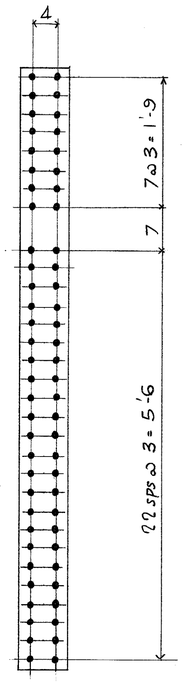
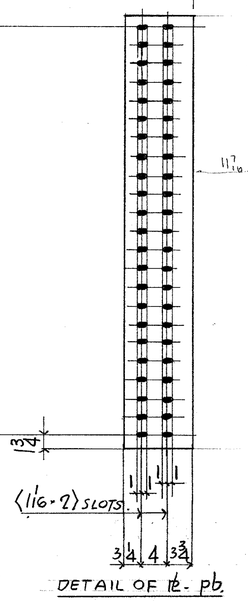








FIELD BOLTS

4 - 1℄ A490 × 2¾
8 - × 3
8 - × 3½
43 - × 3¾
12 - × 4
64 - × 5¾
139 - 1℄ A325 WASHER

NOTES —

E70XX ELECTRODES
NO PAINT
ALL 1℄ BOLTS TO HAVE 2 WASHERS.

REF DIAGS — E3.121.965

BILL OF MATERIAL

LINE	CCOSDTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001	1														
02																			
03				PA	1	PL	43	4	X		1	0	44W		8	9	0		
04				PB	1	PL	11	0	X		1	0			5	9	8		
05																			
06				PD	2	PL	10	0	X		0	10			3	10	0		
07				PF	1	PL	7	8	X		0	6			1	0	8		
08				PG	4	PL	16	0	X		0	14			2	7	8		
09				PH	2	PL	10	0	X		0	8			1	2	8		
10				PK	2	PL	16	0	X		0	8			1	6	0		PREP IE
11				PM	2	PL	7	8	X		0	8			1	6	0		PREP IE
12				PP	1	PL	7	8	X		0	4			8	1	8		
13				PA	2	PL	8	0	X		0	8			1	0	0		
14				PS	1	PL	7	0	X		0	4			2	8	0		
15																			
16					3	HT BOLT 1 × 3¾						490							
17					3	HT WASHER 1"						325							
18					1	IF 3/16									2	8	0		
19					1	IF 5/16									33	0	0		
20					1	IF 3/8									74	0	0		
21																			
22																			
23	0001		A541		1				PIECE FRAME						5	0	0		× 106 INS.
24																			
25																			
26			TOTAL		30				TOTAL						97				(1 OF 1)

01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL						TOTAL										Mar 11/85

REV.					
	1	DATE	BY	SPEC. G40.21 GR 44W	
	2	DATE	BY	HOLES 1/16 ℄ U/N.	
	3	DATE	BY	FINISH	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	ACS	DATE FEB 8/85	SQUAD FR
CHK'D. 28	AAS	DATE /	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FLG BRACING CONN @ 3RD FLOOR @ COLS (73)

CONTRACT 84-15 | DWG.No. 541

A541 — ONE ASSEMBLY (DIV 1) [EXIST'G COL. 504]