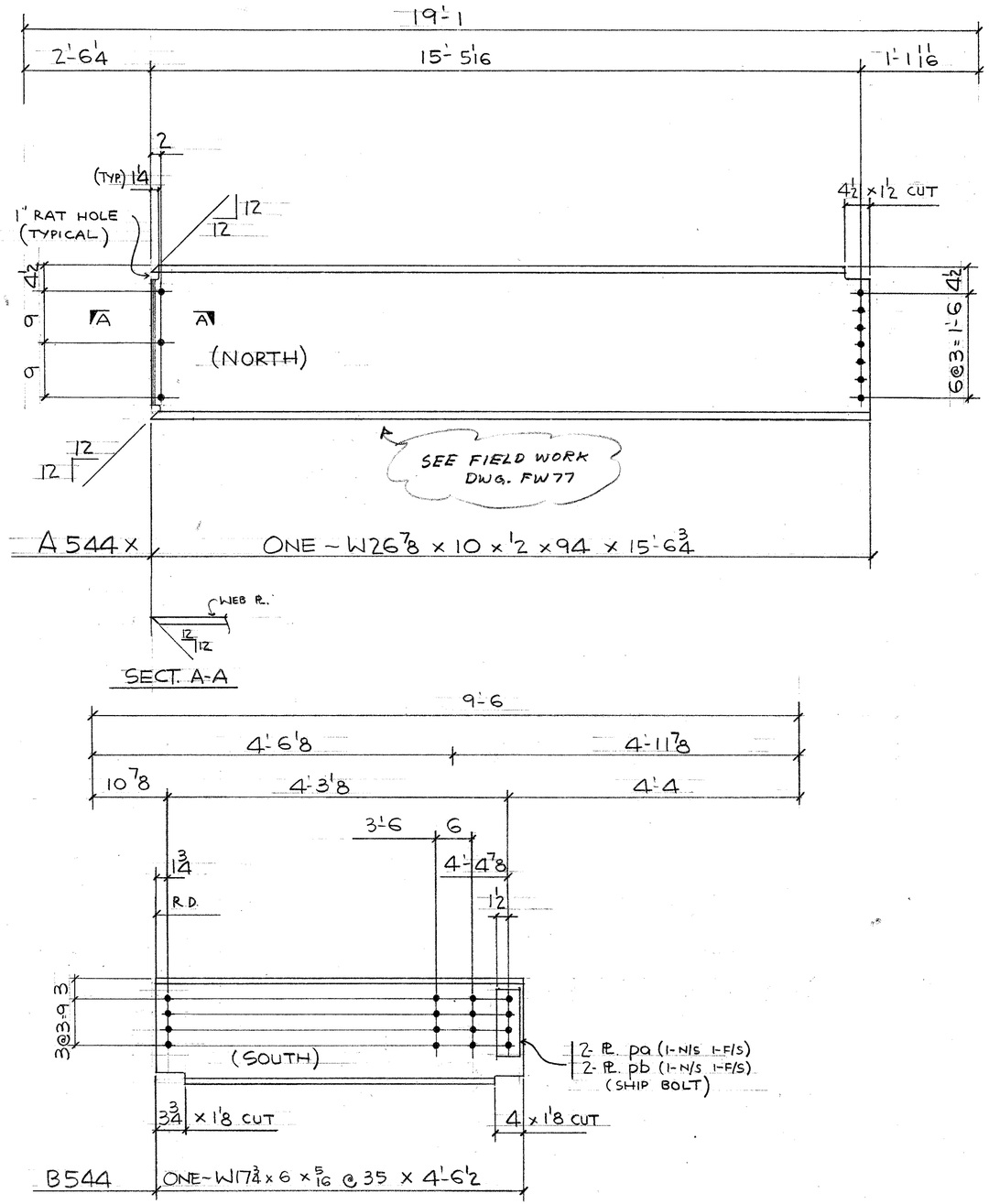
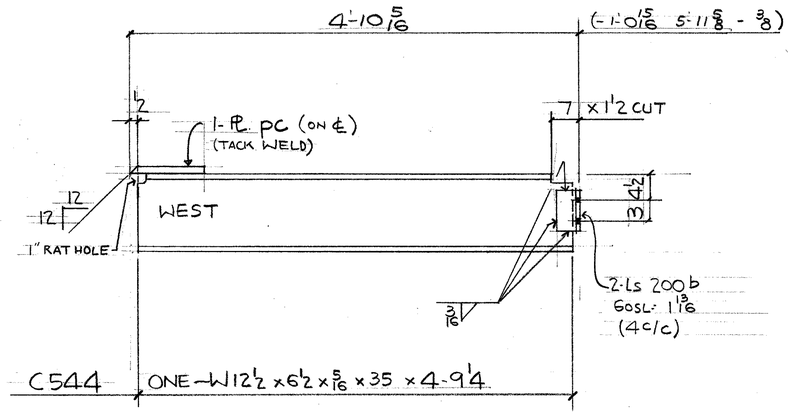




FIELD BOLTS
6 - 7/8"ø(A325) x 2 1/2
2 - -DO- x 2 1/4

WELD - E70XX

NO PAINT

REF. DIAG. E3 E20

DET. MAT'L 640.21-44W

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					MARK	PL WIDTH Inch 16th X PLATE ONLY THK. In. 16th								
02		0023	A544x		1	W 27 x 94	A572-GR50		15	6	12	42	19	PREP. IE
03														
04														
05														
06					F001									
07														
08				PA	2	PL 3 0 x 0 3 44W			1	0	0			
09				PB	2	PL 3 0 x 0 2 I			1	0	0			
10														
11		0009	B544		1	W 18 x 35	A572-GR50		4	6	8	29	18	
12														
13														
14					F001									
15														
16				PC	1	PL 5 8 x 0 12 44W			1	3	0			
17				200b	2	L 3 x 3 x 5/16 I			0	5	8			
18														
19					1	JE 3/16				1	9	0		
20														
21		0021	C544		1	W 12 x 35	A572-GR50		4	9	4	10	3/16	
22														
23														
24														
25														
26		TOTAL			13	TOTAL			27					(1 OF 1)

IMPERIAL

REV.					
1	DATE	BY	SPEC. A572-GR50 U/N	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES 15/16ø U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH		

Apr 18/85

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 A.T.B.	Mar. 85	FR.	7 WORLD TRADE CENTER	84-15	544
CHK'D. 28 ACS	DATE APR'85		DETAIL: BEAMS @ 3RD FLOOR		