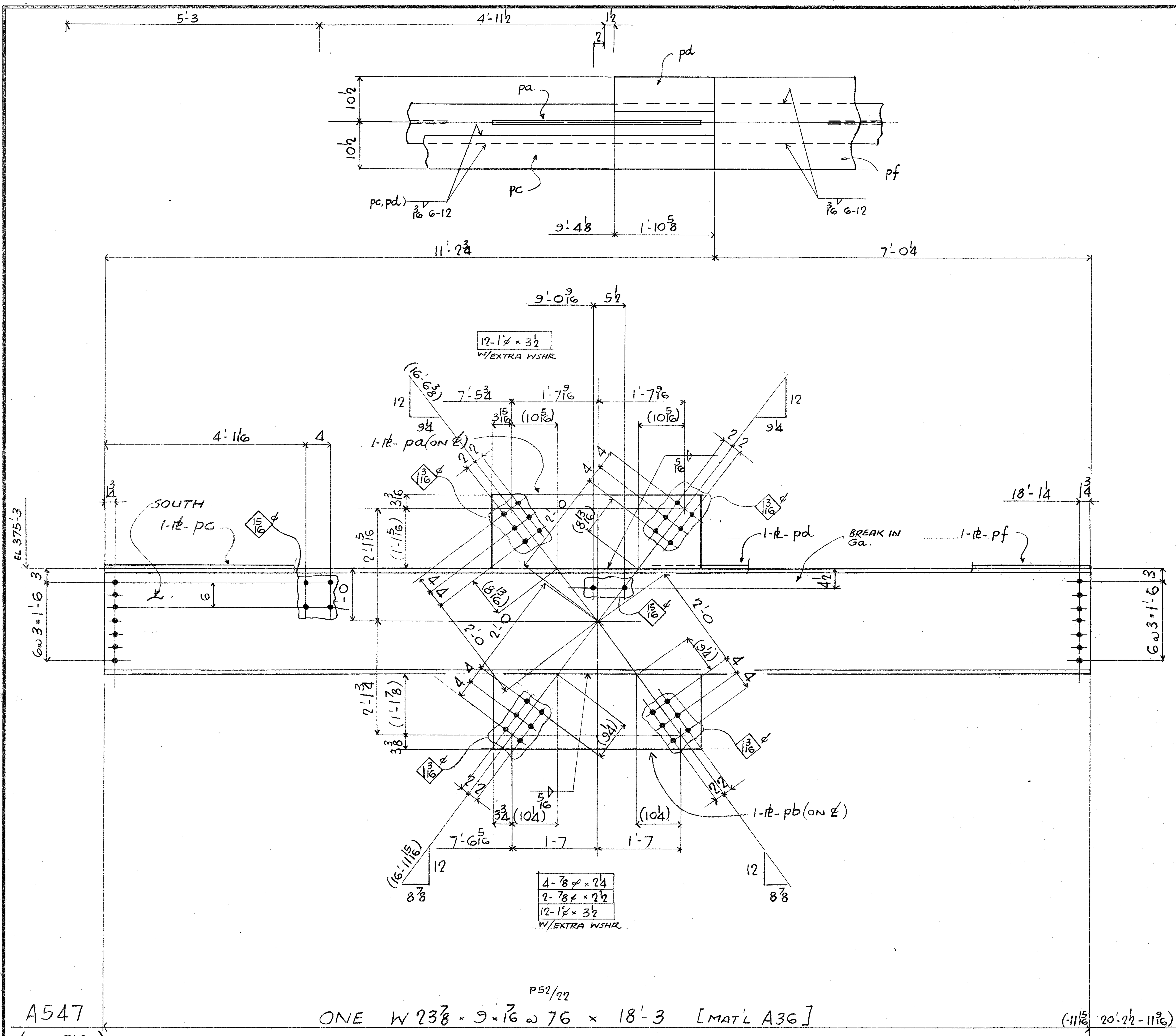


FIELD BOLTS
4- ⅞φ A325 × 2¼
2- ″ × 2½
24- 1"φ A490 × 3½
24- 1"φ A325 WASHERS.

NOTES —
ALL CONN MATL G40.21 GR 44W.
ELECTRODES E70XX.
NO PAINT.
ALL 1"φ BOLTS TO HAVE
2 WASHERS

REF DIAGS E6, E121

BILL OF MATERIAL

LINE	COST	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L	PIECE MARKS DETAIL MAT'L	NO. OF PIECES	PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01						F001														
02																				
03																				
04					PA	1	Pl	16	8	X	0	12	44W		3	11	0			
05					PB	1	Pl	17	4	X	0	12			3	9	8			
06					PC	1	Pl	8	0	X	0	4			11	2	12			
07					PD	1	Pl	8	0	X	0	4			1	10	10			
08					PF	1	Pl	21	0	X	0	4			7	0	4			
09																				
10																				
11																				
12																				
13																				
14						1				1F3/16					20	0	0			
15						1				1F5/16					13	7	0			
16																				
17																				
18																				
19																				
20																				
21			0712	A547		1	W	24×76					A36		18	3	0	52	22	
22																				
23																				
24																				
25																				
26					TOTAL	9					TOTAL				76					(1 OF 1)
26					TOTAL						TOTAL									Mar 18/85

REV. 1 DATE	BY	SPEC. A36 U/N	FRANKEL STEEL LIMITED
REV. 2 DATE	BY	HOLES 1 1/16φ U/N.	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
REV. 3 DATE	BY	FINISH	
MADE 27 ACS	DATE MAR '85	SQUAD FR	PROJECT: 7 WORLD TRADE CENTER
CHK'D. 28 AS	DATE MAR 85		DETAIL: BRACED BEAM @ EL 375'-3
CONTRACT 84-15	DWG. No. 547		

IMPERIAL
IMPERIAL