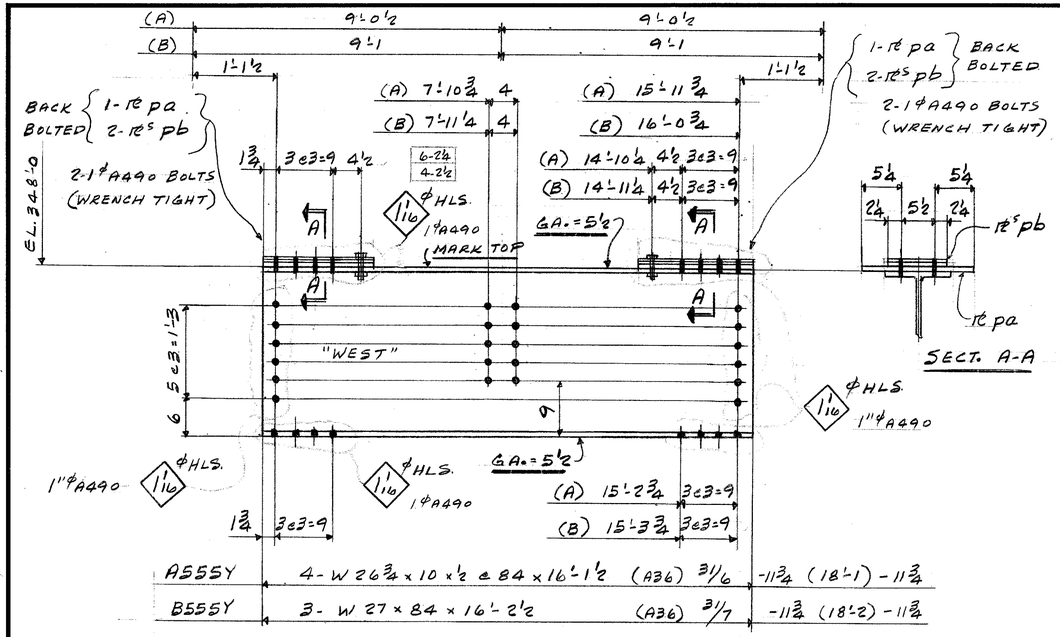
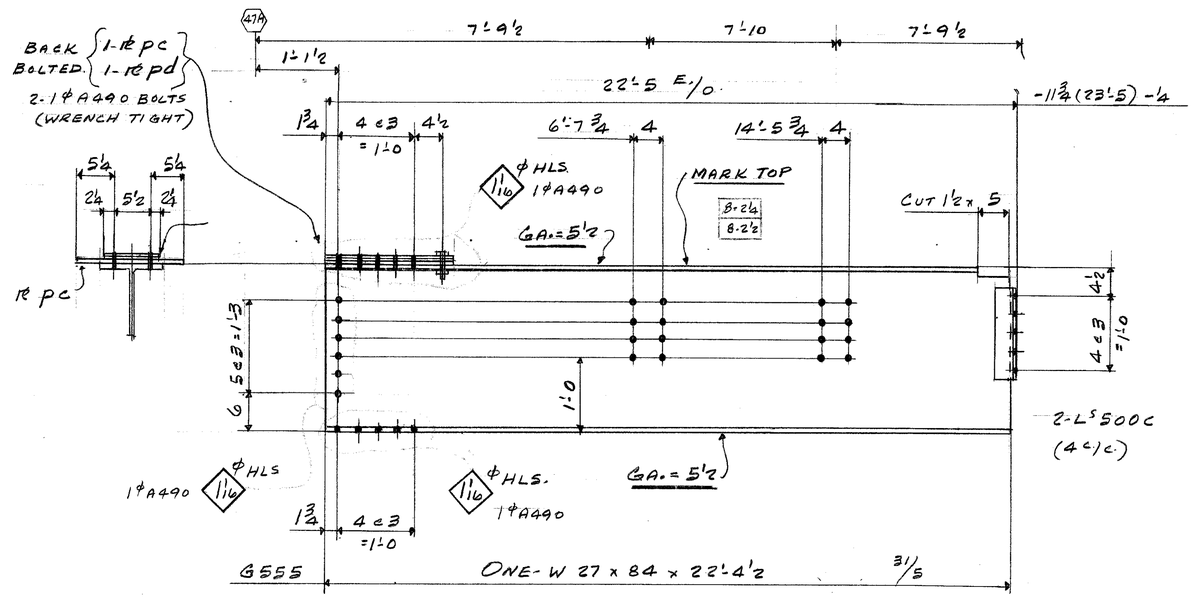
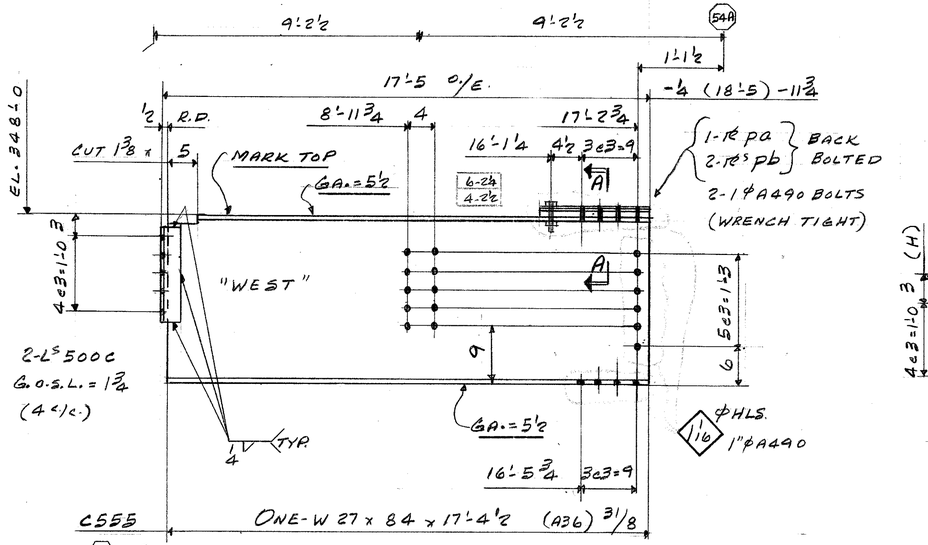
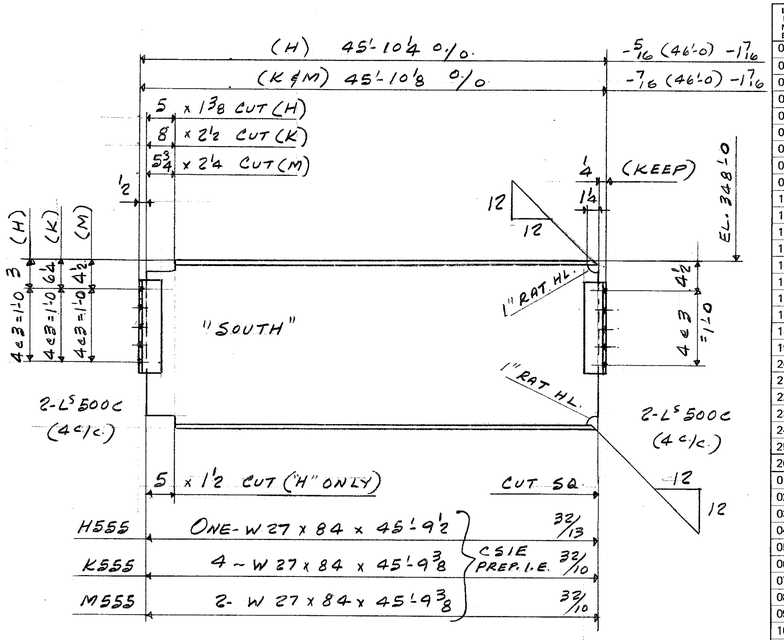
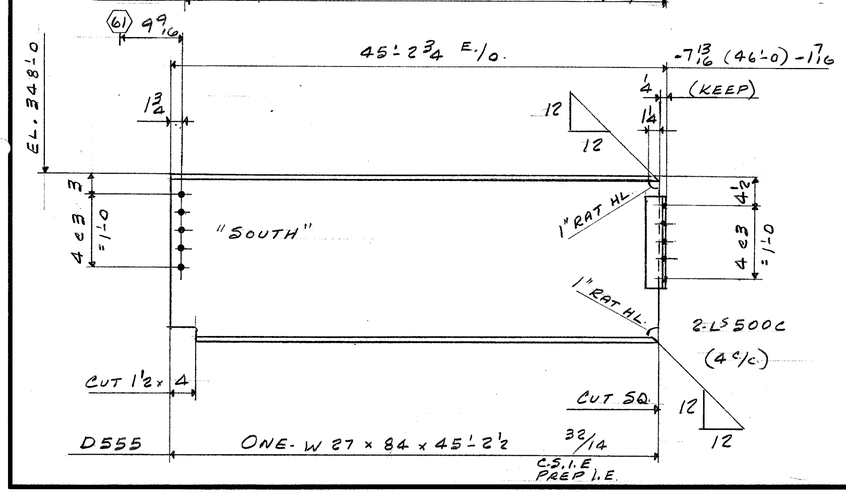










FIELD BOLTS
56-7/8 ϕA325 x 2 1/4
40- 1 x 2 1/2

DET. MAT'L: G40.21-44W
WELD: E70XX
NO PAINT
REF. DIAG. E4

BILL OF MATERIAL

LINE	C.C.O. DATE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	D.S.O.R.	FINISHED LENGTH Feet	In.	16th	PAGE	LINE	REMARKS
01					F.001									
02				PA	14	PL .16.0 x . . . 0 6	44W		1	5	0			
03				PB	28	PL 1 0 .0 x . . . 0 2	44W		1	5	0			
04														
05					28	HT BOLT 1" x 3	490							
06					28	HT WASHER 1"	325							
07														
08		0.039	A555Y		2	W 27 x 84	A36		16	1	8	31	6	
09		0.041	A555Y		2	W 27 x 84	A36		16	1	8	31	6	
10		0.040	B555Y		3	W 27 x 84	A36		16	2	8	31	7	
11														
12				F.001										
13				500C	2	L 3 x 3 x 5/16	44W		1	2	8			
14														
15				PA	1	PL .16.0 x . . . 0 6	44W		1	5	0			
16				PB	2	PL 1 0 .0 x . . . 0 2	44W		1	5	0			
17														
18					2	HT BOLT 1" x 3	490							
19					2	HT WASHER 1"	325							
20														
21					1	PL 1/4			3	3	0			
22		0.041	C555		1	W 27 x 84	A36		17	4	8	31	8	
23														
24				F.001										
25				500C	2	L 3 x 3 x 5/16	44W		1	2	8			
26		TOTAL				TOTAL								1 OF 2
01					1	PL 1/4			3	3	0			
02														
03		0.041	D555		1	W 27 x 84	A572 GR50		45	2	8	32	14	C.S.I.E. PREP. I.E.
04														
05				F.001										
06				500C	2	L 3 x 3 x 5/16	44W		1	2	8			
07														
08				PC	1	PL 1 6 .0 x . . . 0 6	44W		1	8	0			
09				PD	2	PL 1 0 .0 x . . . 0 2	44W		1	8	0			
10														
11					2	HT BOLT 1" x 3	490							
12					2	HT WASHER 1"	325							
13					1	PL 1/4			3	3	0			
14		0.039	G555		1	W 27 x 84	A572 GR50		22	4	8	31	5	
15														
16				F.001										
17				500C	28	L 3 x 3 x 5/16	44W		1	2	8			
18														
19					1	PL 1/4			45	6	0			
20		0.041	H555		1	W 27 x 84	A572 GR50		45	9	8	32	13	C.S.I.E. PREP. I.E.
21		0.039	K555		1	W 27 x 84			45	9	6	32	10	
22		0.040	K555		3	W 27 x 84			45	9	6	32	10	
23		0.039	M555		2	W 27 x 84			45	9	6	32	10	
24														
25														
26		TOTAL			184	TOTAL			376					2 OF 2

REV.	DATE	BY
1	DATE	BY
2	DATE	BY
3	DATE	BY

SPEC. A572 GR 50 U.N.
HOLES 13/16 ϕ U.N.
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE MAR/85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER.	CONTRACT 84-15	DWG.No. 555
CHK'D 28 WAD	DATE MAR/85		DETAIL: 4TH. FLOOR BMS.		