1-PL 19 x 1 x 2'-0 - pbx
OUTSIDE SURFACES OF PLS TO BE SQUARE & TRUE (MACH. & TAPER IF NECESSARY)

CON'D FROM DWG. 556

1-PL 30 x 5 x 52'-10 - pa

1-PL 15 x 1 x 1'-3 - pw (1PS)

2-PLS 4 x 1 x 4'-0 - px (1-W/S, 1-F/S)

2-PLS px (1-W/S, 1-F/S)

6-78φ x 2½

2-L⁵ 4 x 3 x ⅜ x 10 - aa^R (W/S & F/S) (44W)

2-PLS 6 x ½ x 1'-9½ - PY (1-W/S, 1-F/S) (44W)

1-PL 98 x 2 x 15'-0 - pd

1-PL 98 x 3 x 21'-0 - pg (64/9)

1-PL 30 x 5 x 15'-3⅜ - pf

1-PL 30 x 5 x 21'-0 - ph

2-WT 17⅝ x 104 x 2 13/16 x 8'-2 - mb (CUT 14 x 665) (109/5)

2-WT 17⅝ x 108 x 2⅝ x 8'-2 - ma (CUT 2 FROM W14 x 605) (109/8)

2-PL .14 x 3¾ x 1'-8 - pab (1-W/S, 1-F/S) (44W)

1-PL pbx (ON ℄) <SEE NOTE ABOVE>

1-PL 24⅛ x 1 x 3'-10⅜ - pag (44W)

1-PL 24⅛ x 1 x 3'-6⅜ - paf (44W)

1-PL 10¾ x ¾ x 1'-9 - pac (44W)

1-PL 12 x 1 x 3'-10⅜ pad

1-PL pad

8-1φ x 4½

3-1φ x 5
16-1φ x 6½

- VIEW C-C -

SEE DWG. 999 FOR PREP.

DETAIL 'A'

DETAIL 'B'

RELEASED AS IS APR 24/85

FIELD BOLT SUMMARY:

1φ A490 x
16- x 6½
3- x 5
16- x 4½
44- x 3¾
14- x 3
97- 1φ A325 WASHERS
6- 78φ A325 x 2½

MATERIAL A36 U/N
ALL 1φ A490 BOLTS TO HAVE 2 WASHERS
E70 SERIES ELECTRODES
REF. E7, E123.

WORK THIS DWG WITH DWG. 556

May 3/85 R
APR. 15/85 R
Apr 10/85 R
Apr 8/85 R
APR. 4/85

REVISED			
4	DATE MAY 3 BY JM	OPEN NOLES	1/16 +/-
3	DATE APR. 16 BY BF	PAINT	
2	DATE APR. 9 BY SF/BF	ERECTED BY	
1	DATE APR. 8 BY JM	FIELD PAINT	
		INSPECTION	

7 WORLD TRADE CENTER
MS 27 - 7TH FLOOR AT COL 52
TISHMAN CONSTRUCTION — CUSTOMER
EMERY ROTH & SONS PC — ARCHITECT
IRWIN G. CANTOR P.E. — ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE ONTARIO M9W 5B2
SQUAD FR
MADE BY KEP DATE MARCH 1985 CHKD. BY D.I. DATE MARCH 85
CONT. No. 84-12 SHEET 556A