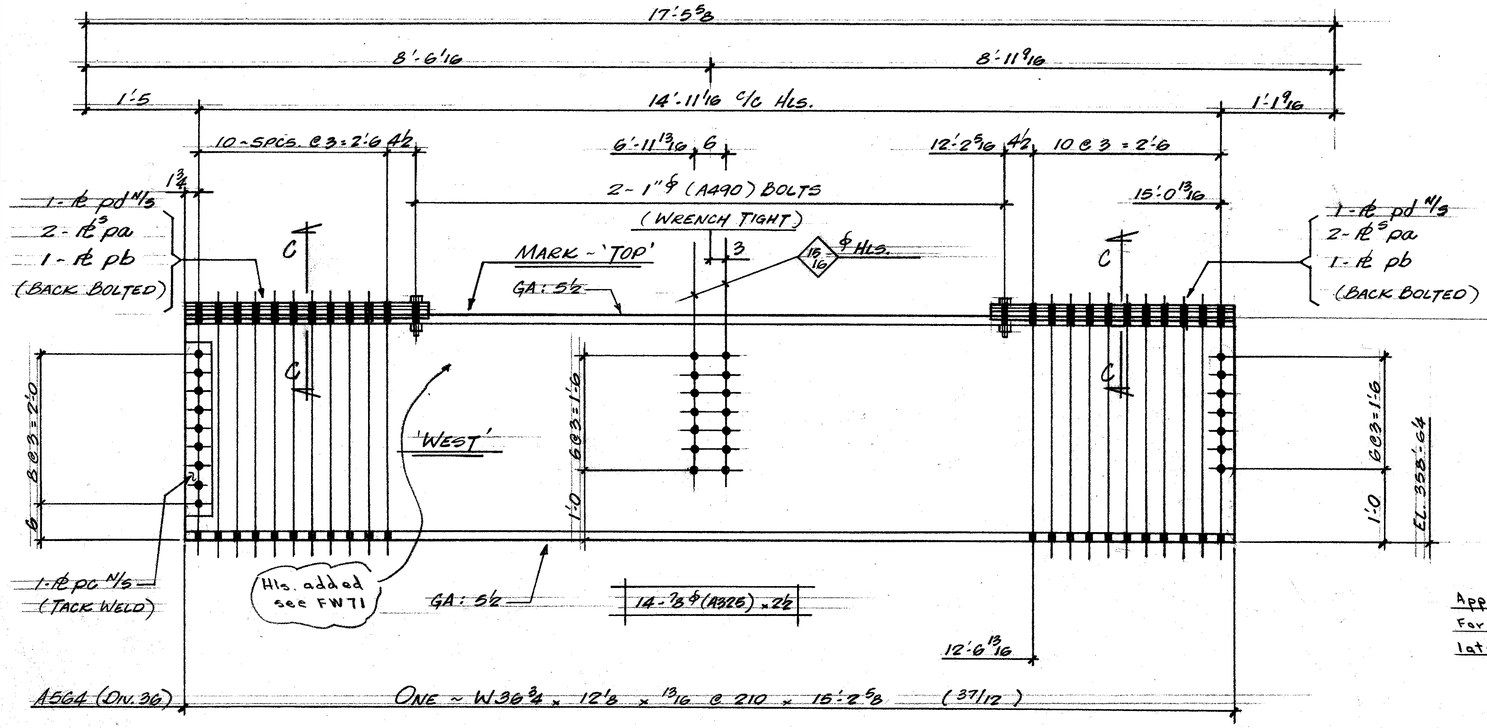
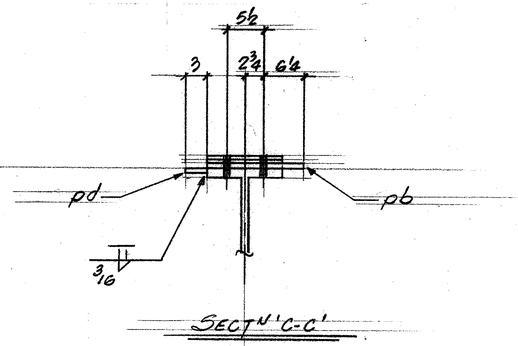
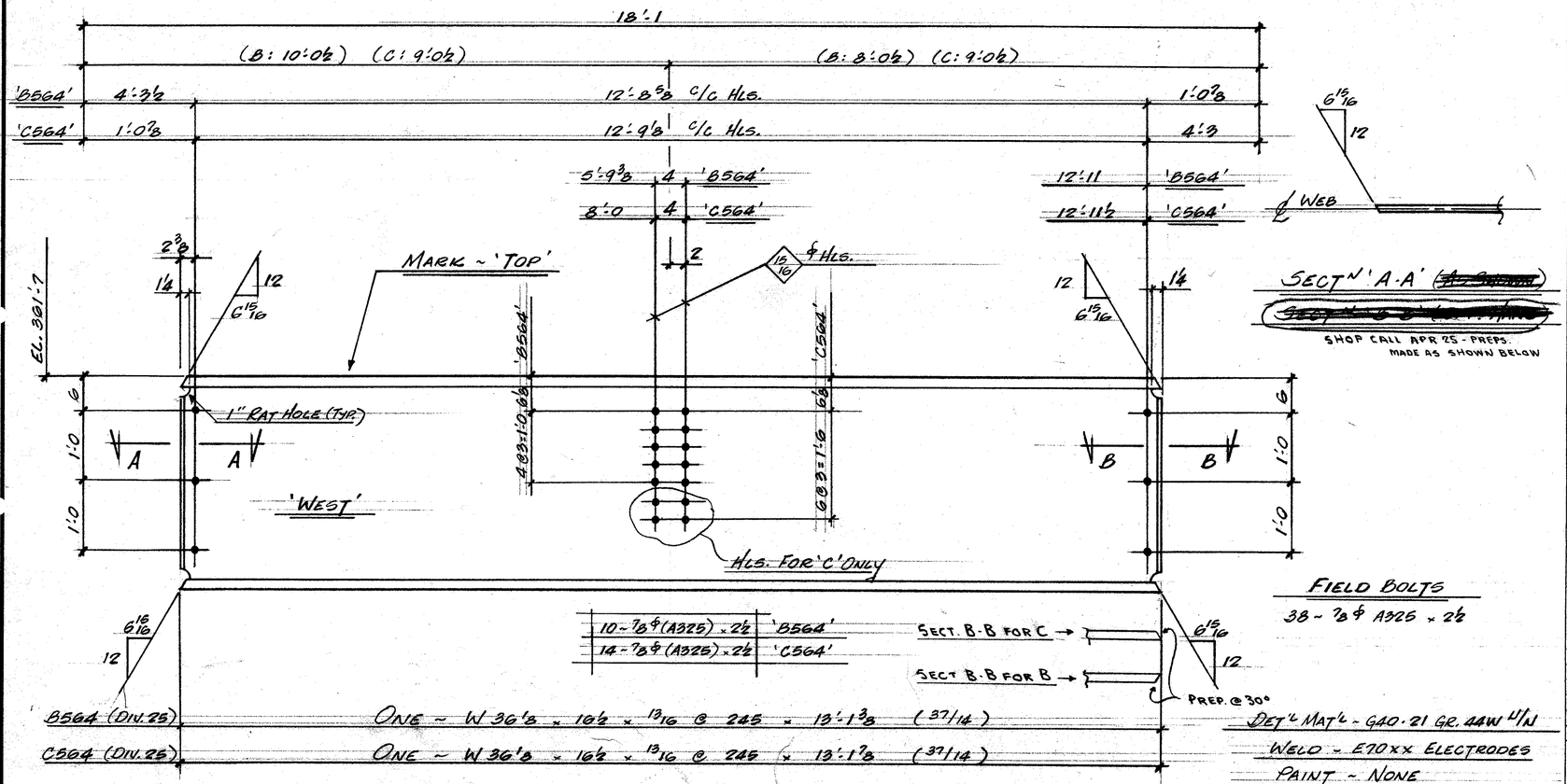




Approver Note
For marks see
latest ES - South Wall



SECT N 'A-A' (A Second)

SHOP CALL APR 25 - PREPS.
MADE AS SHOWN BELOW

FIELD BOLTS
38 - 7/8 ϕ A325 x 2½

DET'L MAT'L - G40.21 GR. 44W U/N
WELD - E70XX ELECTRODES
PAINT - NONE
REF. DIAG.'S ES & E119

BILL OF MATERIAL

LINE	COORD	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02																			
03				PA	4	PL	12	0	x		2	44W		3	2	0			
04				PB	2	PL	15	0	x		6			3	2	0			
05				PC	1	PL	3	8	x		10			2	3	8			
06				PD	2	PL	3	0	x		6			3	2	0			
07																			
08					4	HT BOLT 1" x 3¼						490							
09					4	HT WASHER 1"						375							
10																			
11					1	IF 3/16											1	8	
12																			
13	0026	A564			1	W 36 x 210						A36		15	2	10	37	12	
14																			
15																			
16																			
17				F001															
18																			
19	0025	B564			1	W 36 x 245						A36		13	1	6	37	14	PREP. 2-E
20																			
21																			
22				F001															
23																			
24	0025	C564			1	W 36 x 245						A36		13	1	14	37	14	PREP. 2-E
25																			
26		TOTAL			24	TOTAL							65						1 OF 1

REV.	DATE	BY			
1	DATE APP NOTE APR 20	BY JM	SPEC. A36 U/N		
2	DATE	BY	HOLES 1 1/16 ϕ U/N		
3	DATE	BY	FINISH		

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT:	CONTRACT	DWG. No.
MH	MAR. 85	FR	7 WORLD TRADE CENTRE	84-13	564
CHK'D. 28	DATE		DETAIL: 5TH FLR. WIND GIRDERS		
ME	MAR 85				

April/85