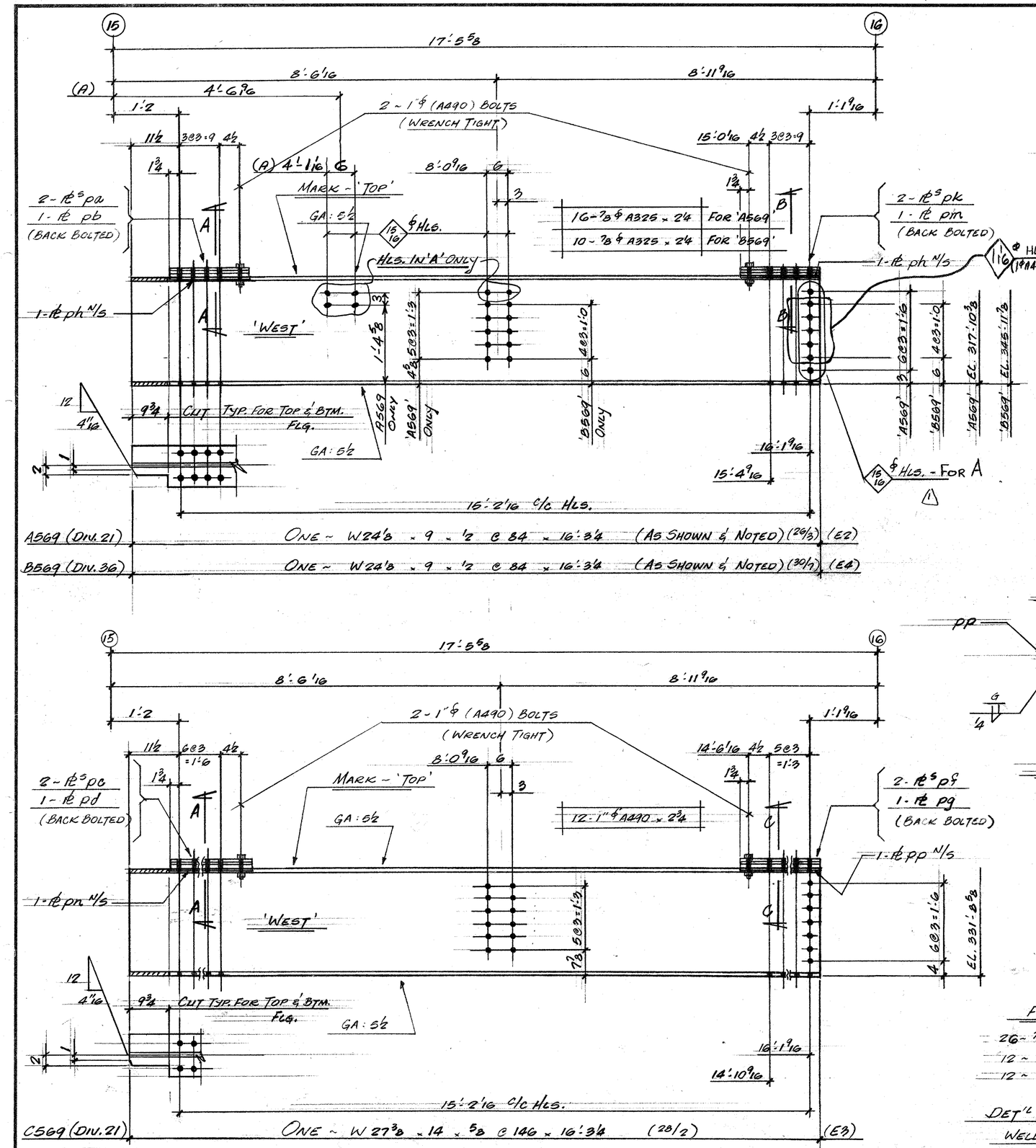
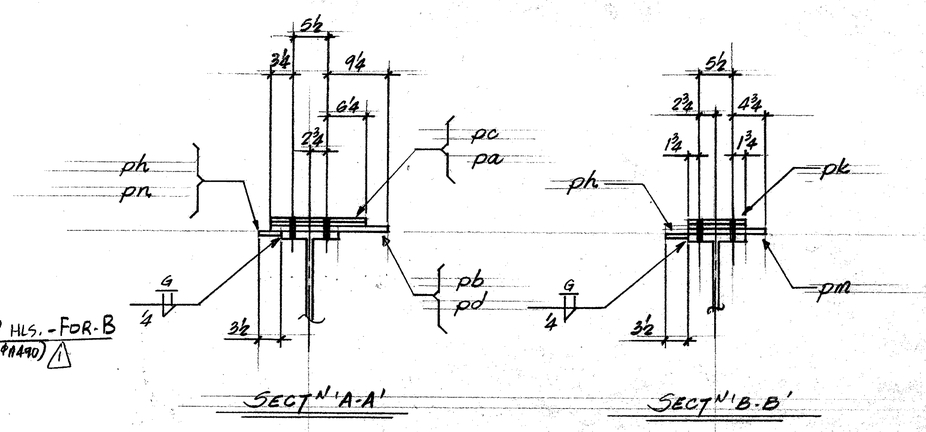
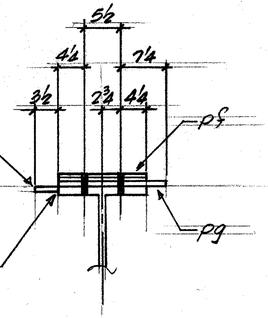


Approver Note

A569 - 7ND FL. SOUTH WALL
B569 - 4TH FL. "
C569 - 3RD FL. "

1





FIELD BOLTS

26 - 7/8ϕ A325 x 2 1/4
12 - 1"ϕ A490 x 2 3/4
12 - 1"ϕ FLAT HARD. WASHER

DET'L MAT'L - G40.21-44W
WELD - E70XX
PAINT - NONE

REF. DIAG.'S E2, E3, E4, E119

A&B

BILL OF MATERIAL

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOZ.														
02				PA	4	PL	15	0	x	0	2	44W		1	5	0			
03				PB	2	PL	17	0	x	0	6	44W		1	6	0			
04				PH	4	PL	3	8	x	0	4	44W		1	5	0			
05				PK	4	PL	9	0	x	0	2	44W		1	5	0			
06				PM	2	PL	12	0	x	0	6	44W		1	5	0			
07					1		1F	1/4							5	8	0		
08					1		7G	4							5	8	0		
09					8		Ht. BOLT 1" x 3					A490							
10					8		Ht. WASHER 1"					A325							
11																			
12	0021	A569			1		W 24 x 84					A36		16	3	4	26	3	
13	0036	B569			1		W 24 x 84					A36		2	16	3	4	30	7
14					FOOT														
15				P.P.	1	PL	3	8	x	0	4	44W		1	11	0			
16				PN	1	PL	3	8	x	0	4	44W		2	2	0			
17				PC	2	PL	15	0	x	0	2			2	2	0			
18				PD	1	PL	18	0	x	0	6			2	2	0			
19				PF	2	PL	14	0	x	0	2			1	11	0			
20				PG	1	PL	17	0	x	0	6			1	11	0			
21					1		7G	4							8	2			
22					1		1F	1/4							8	2			
23					4		Ht. BOLT 1" x 3 1/4					A490							
24					4		Ht. WASHER 1"					A325							
25	0021	C569			1		W 27 x 146					A36		16	3	4	28	2	
26			TOTAL		58				TOTAL					88			1 OF 1		

MATERIAL

01																			
02																			
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25																			
26			TOTAL						TOTAL										

Appd 17/85 R
Appd 1/85

B	1	DATE APR 17/85	BY BF	SPEC.	A36 4/N		
E	2	DATE	BY	HOLES	1 1/16 ϕ 4/N	1"ϕ A490 BOLTS	
V.	3	DATE	BY	FINISH			

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	MH	DATE MAR'85	SQUAD	PROJECT: 7 WORLD TRADE CENTRE	CONTRACT	DWG.No.
CHK'D. 28	WAD	DATE MAR/85	FR:	DETAIL: WIND GIRDERS & SOUTH WALL	84-15	569