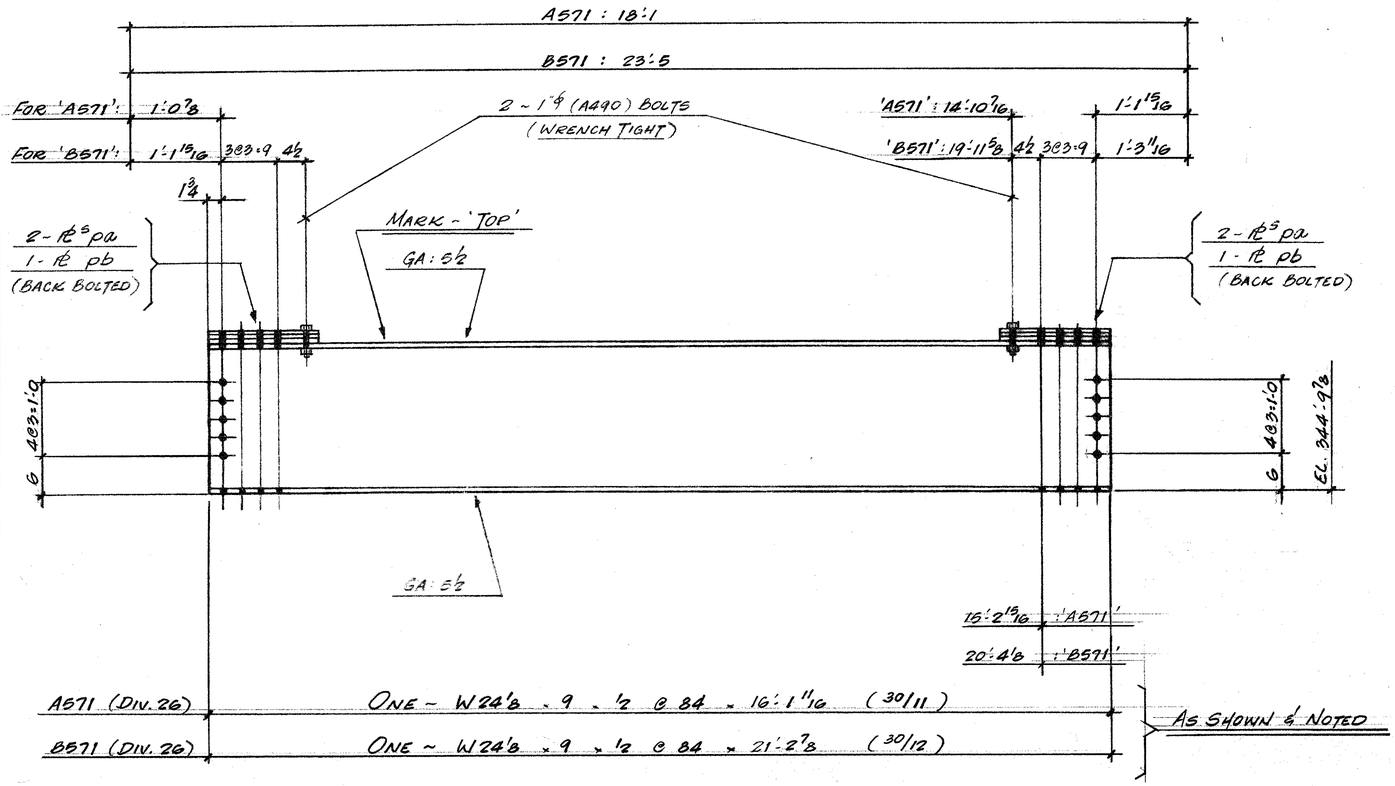
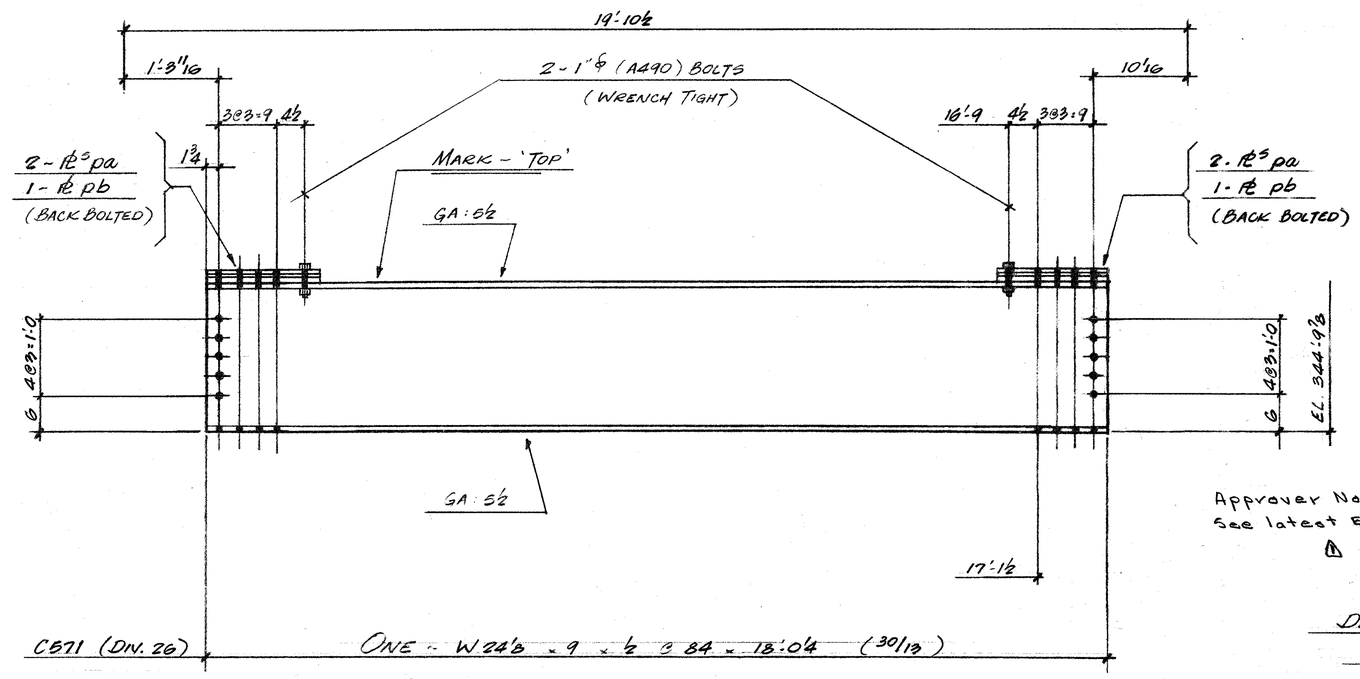




Approver Note - for marks
see latest E4 - South wall
(1)

DET'L MAT'L - G40.21.44W
WELD - E70XX
PAINT - NONE

REF. DIAG.'S E4 & E119

BILL OF MATERIAL

LINE	COMM'L SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOOT														
02																		
03																		
04			PA	12	PL	9	0	x	2		44W		1	5	0			
05			PB	6	PL	9	0	x	6		〃		1	5	0			
06																		
07																		
08																		
09				12	HT BOLT 1"ϕ x 3						A490							
10				24	HT WASHER 1"ϕ													
11																		
12																		
13																		
14	0026	A571		1	W 24 x 84						A36		16	11	30	11		
15																		
16	0026	B571		1	W 24 x 84						A36		21	2	14	30	12	
17																		
18	0026	C571		1	W 24 x 84						A36		18	0	4	30	13	
19																		
20																		
21																		
22																		
23																		
24																		
25																		
26	TOTAL			60					TOTAL				57			1	OF	1

MATERIAL

REV.					
1	DATE Apr 22	BY JM	SPEC.	A36 U/N	
2	DATE	BY	HOLES	1/16 ϕ U/N	
3	DATE	BY	FINISH		

MADE 27 MH DATE MAR 85 SQUAD FR.
CHK'D. 28 ME DATE MAR 85

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: WIND GIRDERS @ 4TH FLR. SOUTH WALL

CONTRACT 84-15 DWG.No. 571

mar 28/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2