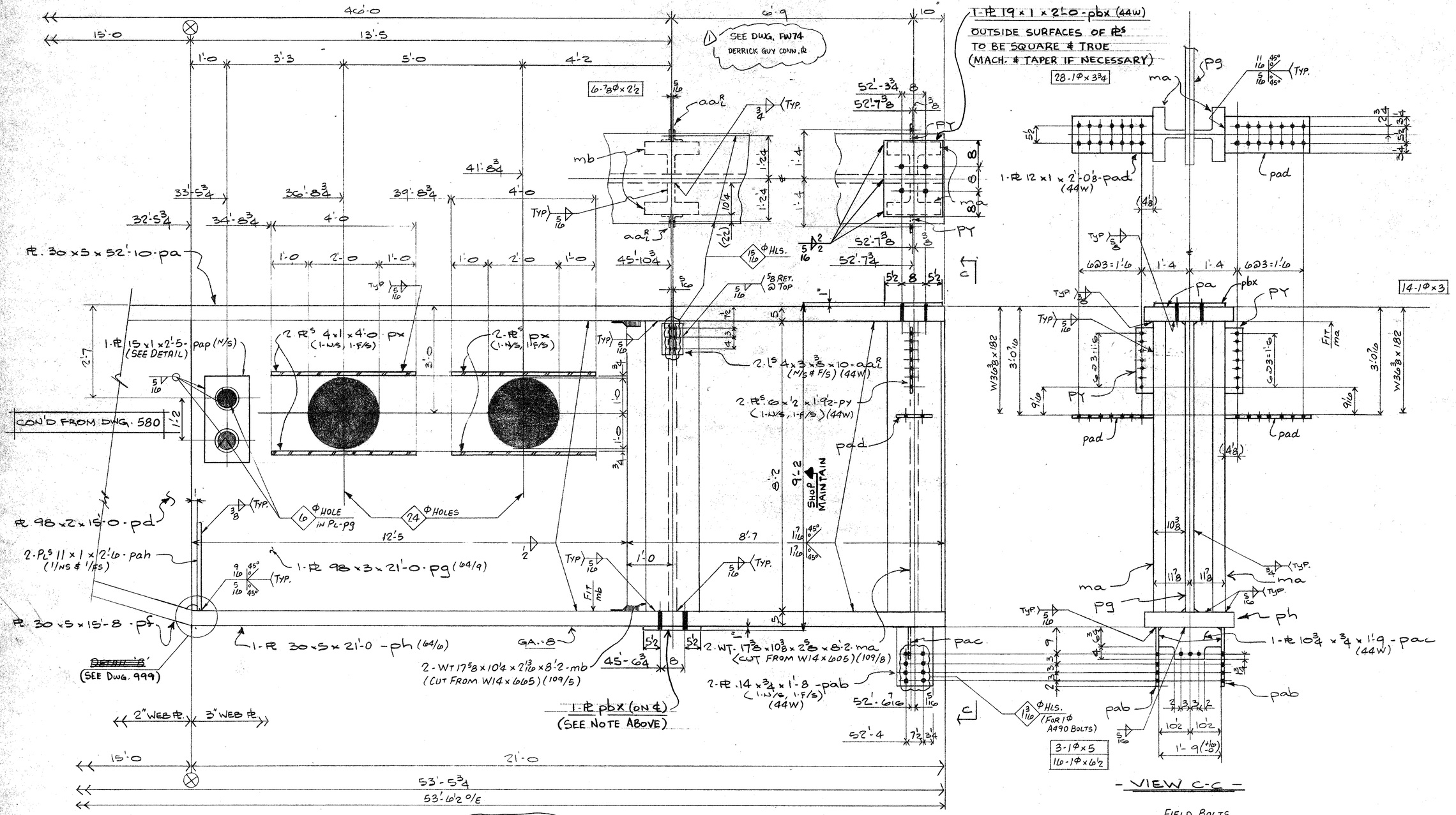


FIELD BOLTS

6 - 7/8Φ A325 x 2½
6 - 7/8Φ A325 x 2'4
14 - 1Φ A490 x 3
28 - x 3¾
3 - x 5
11 - x 6'2

61 - 1Φ A325 WASHERS

MAT'L - A36 U/N
ALL 1Φ A490 BOLTS TO HAVE 2 WASHERS
E70 SERIES ELECTRODES
REF. DIAG. E7, E123

WORK THIS DWG WITH DWG. 580

Apr 13/85

F.W. NOTE ⚠

REVISED			
DATE MAY '92	BY JEB	OPEN HOLES	11/16" U/N
DATE	BY	PAINT	NONE
DATE	BY	ERECTED BY	
DATE	BY	FIELD PAINT	
DATE	BY	INSPECTION	

7 WORLD TRADE CENTER
MG 27 - 7TH FLOOR AT COL. 51A
TISHMAN CONSTRUCTION — CUSTOMER
EMERY ROTH & SONS P.C. — ARCHITECT
IRWIN G. CANTOR P.C. — ENGINEER

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE UNIT 1 REXDALE, ONTARIO M9W 5B2

SQUAD FR
MADE BY K.B.N. DATE MARCH 1985 CHK'D. BY D.I. DATE APRIL 85
CONT. No. 84-15 SHEET 580A