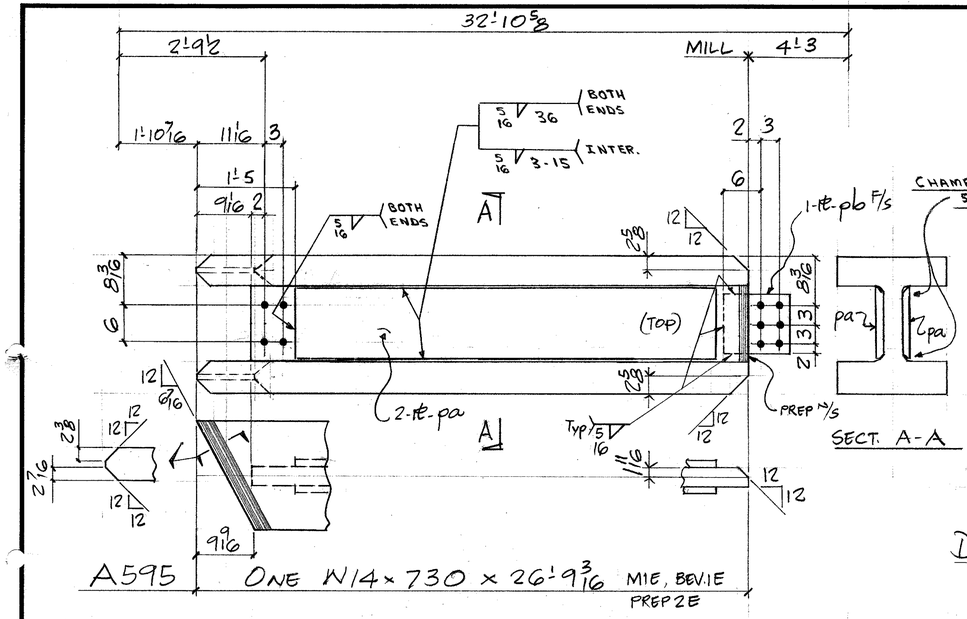
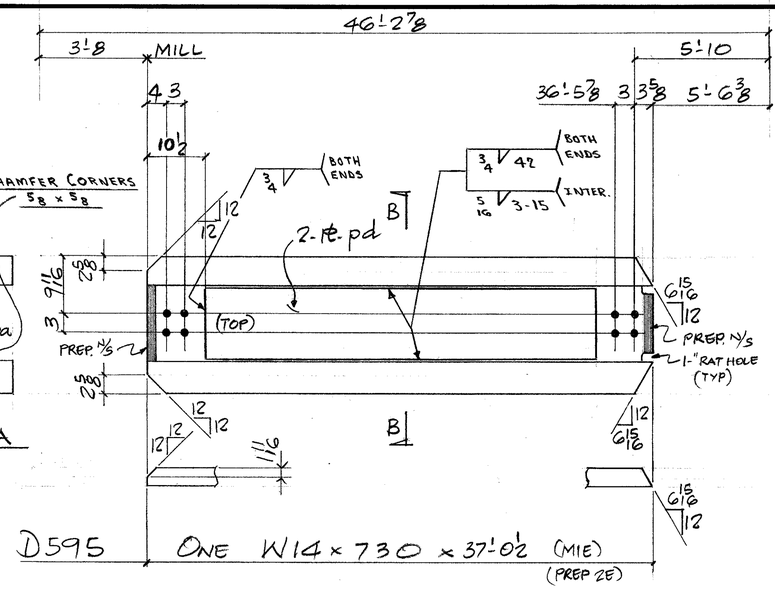
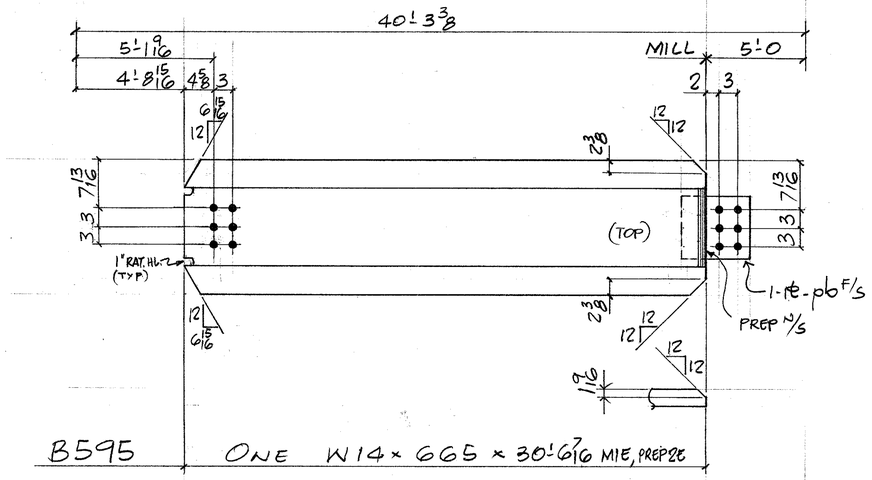
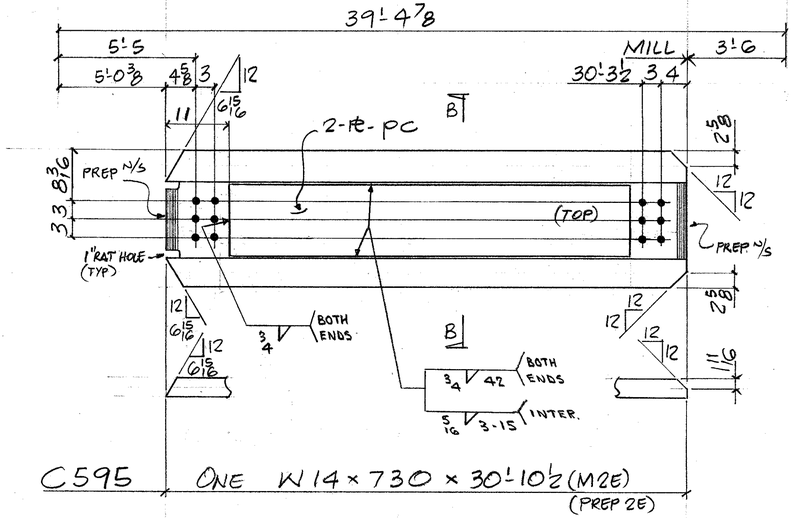
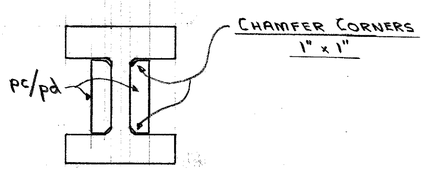








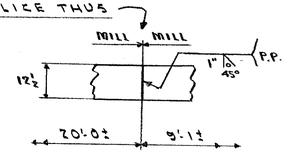


SECT. B-B

— SHOP NOTE —

2 Rs pc & 2 Rs pd CUT FROM ONE 50 x 44'-1 R - P.O. No. 602 (ACTUAL MEASURED WIDTH : 50 9/16)

IF 4 Rs DO NOT CUT USE STOCK MAT'L. TO MAKE ONE R pc AND SPLICE THUS



DET. MAT'L: G40.21 GR.44W
ELECTRODE: E70XX
REF. DIAG. E123, #963, #909, #964, 979, 978, 977

BILL OF MATERIAL

LINE	COOSDE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				PA	2	PL	12	8	x	1	0	A572GR50		24	11	0	66	16	
03				PB	1	PL	10	0	x	1	0	44W		0	10	12			
04					1				IF	5/16				45	0	0			
05		0703	A595		1		W	14	x 730			A572GR50		26	9	3	66	15	MIE, BEV.IE, PREP 2E
06																			
07																			
08				F001															
09				PB	1	PL	10	0	x	1	0	44W		0	10	12			
10					1				IF	5/16				1	6	0			
11		0703	B595		1		W	14	x 665			A572GR50		30	6	7	66	14	MIE, PREP 2E
12																			
13																			
14				F001															
15				PC	2	PL	12	8	x	3	0	A572GR50		29	1	0	65	6	
16					1				IF	3/4				40	0	0			
17		0702	C595		1		W	14	x 730			A572GR50		30	10	8	65	5	MIE, PREP 2E
18																			
19																			
20			JW6	F001															
21				PD	2	PL	12	8	x	3	0	A572GR50		35	4	0	65	8	
22					1				IF	3/4				42	0	0			
23		0702	D595		1		W	14	x 730			A572GR50		37	0	8	65	7	MIE, PREP 2E
24																			
25																			
26			TOTAL		20				TOTAL					339					1 OF 1

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Apr 20/85

REV.			
1	DATE	BY	SPEC. A572GR50 Y/N.
2	DATE	BY	HOLES 1/16"Φ
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
PBG	APR 85	FR	DETAIL: TRUSSES Nº. 1 & 2 (DIAGONALS)	84-15	595
CHK'D. 28 ACS	DATE APR 85				

PRELIMINARY