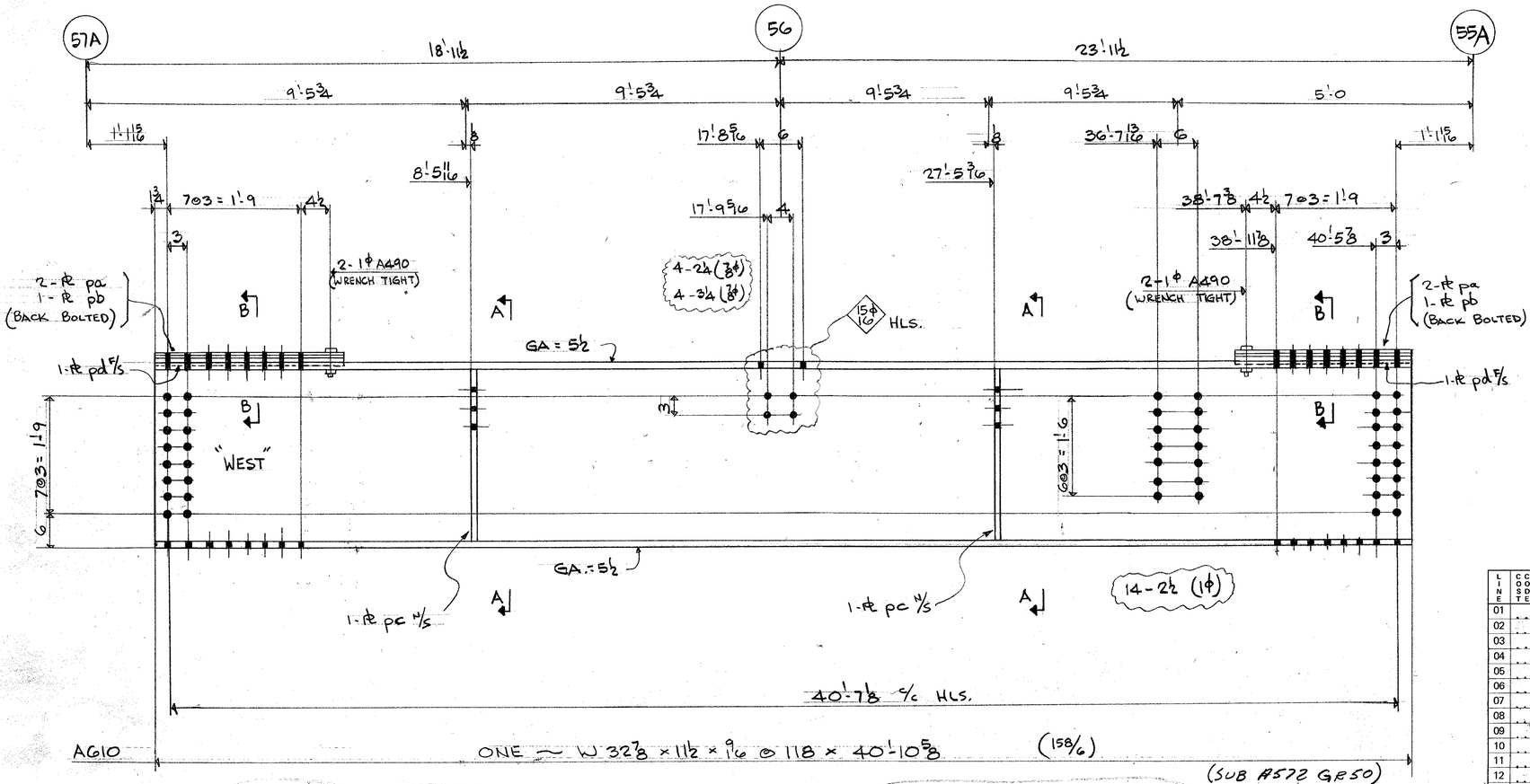
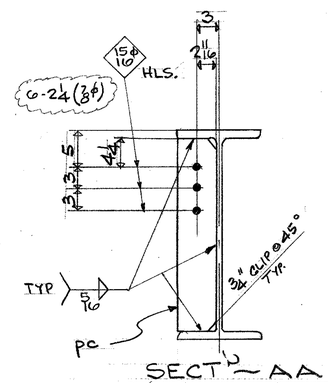
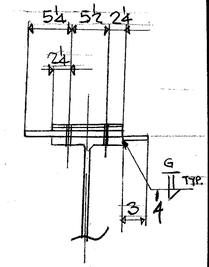
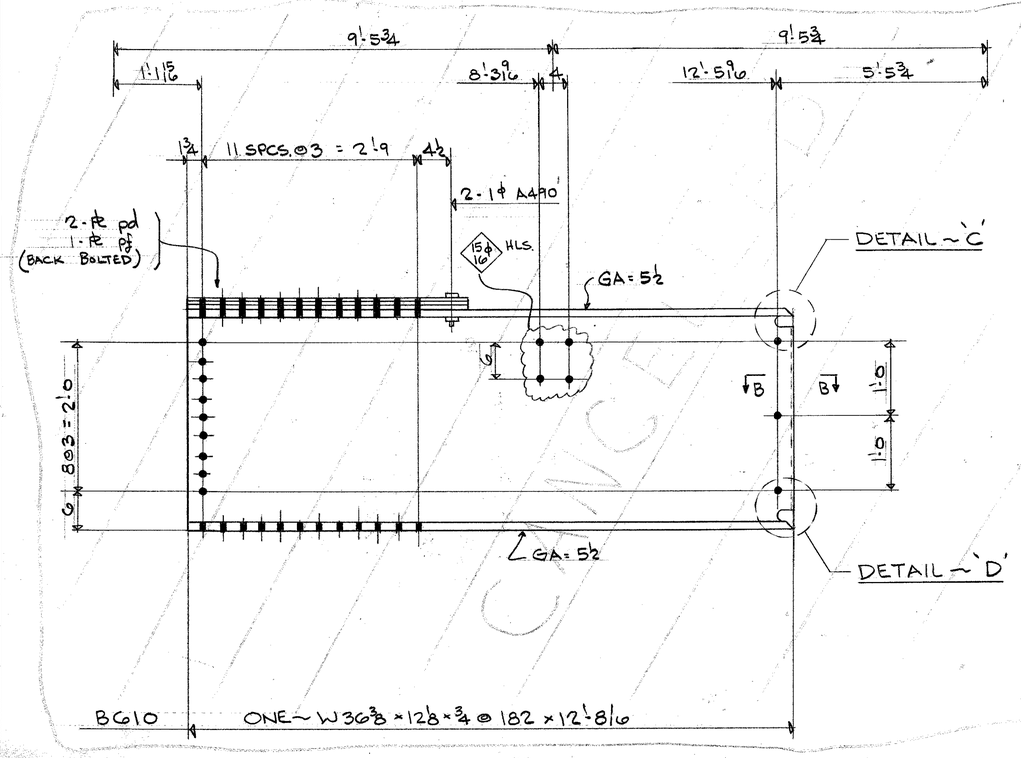


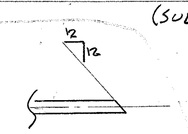


SECT'N ~ AA

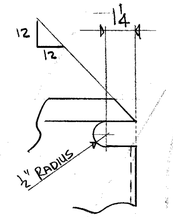


SECT'N ~ BB

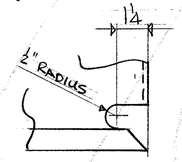




SECT'N ~ BB
ENLARGED.



DETAIL ~ 'C'
(ENLARGED)



DETAIL ~ 'D'
(ENLARGED)

FIELD BOLTS.
14 - 1¢ A490 × 2½
10 } 7/8 A325 { ×2¼
4 } { ×3¼

DET. MATL ~ G40.21 (44W)
NO PAINT
WELD ~ E70XX
REF ~ E4, & E119

BILL OF MATERIAL

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGN	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					Foo1														
02				PA	4		10	0	×	0	2	44W		2	5	0			
03				PB	2		13	0	×	0	6	44W		2	5	0			
04				PC	2		5	7	×	0	8	44W		2	7	6			
05				PD	2		3	0	×	0	4	44W		2	5	0			
06					4			HT	BOLTS	1	×3	490							
07					4			HT	WASH.	1		325							
08					1		1F	9						4	10	0			
09					1		1F	5/16						1	3	0	0		
10					1		7G	4						4	10	9			
11		0038	AG10		1			W	33×118			A572-GR50		40	10	10	158	6	
12																			
13																			
14																			
15																			
16																			
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22																			
23																			
24																			
25																			
26			TOTAL		23				TOTAL					69			1	OF 1	
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25																			
26			TOTAL						TOTAL										

Apr 24/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A572-GR50 4/W
HOLES 1 1/16 ¢ 4/W 1¢ A490 Bolts
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 WD	APR-85	FR
CHK'D. 28 WAD	DATE APR/85	

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: 4TH. FLR. WIND GIRDERS.

CONTRACT 84-15

DWG.No. G10