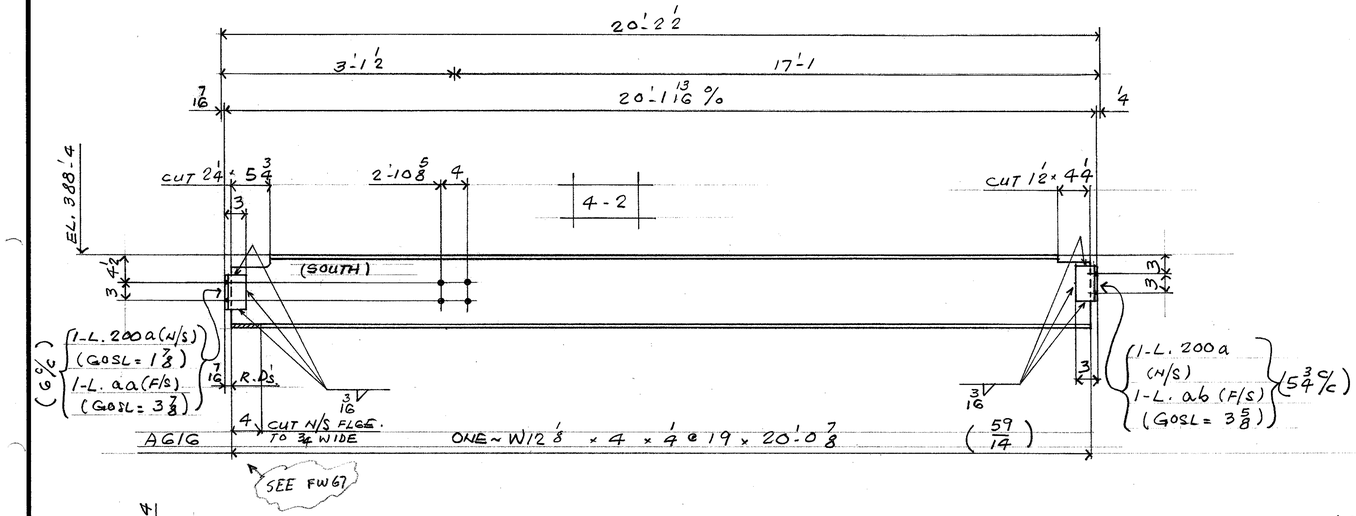
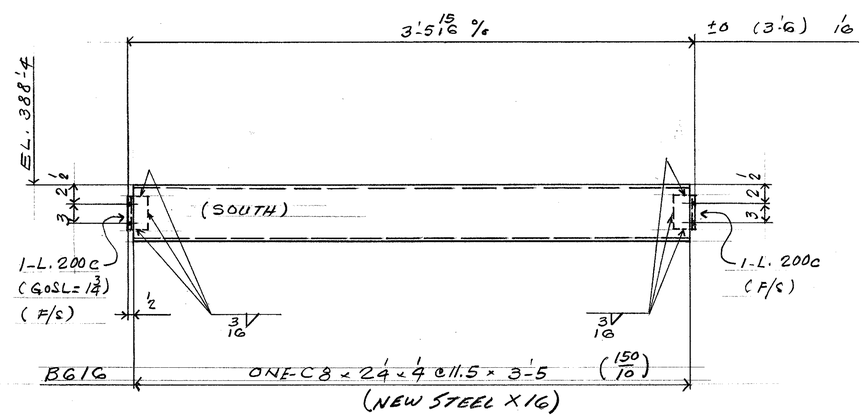
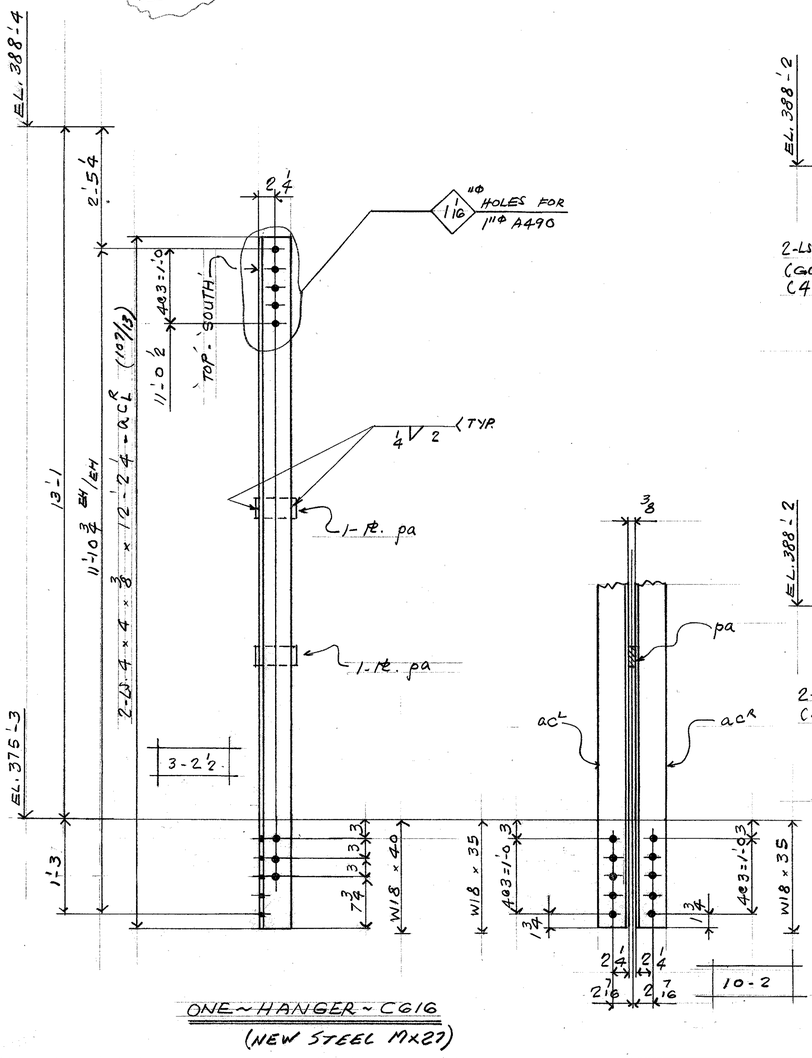
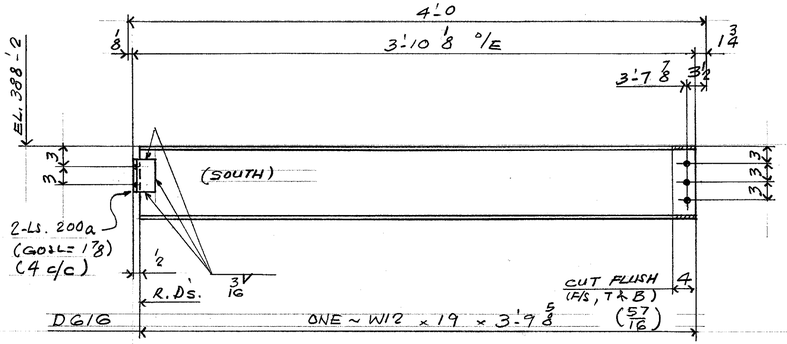
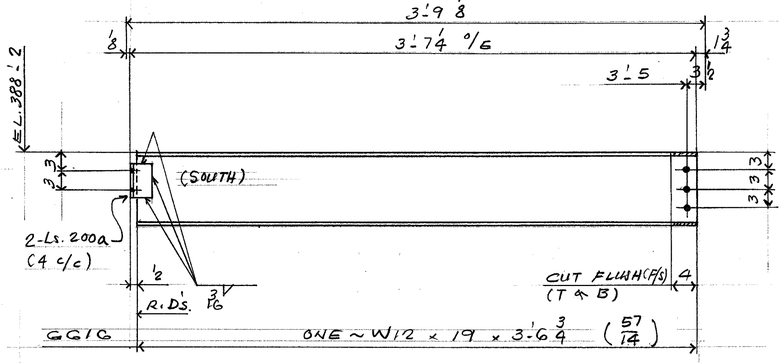






ONE ~ HANGER ~ CG1G
(NEW STEEL MX27)





FIELD BOLTS
14-7/8" Φ (A325) x 2
3-3/8" Φ (A325) x 2 1/2

DETAIL MATERIAL : G40.21 GR. 44W
WELD : - E70XX ELECTRODES
PAINT : NONE
REF. DIAG. E6 & E7

BILL OF MATERIAL

LINE	C C O S T E	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	D S O R	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001										
02				200a	2	L3x3x5/16	44W		0	5	8			
03				AA	1	L5x3x5/16	44W		0	5	8			
04				AB	1	L5x3x5/16	44W		0	5	8			
05														
06				1	1	1F 3/16				3	6	0		
07		07 13	AG1G	1	1	W12x19	A572GR50		20	0	14	59	14	
08														
09				F001										
10				200C	2	L3x3x5/16	44W		0	5	8			
11														
12				1	1	1F 3/16				1	9	0		
13		07 16	BG1G		1	PC 11.5	A572GR50		3	5	0	150	10	
14														
15				F001										
16				PA	2	PJ 30X 06	44W		0	5	0			
17				ACR/L	2	L4x4x3/8	44W		12	2	4	101	13	
18														
19				1	1	1F 3/16				1	4	0		
20		07 16	CG1G		1	PIECE-HANGER			12	3	0			x3 IN.
21														
22														
23														
24														
25														
26			TOTAL			TOTAL						1 OF 2		
01				F001										
02				200A	2	L3x3x5/16	44W		0	5	8			
03														
04				1	1	1F 3/16				1	9	0		
05		07 18	DG1G	1	1	W12x19	A572GR50		3	9	10	57	16	
06														
07				F001										
08				200A	2	L3x3x5/16	44W		0	5	8			
09														
10				1	1	1F 3/16				1	9	0		
11		07 18	GG1G	1	1	W12x19	A572GR50		3	6	12	57	14	
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL		29	TOTAL			60			2 OF 2		

APPROVED

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

MADE 27 EF DATE APR. 85
CHK'D. 28 WAD DATE APR/85
SQUAD FR.

SPEC. A572 GR. 50 U/N
HOLES 15/16" Φ U/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: 7TH FLOOR BEAMS & HANGER

CONTRACT 84-15
DWG.No. 016