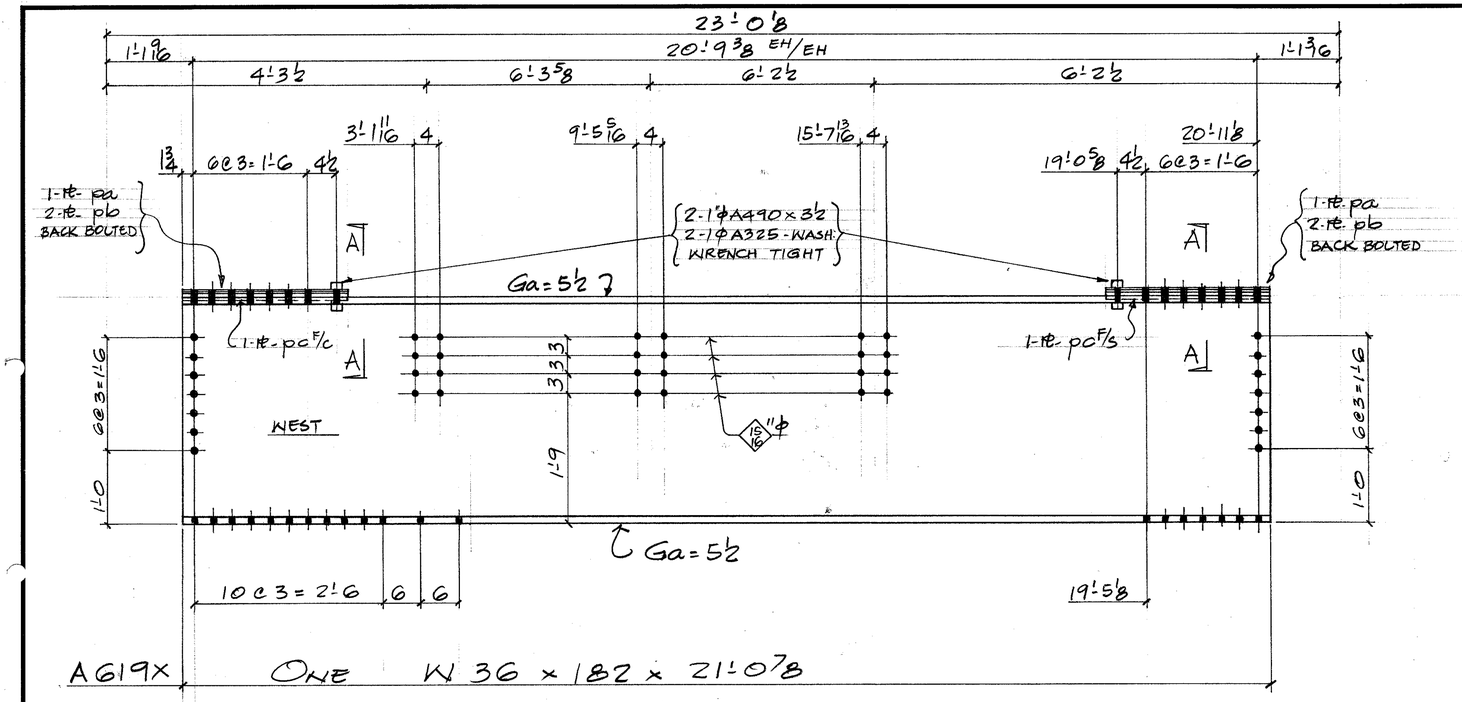
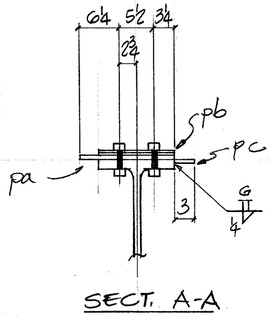
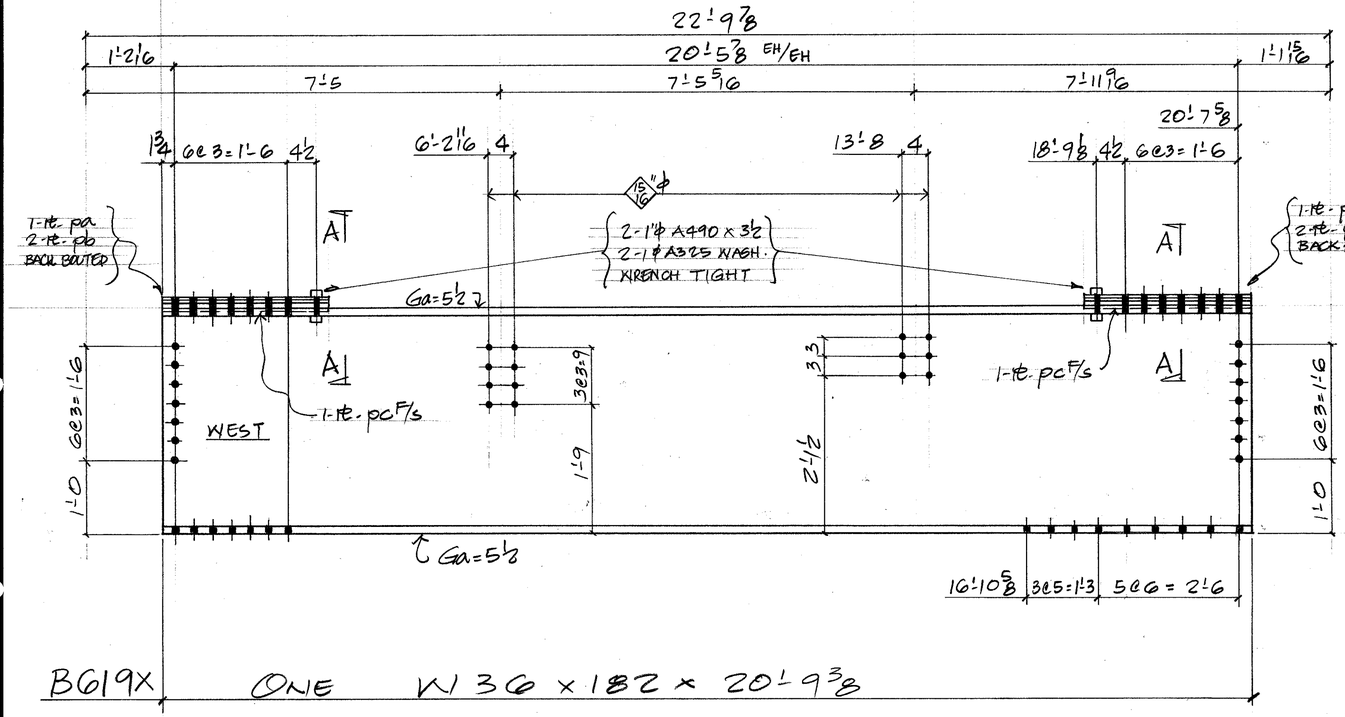


A619X ONE W 36 x 182 x 21'-0 7/8



SECT. A-A



B619X ONE W 36 x 182 x 20'-9 3/8

FIELD BOLTS.
36-7/8Φ A325 x 2 1/2

DET. MAT'L: G40.21-44W 4/N
ELECTRODE: E70xx
REF. DIAG: E7, E119

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001									
02														
03				PA	2	P1 15 0 x 0 6	44W		2	2	0			
04				PB	4	12 0 x 0 2	〃		2	2	0			
05				PC	2	3 0 x 0 4	〃		2	2	0			
06														
07					4	HT BOLT 1 x 3 1/2	490							
08					4	HT WASH. 1	325							
09														
10					1	IF 4			4	4	0			
11					1	7G 4			4	4	0			
12														
13		0705	A619X		1	W 36 x 182	A36		21	0	14	57	4	
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL			TOTAL						1 OF 2		

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
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05				PC	2	3 0 x 0 4	〃		2	2	0			
06														
07					4	HT BOLT 1 x 3 1/2	490							
08					4	HT WASH. 1	325							
09														
10					1	IF 4			4	4	0			
11					1	7G 4			4	4	0			
12														
13														
14		0705	B619X		1	W 36 x 182	A36		20	9	6	57	3	
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26			TOTAL		40	TOTAL			69			2 OF 2		

Apr 24/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. A36 4/N
HOLES 1/16Φ 4/N
FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	PBG	DATE APR 85	SQUAD FR.
CHK'D. 28	ME	DATE APR 85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: WIND GIRDERS (NORTH)
CONTRACT 84-15
DWG.No. 619