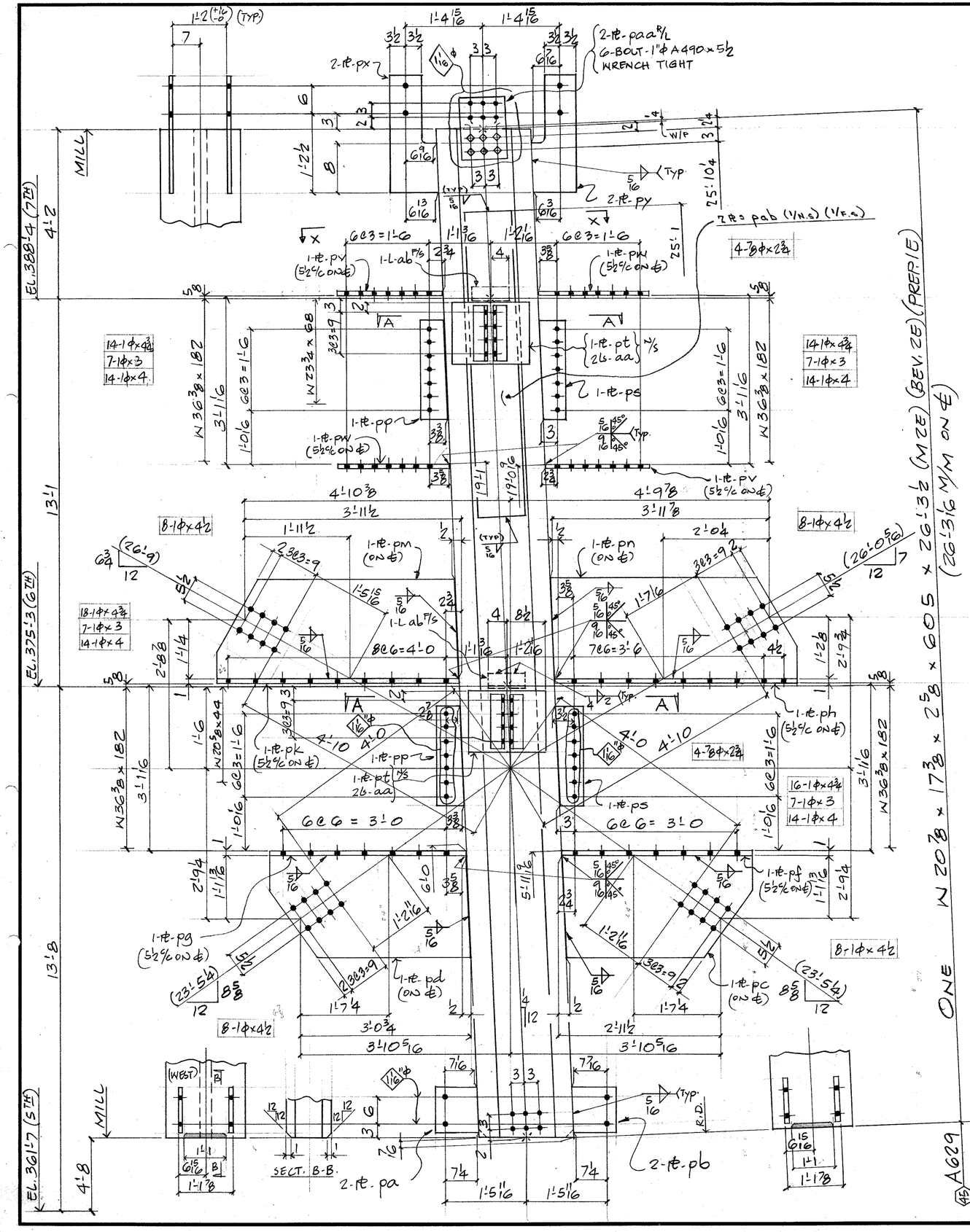
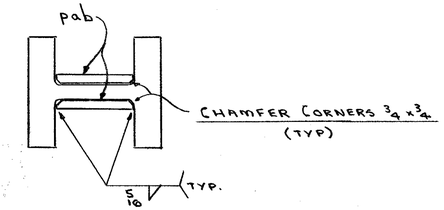
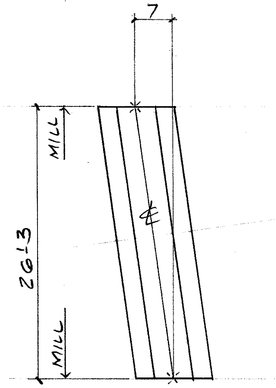
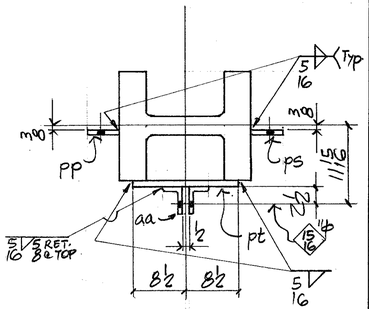




— SECT. X-X —



MILLING DETAIL



SECT. A-A

FIELD BOLTS.

8 - ⅞ϕ A325 x 2¾

28 - 1ϕ A490 x 3
56 - x 4
32 - x 4½
62 - x 4¾

178 - 1 - A325 WASHER.

ALL 1"ϕ BOLT TO HAVE 2-WASHERS
DET. MAT'L: G40.21-44W
ELECTRODES: E70XX
REF. DIAG. E6, E7, E119

BILL OF MATERIAL

LINE	COD STE	COMMIX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02			PAB		2	PL	12	8	x	1	4	44W		7	0	0			PREP 2 EDGE.
03			PA		2	PL	9	0	x	1	0	44W		0	9	8			BEV.1E.
04			PB		2	/	9	4	x	1	0			0	9	8			BEV.1E
05			PC		1		24	0	x	1	0			3	6	8			BEV.1E
06			PD		1		24	0	x	1	0			3	7	12			BEV.1E
07			PE		1		12	0	x	1	0			3	6	8			PREP.1E
08			PG		1		12	0	x	1	0			3	7	4			↓
09			PH		1		12	0	x		4			4	5	4			
10			PK		1		12	0	x	1	0			4	5	4			PREP.1E
11			PM		1		24	0	x		4			4	5	4			BEV.1E.
12			PN		1		24	0	x	1	0			4	5	12			BEV.1E.
13			PP		2		5	4	x		8				1	9	8			↓
14			PS		2		5	4	x		8				1	9	8			BEV.1E.
15			PT		2		13	0	x		12				1	5	0			
16			PV		2		12	0	x	1	0				1	10	12			PREP.1E.
17			PW		2		12	0	x	1	0				1	11	8			PREP.1E.
18			PX		2		10	5	x	1	0				1	10	8			BEV.1E.
19			PY		2		9	15	x	1	0				1	10	8			BEV.1E.
20			PAA R/L		2	PL	10	0	x		10				1	7	0			
21			AA		4	L	4	x	3	8					1	0	0			
22			AB		2	L	3	x	3	x	4				0	8	0			
23					6	HT BOLT 1 x 5½								490					
24					6	HT WASHER-1								325					
25																			
26	TOTAL													TOTAL					1 OF 2
01																			
02					1	1F	¼								3	6	0		
03					1	1F	5/16								82	0	0		
04					1	66	5/16								8	0	0		
05					1	66	9/16								8	0	0		
06																			
07																			
08																			
09																			
10	0705	A629			1	W 14 x 605						A36		26	3	8	59		MTE.BEV.2E. COL PREP.1E.
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26	TOTAL				54									TOTAL	171				2 OF 2

Apr 27/85

REV.	DATE	BY	
1	DATE	BY	SPEC. A36 U/N
2	DATE	BY	HOLES 13⁄16"ϕ U/N FOR 1ϕ BOLT
3	DATE	BY	FINISH

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27	PBG	DATE APR '85	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
CHK'D. 28	ME	DATE APR 85	FR	DETAIL: COLUMN (45A) (4TH TIER)	84 - 15	629

INTERIM