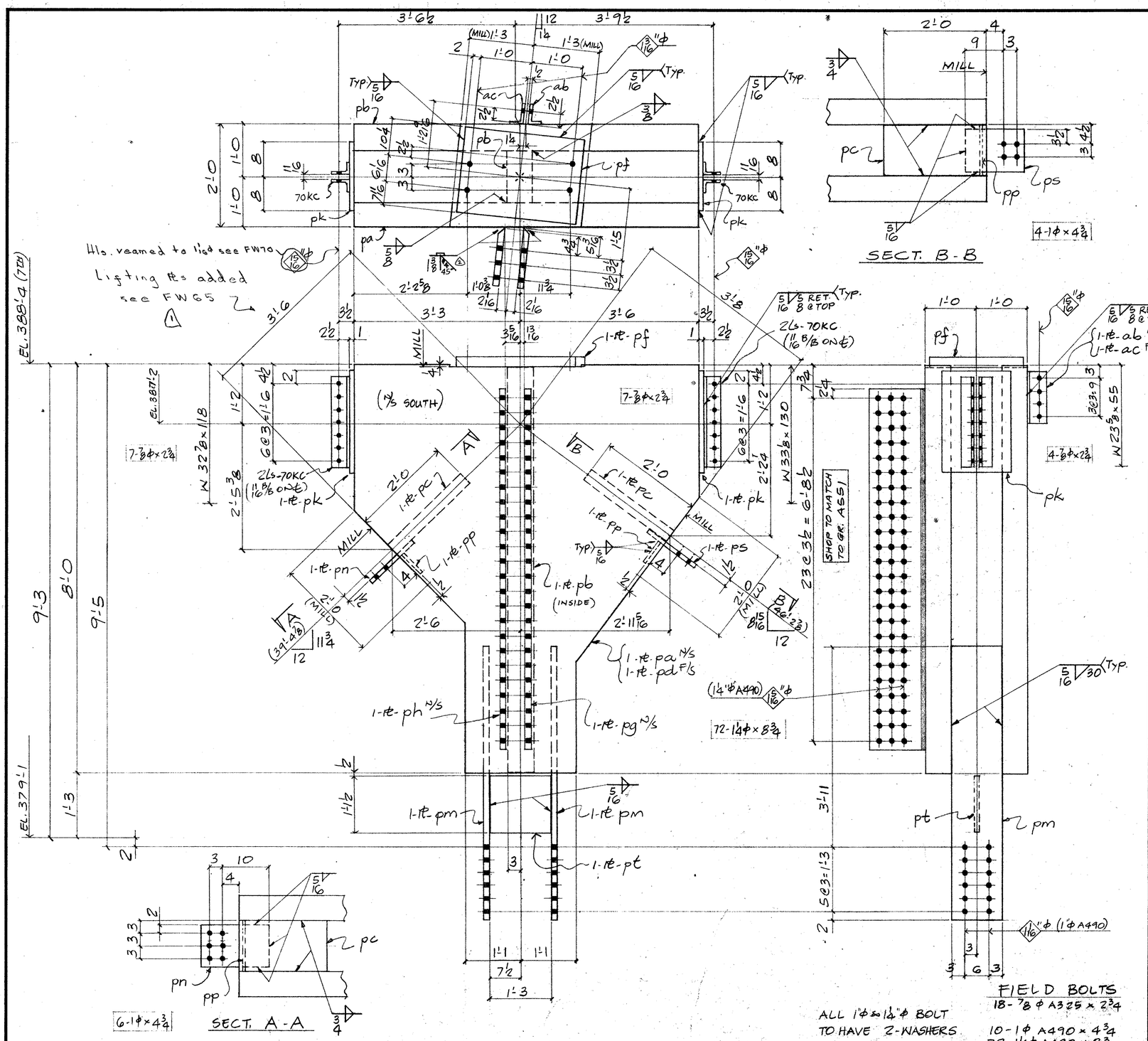


ALL 1ϕ & 1 1/4ϕ BOLT TO HAVE 2-WASHERS

FIELD BOLTS

18-7/8ϕ A325 x 2 3/4

10-1ϕ A490 x 4 3/4

72-1 1/4ϕ A490 x 8 3/4

10-1 - A325 WASHER

72-1 1/4 - A325 WASHER

WELD STUDS CODE, CONFIRMED BY STUDS ARE ADJUSTED

DET. MATL: G40.21 GR44W

ELECTRODES: E70XX

REF. DIAG. E7, 103, 979

ONE - PLATE ASSEMBLY - A630

BILL OF MATERIAL

LINE	CC OSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02																			
03				PA	1	PL	8	0	x		6	0 A572GR42		8	0	0	161	6	MILL E
04				PB	1		12	0	x		6	0 A572GR42		8	0	0	161	7	MILL E
05				PC	2		12	0	x		3	6 0 A588		2	0	0	161	8	
06				PD	1		8	0	x		3	6 0 A572GR42		8	0	0	161	6	MILL NE
07				PE	1		24	0	x		2	0 A572GR50		24	0	0	161	9	
08				PG	1		14	8	x		1	6 .44W		7	1	0			PREP I E
09				PH	1		14	0	x		1	6		7	1	0			PREP I E
10				PK	2		16	0	x		1	4 0			10	0			
11				PM	2		12	0	x		1	4		5	4	0			
12				PN	1		10	9	x		1	0		1	2	12			
13				PP	2		6	0	x		1	2		1	0	0			
14				AB	1		L 4 x 3 x 3/8							1	0	0			BENT
15				AC	1		L 4 x 3 x 3/8							1	0	0			BENT
16				PS	1	PL	10	0	x		1	0 .44W		1	11	2			
17				70KC	4		L 4 x 3 x 3/8							1	8	8			
18				PT	1	PL	13	8	x		0	8		1	3	0			
19					1		IF 5/16							49	0	0			
20					1		IF 3/8							16	0	0			
21					1		IF 5/8							16	0	0			
22					1		IF 3/4							16	0	0			
23					1		GG 1/8							16	0	0			
24																			
25	0702	A630			1	PIECE - PLATE ASSEMBLY								11	0	0			91 INCHES
26			TOTAL		30									TOTAL			179		1 OF 1

R	1	DATE May 7/85	BY JM	SPEC. AS NOTED	FRANKEL STEEL LIMITED				
E	2	DATE July 22	BY FR	HOLES 1 1/16ϕ U/N	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2				
V.	3	DATE	BY	FINISH					
MADE 27	PBG	DATE APR. 85	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG. No.			
CHK'D 28	ACS	DATE APR '85	FR	DETAIL: PLATE ASSEMBLY (TRUSS-T2)	84-15	G30			

Original new FW70