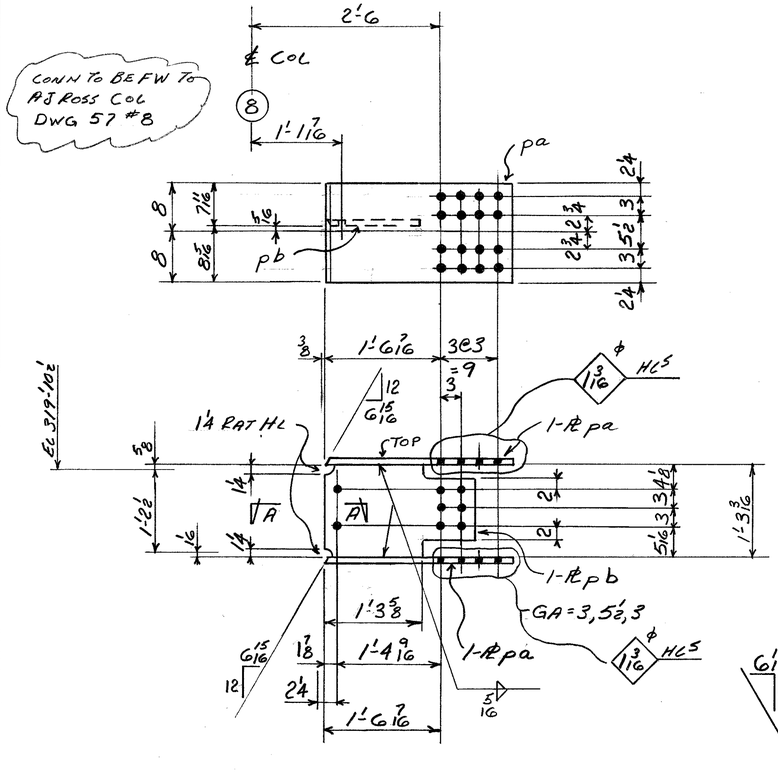
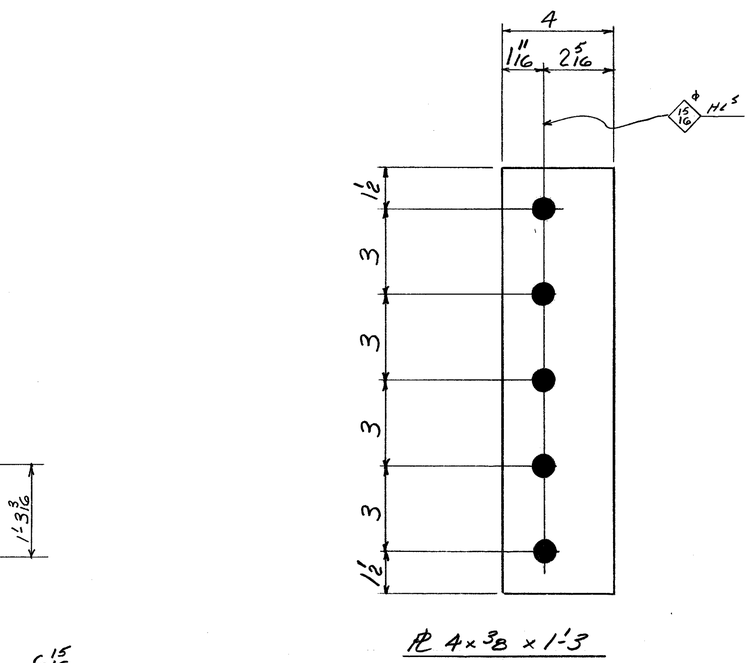
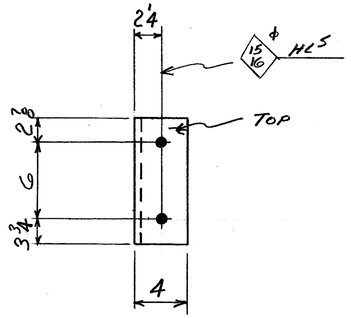


SECT A-A'



℄ 4x3B x 1'-3

ONE-PLATE C641X



ONE-ANGLE B641X

ONE-PIECE A641

FIELD BOLTS
2-7/8℄ A325 x 2 1/2
16-1℄ A490 x 3 1/2
16-1℄ A490 x 4 1/4
6-1℄ A490 x 3
38-1℄ A325 FLAT WASH

DET MAT'L G40.21-44W
WELD E70xx
PAINT NONE
REF DIAGS E2, E20, FW60
E5, FW61

BILL OF MATERIAL

LINE	COOSDTE	COMM'X SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOOT														
02																			
03																			
04				PA	2	PL	16	0	X	1	0	44W		2	5	8			
05				PB	1	PL	15	3		0	12	44W		1	11	6			
06																			
07																			
08					1	IF	5/16								5	4	0		
09																			
10		FW72	BG41		1	PIECE									2	6	0		x16 IN.
11																			
12																			
13																			
14						MARK													
15		FW72	BG41X		1	L	4	x	3x3B			44W		1	0	10			
16		FW71	CG41X		1	PL	4	0	x	0	6	44W		1	3	0			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		8				TOTAL			12					1 OF 1		

IMPERIAL

01																			
02																			
03																			
04																			
05																			
06																			
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23																			
24																			
25																			
26			TOTAL						TOTAL										

IMPERIAL

May 17/85

REV.					
	1	DATE	BY	SPEC. G40.21-44W	FRANKEL STEEL LIMITED
	2	DATE	BY	HOLES 11/16℄ P/N 22mm ℄ A490 BOLTS	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2
	3	DATE	BY	FINISH	

MADE 27	DATE	SQUAD	PROJECT: 7 WORLD TRADE CENTER	CONTRACT	DWG.No.
WAD	MAY/85	FR		84-15	641
CHK'D. 28 AS.	DATE ✓		DETAIL: MAT'L FOR FW71 & FW72		