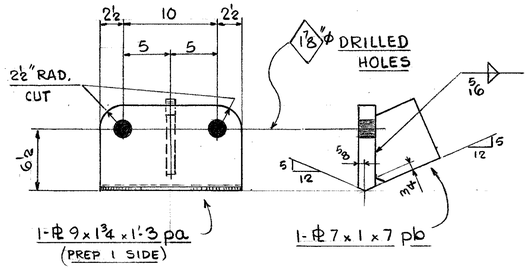


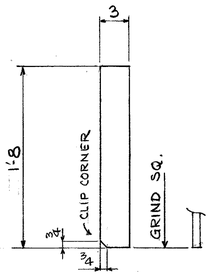
2-℄ˢ 8 x 1¾ x 11 ~ A642

(DIV. FW74)



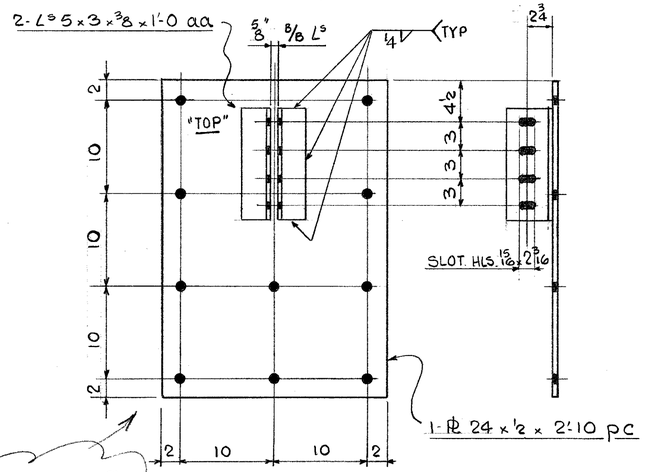
ONE - BRACKET ~ B642

(DIV. FW74)



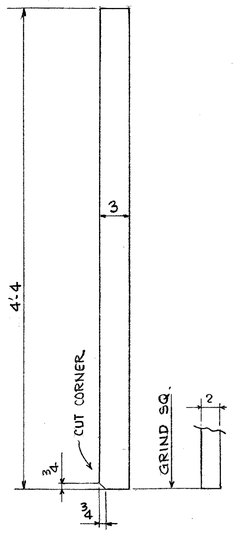
12-℄ˢ 3 x 1 x 1'-8 ~ C642

(8 - DIV. FB1)
(4 - DIV. FB3)
(ADDED UNDER X75)



ONE BRACKET - G642 (ADDED UNDER X74)

(DIV. 0021)



4-℄ˢ 3 x 2 x 4'-4 ~ D642

(DIV. FB3) (ADDED UNDER X75)

WELD E70 SERIES ELECTRODES

REF: DIAG. E1, DWG. FW74, FB1, FB3

BILL OF MATERIAL

LINE	COD TE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL.	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01							MARK												
02																			
03		FW74	A642		2	PI	8	0	x	1	12	44W			11	0			
04																			
05		FB1	C642		8	PI	3	0	x	1	0	44W			1	8	0		
06		FB3	C642		4	PI	3	0	x	1	0	44W			1	8	0		
07																			
08		FB3	D642		4	PI	3	0	x	2	0	44W			4	4	0		
09																			
10																			
11																			
12				F001															
13																			
14				PA	1	PI	9	0	x	1	12	44W			1	3	0		PREP 1 SIDE
15				PB	1	PI	7	0	x	1	0	44W				7	0		
16																1	0		
17					1	IF	5/16									1	0		
18																			
19		FW74	B642		1	PIECE - BRACKET										1	3	0	x 9 IN.
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL				TOTAL												
01				F001															
02																			
03				PC	1	PI	24	0	x	0	8	44W			2	10	0		
04				AA	2	L	5 x 3 x 3/8					44W			1	0	0		
05																			
06					1	IF	1/4									3	0	0	
07																			
08		0021	G642		1	PIECE - BRACKET										2	10	0	x 24 IN.
09																			
10																			
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		29		TOTAL									18			

IMPERIAL
IMPERIAL

REV.	DATE	BY
1		
2		
3		

SPEC. G40.21 44W
HOLES 1 1/16" ϕ U/NOTED
FINISH NONE

7 May 23/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE 27 TED — DATE MAY 23'85 — SQUAD F.R.
CHK'D. 28 dm — DATE May 23/85

PROJECT: 7 WORLD TRADE CENTRE
DETAIL: MAT'L FOR FIELD WK.

CONTRACT 84-15 — DWG.No. 642