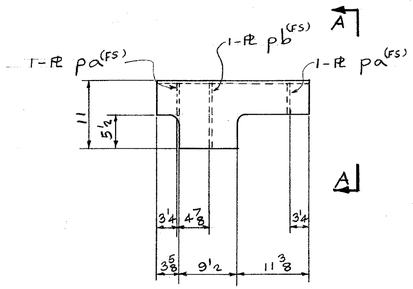
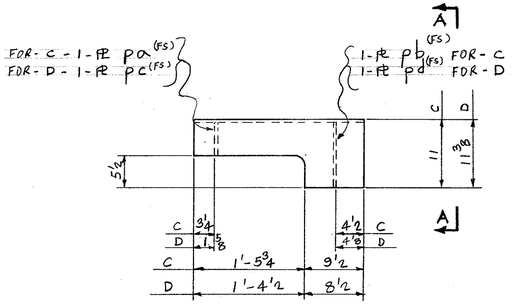


VIEW A-A

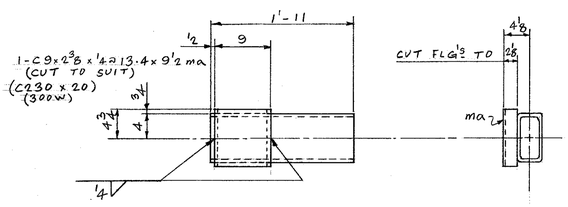
A648 ~ ONE ~ PL 18¼ x ½ x 1'-8 (BENT)



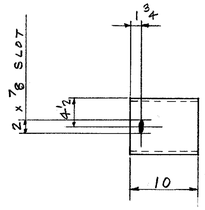
(RIGHT) ~ B648R ~ ONE ~ PL 18¼ x ½ x 2'-0½ (BENT)
(LEFT) ~ B648L ~ ONE ~ PL 18¼ x ½ x 2'-0½ (BENT)



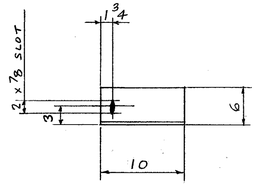
(RIGHT) ~ C648 ~ ONE ~ PL 18¼ x ½ x 2'-3¼ (BENT)
(LEAD NOTED)
(LEFT) ~ D648L ~ ONE ~ PL 18⅝ x ½ x 2'-1 (BENT)
(LEAD NOTED)



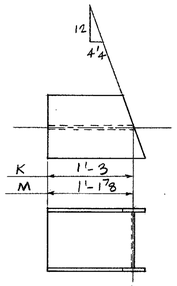
E648 ~ ONE ~ ST 8 x 4 x 5/16 @ 23.3 x 1'-11
(HSS 203 x 101 x 7.9) (350WC)



G648 ~ 6 ~ MC 9 x 3'½ x 7/16 @ 25.4 x 10

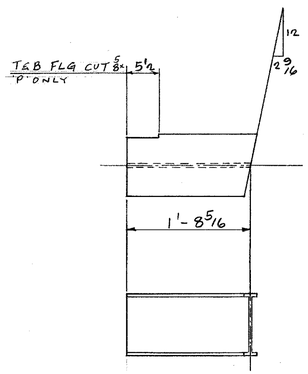


(RIGHT) ~ H648R ~ ONE ~ L 6 x 4 x 5/16 x 10
(LEFT) ~ H648L ~ 3 ~ L 6 x 4 x 5/16 x 10



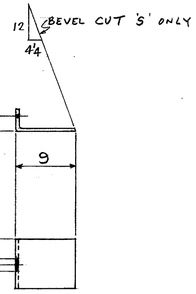
K648 ~ ONE ~ W10 x 10 x 5/16 @ ~~49~~ 54 x 1'-3 (ON ℄) (CUT 1'-4¾) (B.C.I.E.)

M648 ~ ONE ~ W10 x ~~49~~ 54 x 1'-1⅞ (ON ℄) (CUT 1'-3⅝) (B.C.I.E.)
(W250 x ~~73~~) (300W)
80 STOCK SUB
OCT 21/85

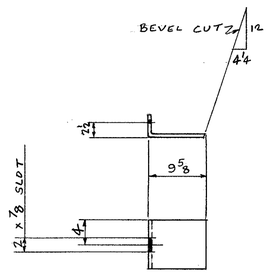


N648 ~ ONE ~ W10 x ~~49~~ 54 x 1'-8⅝ (ON ℄) (CUT 1'-9⅜) (B.C.I.E.)

P648 ~ ONE ~ W10 x ~~49~~ 54 x 1'-8⅝ (ON ℄) (CUT 1'-9⅜) (B.C.I.E.)
(W250 x ~~73~~) (300W)
80 STOCK SUB
OCT 21/84



S648 ~ 2 ~ PL 8 x ½ x 1'-0½ (BENT) (B.C.I.E.)
U648 ~ 4 ~ PL 8 x ½ x 1'-0½ (BENT)



T648 ~ 2 ~ PL 8 x ½ x 1'-1⅛ (BENT) (B.C.I.E.)

SHOP NOTE
USE E70 SERIES ELECTRODES
MAT'L G40.21 - 44W U/N
REF. DWG'S CW6, CW11, CW12

BILL OF MATERIAL

XST 14

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In. 16th	PAGE	LINE	REMARKS
01					F005								
02				PA	7	PI 5 DX 0 6	44W.		0 7	8			
03				PB	4	PI 7 8X 0 6	44W		0 10	8			
04				PC	1	PI 5 6X 0 6	44W.		0 7	8			
05					1	IF 3/16			29	0			
06				PD	1	PI 7 8X 0 6	44W		0 10	14			
07													
08		FW7W	A648		1	PI 18 4X 0 8	44W		1 8	0			BENT
09		FW7E	B648R		1	PI 18 4X 0 8			2 0	8			
10		FW7W	B648L		1	PI 18 4X 0 8			2 0	8			
11		FW7E	C648		1	PI 18 4X 0 8			2 3	4			
12		FW7W	D648L		1	PI 18 10X 0 8			2 1	0			
13													
14													
15													
16					F001								
17				MA	1	C230 x 20	300W		0 9	8			
18													
19					1	IF 1/4			1 4	0			
20													
21													
22		FW7W	E648		1	HSS 203x101x7.9	350WC		1 11	0			
23													
24													
25													
26			TOTAL			TOTAL							PAGE 1 OF 2
01					MARK								
02		FW7W	H648R		1	L6x4x5/16	44W		0 10	0			
03		FW7W	H648L		2	″	″		0 10	0			
04		FW7E	H648L		1	″	″		0 10	0			
05		FW7W	G648		3	9 MC 25.4	A36		0 10	0 216	2		
06		FW7E	G648		3	9 MC 25.4	A36		0 10	0 216	2		
07		FW7W	K648		1	W250x~~73~~80	300W		1 4	12			BCIE
08		FW7W	M648		1	″ STOCK SUB	″		1 3	10			
09		FW7E	N648		1	″	″		1 9	6			
10		FW7E	P648		1	″	″		1 9	6			
11		FW7W	S648		2	PI 8 DX 0 8	44W		1 0	8			BENT BCIE
12		FW7E	U648		4	PI 8 DX 0 8	″		1 0	8			BENT
13		FW7W	T648		2	PI 8 DX 0 8	″		1 1	2			BENT BCIE
14													
15													
16													
17													
18													
19													
20													
21													
22													
23													
24													
25													
26			TOTAL		50	TOTAL			47				Apr 18/85 PAGE 2 OF 2

REV.					
1	DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES AS NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH NO PAINT		
MADE 27 M.K.	DATE SEPT. 85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15	DWG.No. 648
CHK'D. 28 BF	DATE SEPT 23/85		DETAIL: FIELDWORK MATERIAL 7TH FLOOR		