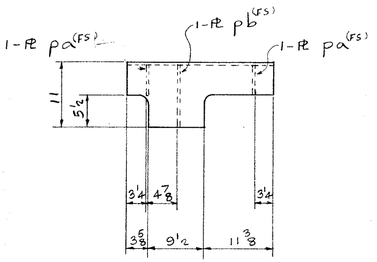
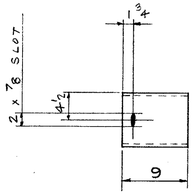


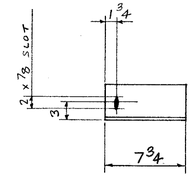
A650 ~ ONE ~ PL 18 1/4 x 1/2 x 1'-8 (BENT)



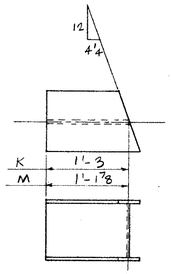
(RIGHT) ~ B650R ~ ONE ~ PL 18 1/4 x 1/2 x 2'-0 1/2 (BENT)
(LEFT) ~ B650L ~ ONE ~ PL 18 1/4 x 1/2 x 2'-0 1/2 (BENT)



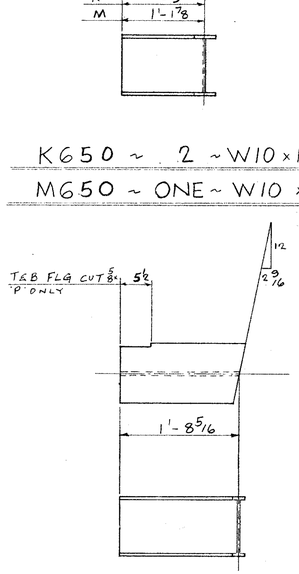
G650 ~ 4 ~ MC 9 x 3 1/2 x 7/16 ≈ 25.4 x 9 (A36)



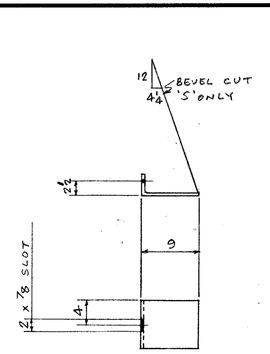
(RIGHT) ~ H650R ~ 5 ~ L6 x 4 x 5/16 x 7 3/4
(LEFT) ~ H650L ~ 5 ~ L6 x 4 x 5/16 x 7 3/4



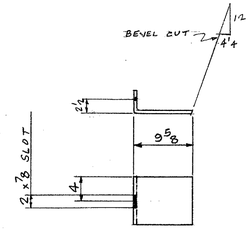
K650 ~ 2 ~ W10 x 10 x 5/16 ≈ 54/49 x 1'-3 (ON ℄) (CUT 1'-4 3/4) (B.C.I.E.)
M650 ~ ONE ~ W10 x 54/49 x 1'-1 7/8 (ON ℄) (CUT 1'-3 5/8) (B.C.I.E.)
(W250 x 73/80) (300W)
STOCK SUB OCT 21/85



N650 ~ 2 ~ W10 x 54/49 x 1'-8 5/16 (ON ℄) (CUT 1'-9 3/8) (B.C.I.E.)
P650 ~ ONE ~ W10 x 54/49 x 1'-8 5/16 (ON ℄) (CUT 1'-9 3/8) (B.C.I.E.)
(W250 x 73/80) (300W)
STOCK SUB OCT 21/85

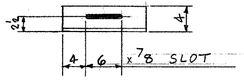


S650 ~ 2 - PL 8 x 1/2 x 1'-0 1/2 (BENT) (B.C.I.E.)
W650 ~ 6 - PL 8 x 1/2 x 1'-0 1/2 (BENT)

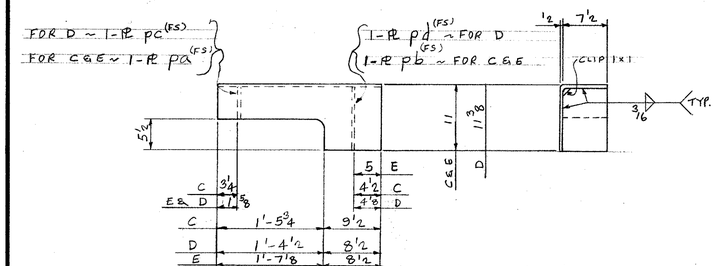


T650 ~ 4 - PL 8 x 1/2 x 1'-1 1/8 (BENT) (B.C.I.E.)

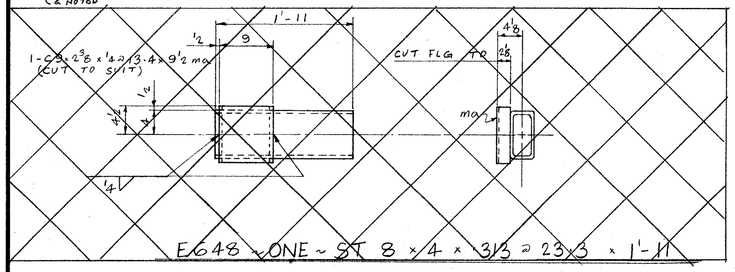
USE E70 SERIES ELECTRODES
REF. DIAG'S CW7, CW11, CW12
MAT'L G40.21-44W U/N



U650 ~ 26 - L4 x 3 x 3/8 x 1'-2



(RIGHT) & NOTED ~ C650 ~ ONE ~ PL 18 1/4 x 1/2 x 2'-3 1/4 (BENT)
(LEFT) & NOTED ~ D650L ~ ONE ~ PL 18 5/8 x 1/2 x 2'-1 (BENT)
(LEFT) & NOTED ~ E650L ~ 2 ~ PL 18 1/4 x 1/2 x 2'-3 5/8 (BENT)



E648 ~ ONE ~ ST 8 x 4 x 3/8 ≈ 203 x 102 x 9.5 x 1'-11

PLAIN MATERIAL

X650 ~ 2 - L3 1/2 x 3 1/2 x 3/8 x 9
Y650 ~ 4 - L3 1/2 x 2 1/2 x 3/8 x 9

BILL OF MATERIAL

XST 14

LINE	CODED	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F007														
02				PA	9	PI	5	0	X	0	6	44W		0	7	8			
03				PB	6	PI	7	8	X	0	6	44W		0	10	8			CUT TO FIT
04				PC	1	PI	5	6	X	0	6	44W		0	7	8			
05					1	IF	3	5/16						91	0	0			
06				PD	1	PI	7	8	X	0	6	44W		0	10	14			
07																			
08		FWBW	A650		1	PI	18	4	X	0	8	44W		1	8	0			BENT
09		FWBE	B650R		1	PI	18	4	X	0	8			2	0	8			
10		FWBW	B650L		1	PI	18	4	X	0	8			2	0	8			
11		FWBS	C650		1	PI	18	4	X	0	8			2	3	4			
12		FWBW	D650L		1	PI	18	10	X	0	8			2	1	0			
13		FWBS	E650L		2	PI	18	4	X	0	8	44W		2	3	10			BENT
14																			
15																			
16				EDDY															
17			MA		1	C9	x	13.4				44W		0	9	8			
18																			
19				PE	1														
20																			
21																			
22		FWBW	E648		1	ST	8	x	4	x	3/8	A500GrB		1	11				
23																			
24																			
25																			
26			TOTAL							TOTAL									PAGE 1 OF 2

LINE	CODED	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					MARK														
02		FWBW	H650R/L		4	L6x4x5/16						44W		0	7	12			
03		FWBE	H650R/L		2									0	7	12			
04		FWBS	H650R/L		4									0	7	12			
05		FWBW	G650		2	9	MC	25.4				A36		0	9	0	225	3	
06		FWBE	G650		2	9	MC	25.4				A36		0	9	0	225	3	
07		FWBW	K650		2	W250	x	73/80 Stock Sub				300W		1	4	12			BCIE
08		FWBW	M650		1									1	3	10			
09		FWBE	N650		2									1	9	6			
10		FWBE	P650		1									1	9	6			
11		FWBW	S650		2	PI	8	0	X	0	8	44W		1	0	8			BCIE BENT
12		FWBE	S650		6	PI	8	0	X	0	8			1	0	8			BENT
13		FWBW	T650		4	PI	8	0	X	0	8			1	1	2			BENT BCIE
14		FWBE	U650		12	L4x3x3/8								1	2	0			
15		FWBW	V650		14	L4x3x3/8								1	2	0			
16																			
17																			
18																			
19					PLAIN														
20		FWBW	X650		2	L3 1/2 x 3 1/2 x 3/8						44W		0	9	0			
21		FWBE	Y650		4	L3 1/2 x 2 1/2 x 3/8						44W		0	9	0			
22																			
23																			
24																			
25																			
26			TOTAL		96					TOTAL			61						Apr 27/85 PAGE 2 OF 2

REV.					
1	DATE	BY	SPEC. AS NOTED	FRANKEL STEEL LIMITED	
2	DATE	BY	HOLES AS NOTED	220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2	
3	DATE	BY	FINISH NO PAINT		
MADE 27	M.X.	DATE SEPT. 85	SQUAD F.R.	PROJECT: 7 WORLD TRADE CENTER	CONTRACT 84-15
CHK'D. 28	BF	DATE SEPT 26/85		DETAIL: FIELDWORK MATERIAL 6TH FLOOR	DWG.No. 650