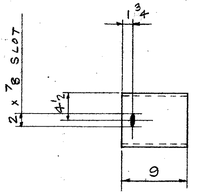
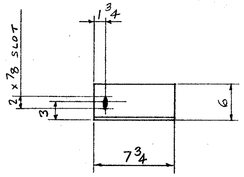


VIEW A-A

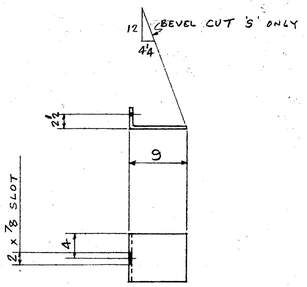
A653 ~ ONE ~ PL 18'4 x 1/2 x 1'-8 (BENT)



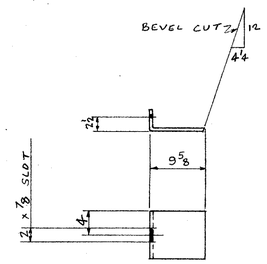
G653 ~ 4 ~ MC 9 x 3'2 x 7/16 ≈ 25.4 x 9 (A36)



(RIGHT) ~ H653R ~ 4 ~ L 6 x 4 x 5/16 x 7 3/4
(LEFT) ~ H653L ~ 4 ~ L 6 x 4 x 5/16 x 7 3/4

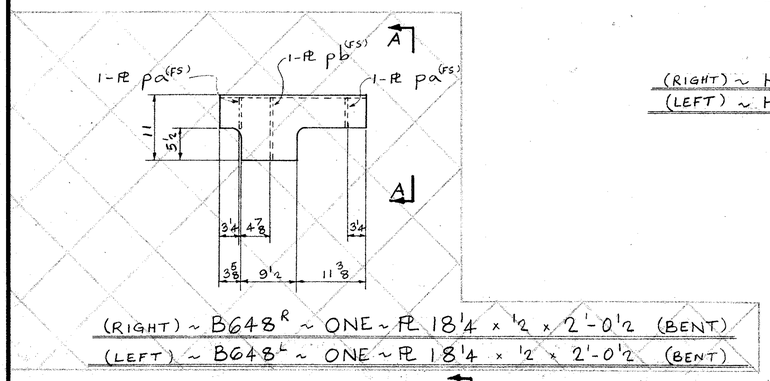


S653 ~ 2 ~ PL 8 x 1/2 x 1'-0 1/2 (BENT) (B.C.I.E.)
U653 ~ 6 ~ PL 8 x 1/2 x 1'-0 1/2 (BENT)

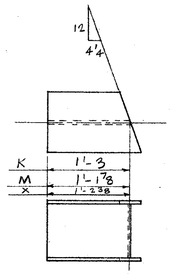


T653 ~ 4 ~ PL 8 x 1/2 x 1'-1 1/8 (BENT) (B.C.I.E.)

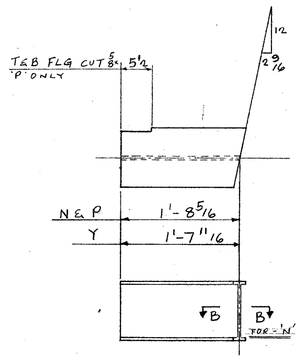
SHOP NOTE
USE E70 SERIES ELECTRODES
MAT'L G40.21 - 44W U/N
REF. DWG'S CW8, CW11, CW12



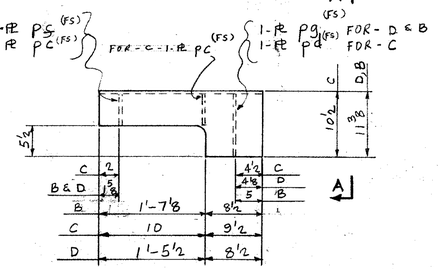
(RIGHT) ~ B648R ~ ONE ~ PL 18'4 x 1/2 x 2'-0 1/2 (BENT)
(LEFT) ~ B648L ~ ONE ~ PL 18'4 x 1/2 x 2'-0 1/2 (BENT)



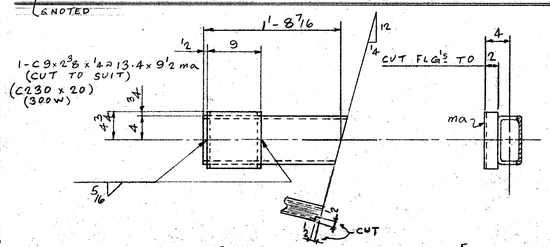
X653 ~ ONE ~ W10 x 49 x 1'-2 3/8 (ON ℄) (CUT 1'-4 1/8) (B.C.I.E.)
K653 ~ ONE ~ W10 x 10 x 5/16 ≈ 49 x 1'-3 (ON ℄) (CUT 1'-4 3/4) (B.C.I.E.)
M653 ~ ONE ~ W10 x 49 x 1'-1 7/8 (ON ℄) (CUT 1'-3 5/8) (B.C.I.E.)
(W250 x 73) (300W)



Y653 ~ ONE ~ W10 x 49 x 1'-7 11/16 (ON ℄) (CUT 1'-8 3/4) (B.C.I.E.)
N653 ~ ONE ~ W10 x 49 x 1'-8 5/16 (ON ℄) (CUT 1'-9 3/8) (B.C.I.E.)
P653 ~ ONE ~ W10 x 49 x 1'-8 5/16 (ON ℄) (CUT 1'-9 3/8) (B.C.I.E.)
(W250 x 73) (300W)



(RIGHT) ~ C653 ~ ONE ~ PL 17 3/4 x 1/2 x 1'-7 1/2 (BENT)
(2 NOTED)
(LEFT) ~ D653L ~ ONE ~ PL 18 5/8 x 1/2 x 2'-2 (BENT)
(2 NOTED)
(LEFT) ~ B653L ~ 2 ~ PL 18 5/8 x 1/2 x 2'-3 5/8 (BENT)
(2 NOTED)



E653 ~ ONE ~ ST 8 x 4 x 5/16 ≈ 23.3 x 1'-8 7/16 (ON ℄) (CUT 1'-8 1/2) (B.C.I.E.)
(HSS 203 x 101 x 7.9) (350WC)

BILL OF MATERIAL

XST 14

LINE	COOSDE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				FOO5															
02				PA	2	PI	5	0	X		0	6	44W		0	7	8		
03				PB	1	PI	7	8	X		0	6	44W		0	10	8		
04				PC	2	PI	4	8	X		0	6	44W		0	7	8		
05					1					1F	3/16				27	6	0		
06				PD	1	PI	7	8	X		0	6	44W		0	10	0		
07				PF	2	PI	5	6	X		0	6	44W		0	7	8		
08				PG	2	PI	7	8	X		0	6	44W		0	10	14		
09			FW5SB653L		1		18	4	X		0	8			2	7	8		BENT
10			FW5SB663L		2	PI	18	10	X		0	8			2	3	10		
11			FW5EC653		1	PI	17	12	X		0	8			1	7	8		
12			FW5WD653L		1	PI	18	10	X		0	8			2	2	0		
13			FW5WA653		1	PI	18	4	X		0	8	44W		1	8	0		BENT
14																			
15																			
16				FOO1															
17				MA	1	C230 x 20							300W		0	9	8		
18																			
19					1	LF 5/16									1	4	0		
20																			
21																			
22			FW5NE653		1	HSS 203x101x7.9							350WC		1	8	8		BCIE
23																			
24																			
25																			
26			TOTAL											TOTAL					PAGE 1 OF 2

LINE																			
01				MARK															
02			FW5WH653R/L		2	L6x4x5/16						44W		0	7	12			
03			FW5WH653R/L		2									0	7	12			
04			FW5WH653R/L		4									0	7	12			
05			FW5EB653		2	9 MC 25.4						A36		0	9	0	225	3	
06			FW5WA653		2	9 MC 25.4						A36		0	9	0	225	3	
07			FW5WK653		1	W250x73						300W		1	4	12			BCIE
08			FW5WM653		1									1	3	10			
09			FW5EN653		1									1	9	6			
10			FW5EP653		1									1	9	6			
11			FW5WS653		2	PI	8	0	X		0	8	44W	1	0	8			BEFE BENT
12			FW5EU653		6	PI	8	0	X		0	8		1	0	8			BENT
13			FW5WT653		4	PI	8	0	X		0	8		1	1	2			BENT BCIE
14			FW5WX653		1	W250x73						300W		1	4	2			BCIE
15			FW5EY653		1	W250x73						300W		1	8	12			BCIE
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		55									TOTAL			44		PAGE 2 OF 2

8/11/85

REV.			
1	DATE		BY
2	DATE		BY
3	DATE		BY

SPEC. AS NOTED
HOLES AS NOTED
FINISH NO PAINT

MADE 27. M.K. DATE SEPT. 85 SQUAD F.R.
CHK'D. 28. BF DATE OCT 10/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 5TH FLOOR
CONTRACT 84-15
DWG.No. 653