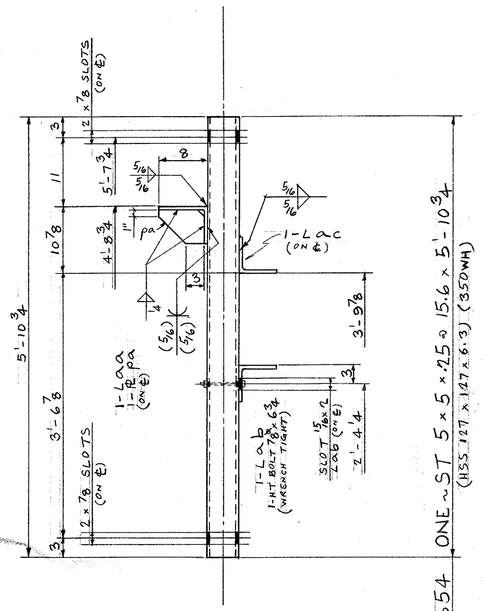
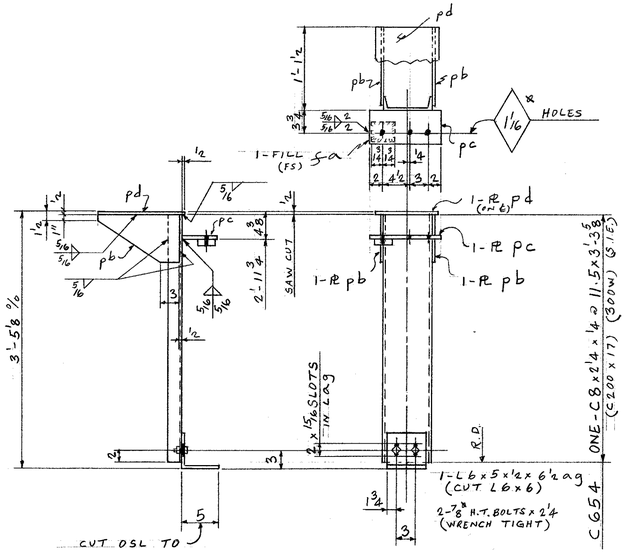
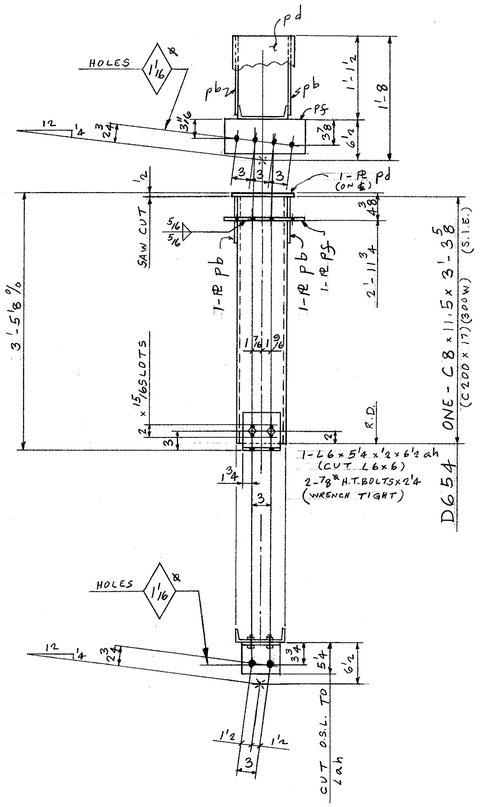
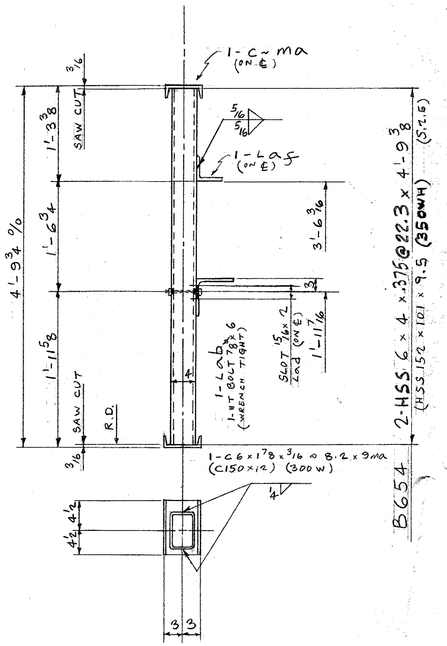








SHOP NOTE
MATERIAL G40.21-44W U/N
USE E70 SERIES ELECTRODES
REF. DIAG'S CW7, CW11, CW12

BILL OF MATERIAL

XST 14

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				AA	1	L8x6x1/2						44W		0	8	8			
03				AB	1	L6x6x1/2								0	4	0			
04				AC	1	L6x6x1/2								0	4	0			PLAIN
05				PA	1	P1	5	8	X	0	6			0	7	8			CUT To FIT
06					1	HT BOLT 7/8x6 3/4						325							
07																			
08					1	I.F. 5/16								3	4	0			
09					1	I.F. 1/4								2	0	0			
10																			
11	FW6W	A654			1	HSS 127 x 127 x 6.3						350WH		5	10	12	225	6	
12																			
13				F002															
14			MA		4	C150x12						300W		0	9	0			
15			AB		2	L6x6x1/2						44W		0	4	0			
16			AF		2	L4x4x1/2						44W		0	4	0			PLAIN
17					2	HT BOLT 7/8x6						325							
18					1	I.F. 5/16								1	4	0			
19					1	I.F. 1/4								2	8	0			
20																			
21																			
22	FW6S	B654			2	HSS 152x101x9.5						350WH		4	9	6	225	5	S2E
23																			
24																			
25																			
26			TOTAL			TOTAL													1-OF-2

LINE	CODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01				F001															
02				PB	2	P1	7	8	X	0	6	44W		1	1	0			
03				PC	1	P1	5	8	X	0	8			0	11	8			
04				PD	1	P1	10	0	X	0	8			1	2	0			
05				FA	1	P1	3	8	X	1	0			0	3	8			
06				AG	1	L6x6x1/2								0	6	8			CUT L6x5
07					2	HT BOLT 7/8x2 1/4						325							
08					1	I.F. 5/16								8	0	0			
09																			
10																			
11	FW6N	C654			1	C200 x 17						300W		3	3	10			S1E STOCK
12																			
13				F001															
14				PB	2	P1	7	8	X	0	6	44W		1	1	0			
15				PD	1	P1	10	0	X	0	8			1	2	0			
16				PF	1	P1	5	8	X	0	8			1	0	8			
17				AH	1	L6x6x1/2								0	6	8			CUT L6x5 1/4
18					2	HT BOLT 7/8x2 1/4						325							
19																			
20					1	I.F. 5/16								8	0	0			
21																			
22																			
23	FW6N	D654			1	C200 x 17						300W		3	3	10			S1E
24																			
25																			
26			TOTAL		46	TOTAL								44					2-OF-2

Nov 7/85

REV.			
1	DATE	BY	
2	DATE	BY	
3	DATE	BY	

SPEC. AS NOTED
HOLES 15/16ø U/NOTED
FINISH NO PAINT

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.X.	SEPT. 85	F.R.
CHK'D. 28 BF	DATE Oct 9/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: HSS TUBES & CHANNELS (6TH FLOOR)

CONTRACT 84-15
DWG.No. 654