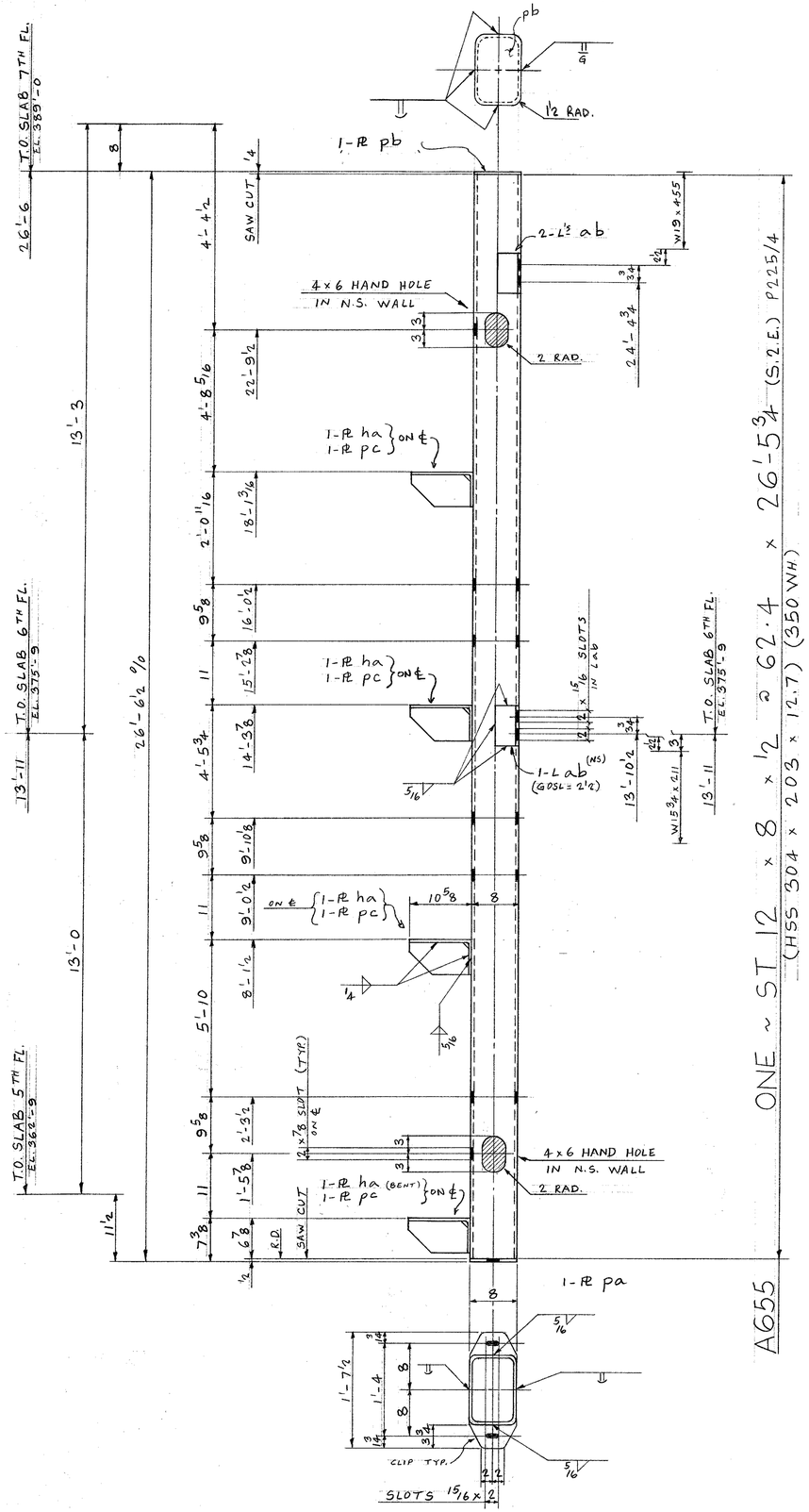
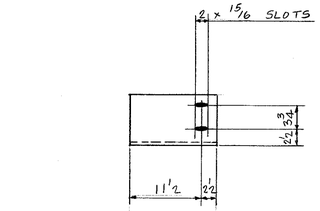
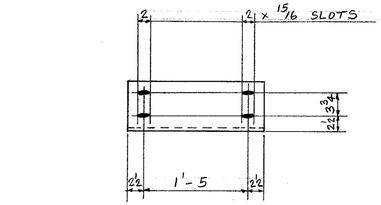
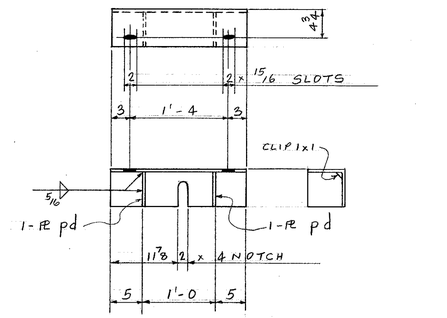








PLAIN MATERIAL

D655 ~ 2 - L 6 x 6 x 1/2 x 8

SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70XX ELECTRODES
REF. DWG'S CW8, CW11, CW12

XST14

BILL OF MATERIAL

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				PA	1	P	1	8	0 X	0	8	44W		1	7	8			
03				PB	1	P	1	8	0 X	0	4			1	0	0			
04				PC	4	P	1	5	1 0 X	0	6			0	1 0	4			
05				HA	4	P	1	8	8 X	0	6			1	4	2			BENT
06																			
07				AB	3		L 4 x 4 x 1/2							0	8	8			
08																			
09					1		I.F. 1/4							1 1	0	0			
10					1		I.F. 5/16							9	6	0			
11					1		7 9 1/4							5	6	0			
12																			
13																			
14		FW55	A655		1		HSS 304 x 203 x 12.7					350WH		26	5	12	225	A5Z6	
15																			
16																			
17				MARK															
18		FW55	B655		1		L 8 x 6 x 1/2					44W		1	2	0			
19		FW55	C655		1		L 8 x 6 x 1/2					44W		1	1 0	0			
20																			
21																			
22				PLAIN															
23		FW55	D655		2		L 6 x 6 x 1/2					44W		0	8	0			
24																			
25																			
26			TOTAL				TOTAL												1-OF-2
01					F001														
02				PD	2	P	1	5	4 X	0	8	44W		0	5	4			
03																			
04					1		I.F. 5/16								3	6	0		
05																			
06		FW55	E655		1		L 6 x 6 x 3/4					44W		1	1 0	0			
07																			
08																			
09																			
10																			
11																			
12																			
13																			
14																			
15																			
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17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		27		TOTAL							60					2-OF-2

Oct 11/85

REV.				
1	DATE	BY	SPEC. AS NOTED	
2	DATE	BY	HOLES AS NOTED	
3	DATE	BY	FINISH NO PAINT	

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD	PROJECT	CONTRACT	DWG.No.
27 M.X.	OCT. 85	F.R.	7 WORLD TRADE CENTER	84-15	655
CHK'D. 28 BF	DATE OCT 11/85		DETAIL: FIELDWORK MATERIAL 5TH FLOOR		