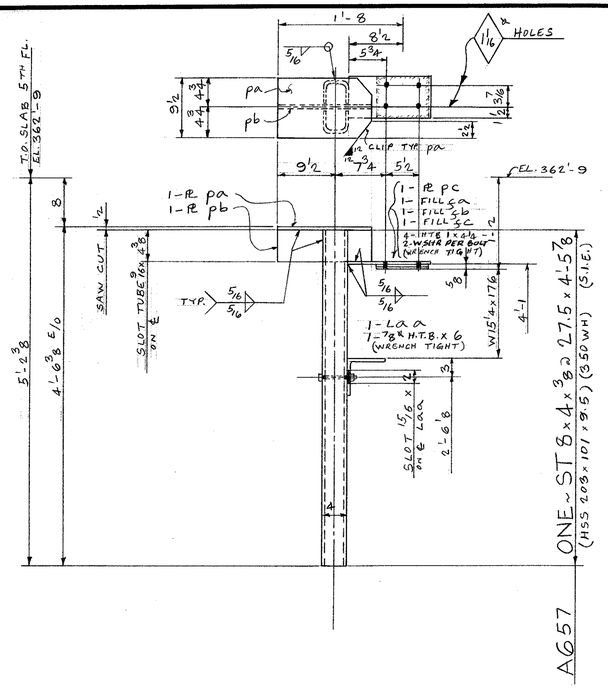
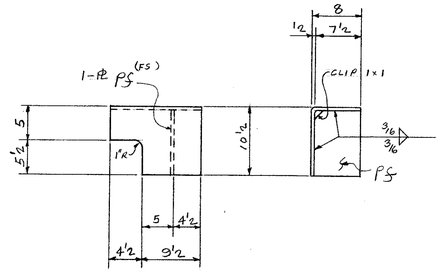
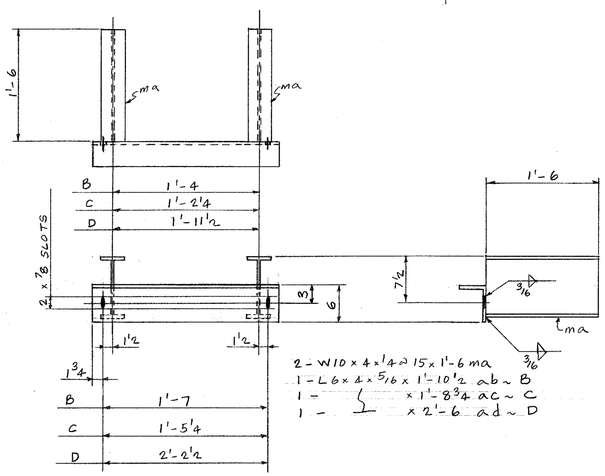




(RIGHT) ~ E657R ~ ONE ~ PL 17¾ x ½ x 1'-2 (BENT)

(LEFT) ~ E657L ~ ONE ~ PL 17¾ x ½ x 1'-2 (BENT)

MATERIAL G40.21-44W U/N
USE E70 SERIES ELECTRODES
REF. DWG'S: CW8, CW11, CW12



B657 ~ 2 ~ BRACKETS ~ REQ'D
C657 ~ 5 ~
D657 ~ ONE ~

BILL OF MATERIAL

XST 14

LINE	COOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F001														
02				PA	1	PL	9	8	X	0	8	44W		1	3	4			
03				PB	1	PL	4	6	X	0	8			1	3	4			
04				PC	1	PL	6	8	X	0	8			1	1	4			
05				FA	1	PL	6	8	X	0	3			0	9	0			
06				FB	1	PL	6	8	X	0	5			0	9	0			
07				FC	1	PL	6	8	X	0	2			0	9	0			
08				AA	1	L 6x6x1/2								0	6	0			
09																			
10					1	HT BOLT 7/8x6						325							
11					2	HT BOLT 1x4 1/4						490							
12					4	HT WASHER 1						325							
13																			
14					1	I.F. 5/16								6	8	0			
15																			
16		FW5W	A657		1	HSS 203x101x9.5						350WH		A	5	14	22	6	3 S.I.E.
17																			
18																			
19					F008														
20				MA	16	W 10x15						44W		1	6	0			
21				AB	2	L 6x4x5/16								1	10	8			
22				AC	5	⌐								1	8	12			
23				AD	1	⌐								2	6	0			
24																			
25					1	I.F. 3/16								21	0	0			
26				TOTAL					TOTAL										1-OF-2
01																			
02		FW5N	B657		2	PIECE-BRACKET								1	10	8			x 22 IN.
03		FW5N	C657		5	PIECE-BRACKET								1	8	12			⌐
04		FW5N	D657		1	PIECE-BRACKET								2	6	0			
05																			
06																			
07																			
08					F002														
09				PF	2	PL	7	8	X	0	6	44W		0	10	0			
10																			
11					1	I.F. 3/16								6	0	0			
12																			
13		FW5W	E657R		1	PL	17	12	X	0	8	44W		1	2	0			BENT
14		FW5E	E657L		1	PL	17	12	X	0	8	44W		1	2	0			BENT
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			Oct 11/85
26				TOTAL	67				TOTAL					51					2-OF-2

REV			
1	DATE		BY
2	DATE		BY
3	DATE		BY

SPEC. AS NOTED
HOLES 15/16 Ø UNOTED
FINISH NO PAINT

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.K.	OCT. 85	F.R.
CHK'D. 28 BF	DATE OCT 11/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 5TH FLOOR

CONTRACT 84-15
DWG.No. 657