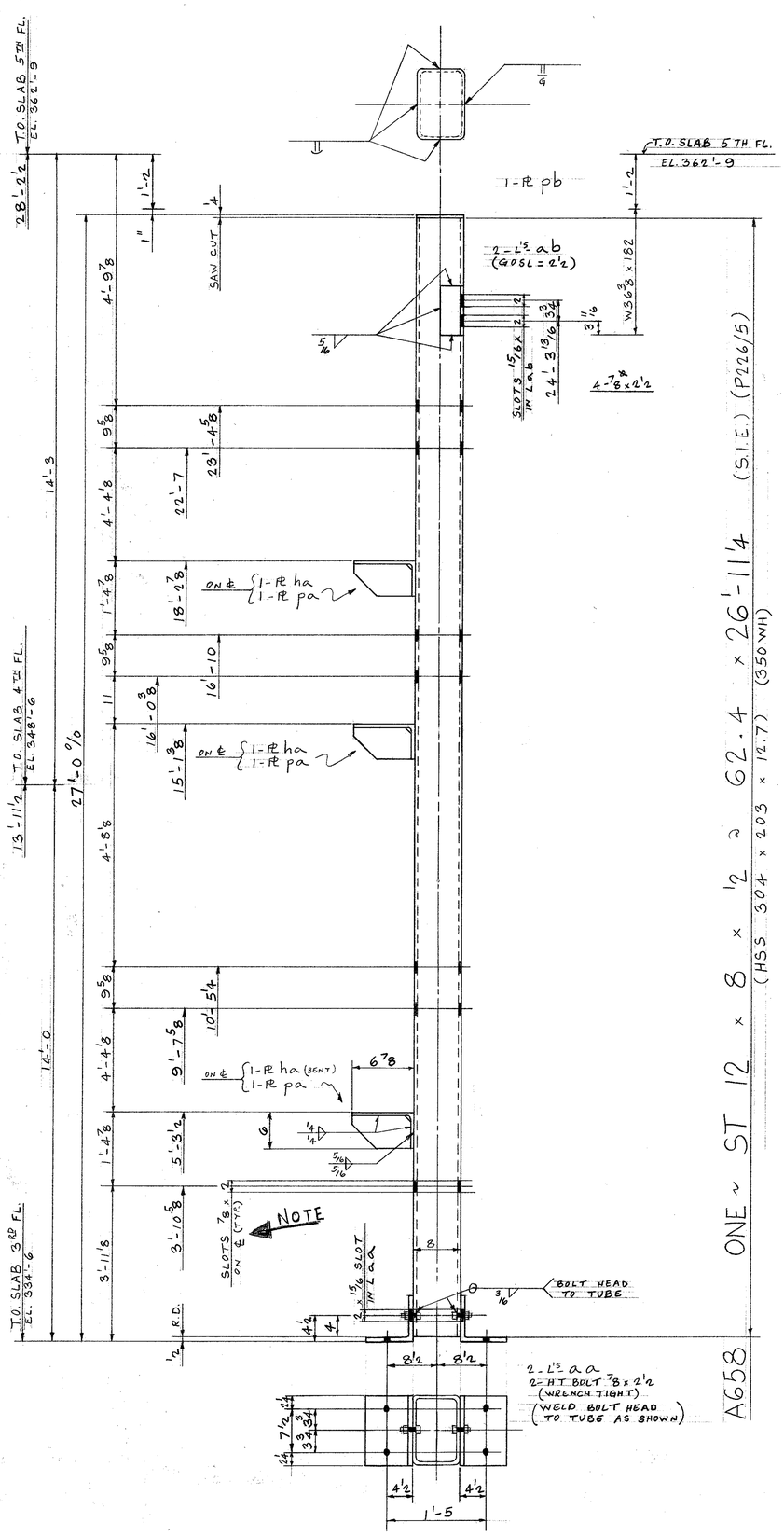
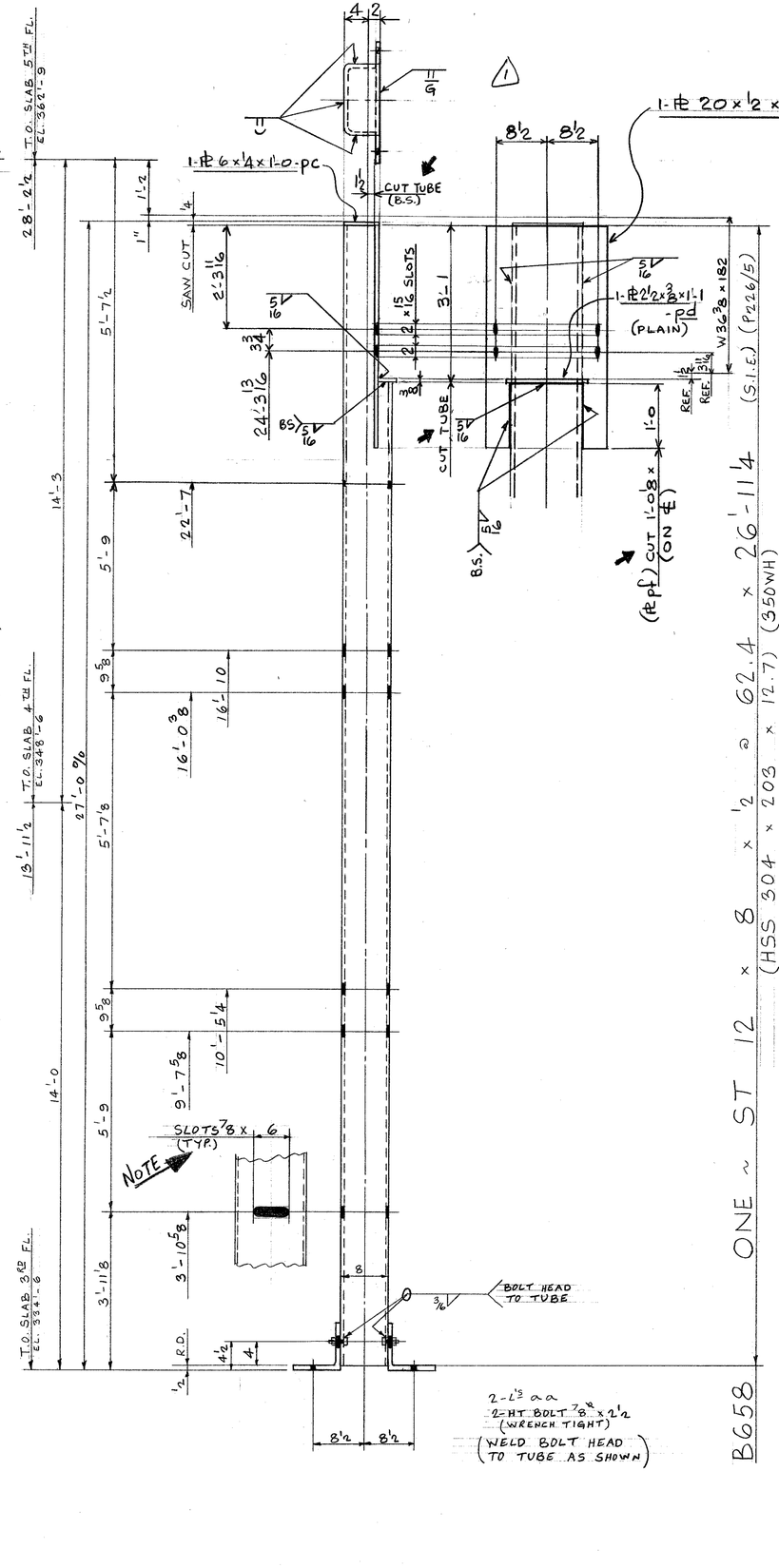




SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70 SERIES ELECTRODES
REF. DWG'S CW9, CW11, CW12

FIELD BOLTS

8~ HT BOLTS ⅞ x 2½
8~ KWIK BOLTS ¾ x 5½

BILL OF MATERIAL

XST14

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02				HA	3	P.L	8		X	0	6	44W		1	0	6			BENT
03				PA	3	P.L	5	1/2	X	0	6			0	6	8			
04			PB		1	P.L	8		X	0	4			1	0	0			
05				AA	4	L8x8x1 1/2								1	0	0			
06			AB		2	L4x4x1 1/2								0	8	8			
07					4	H.T. BOLT 7/8x2 1/2						325							
08																			
09																			
10					1	I.F.	1	/4						6	0	0			
11					1	I.F.	5	/16						8	6	0			
12					1	FL	1	/4						6	8	0			
13																			
14																			
15																			
16																			
17		FWAN	A658		1	HSS 304x203x12.7						350WH		26	11	4	226	5	S.I.E.
18		FWAN	B658		1	HSS 304x203x12.7						350WH		26	11	4	226	5	S.I.E.
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		27							TOTAL		75			1-OF-1		

LINE	CCOSTE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01																			
02																			
03																			
04																			
05																			
06																			
07																			
08																			
09																			
10																			
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22																			
23																			
24																			
25																			
26			TOTAL									TOTAL							

Nov. 26/85 R
Nov 5/85

REV.			
1	DATE Nov. 26/85	BY BF	SPEC. AS NOTED
2	DATE	BY	HOLES 15/16 ø U/NOTED
3	DATE	BY	FINISH NO PAINT

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.X.	OCT. 85	F.R.
CHK'D. 28 BF	DATE Nov. 5/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 4TH FLOOR

CONTRACT 84-15
DWG.No. 658