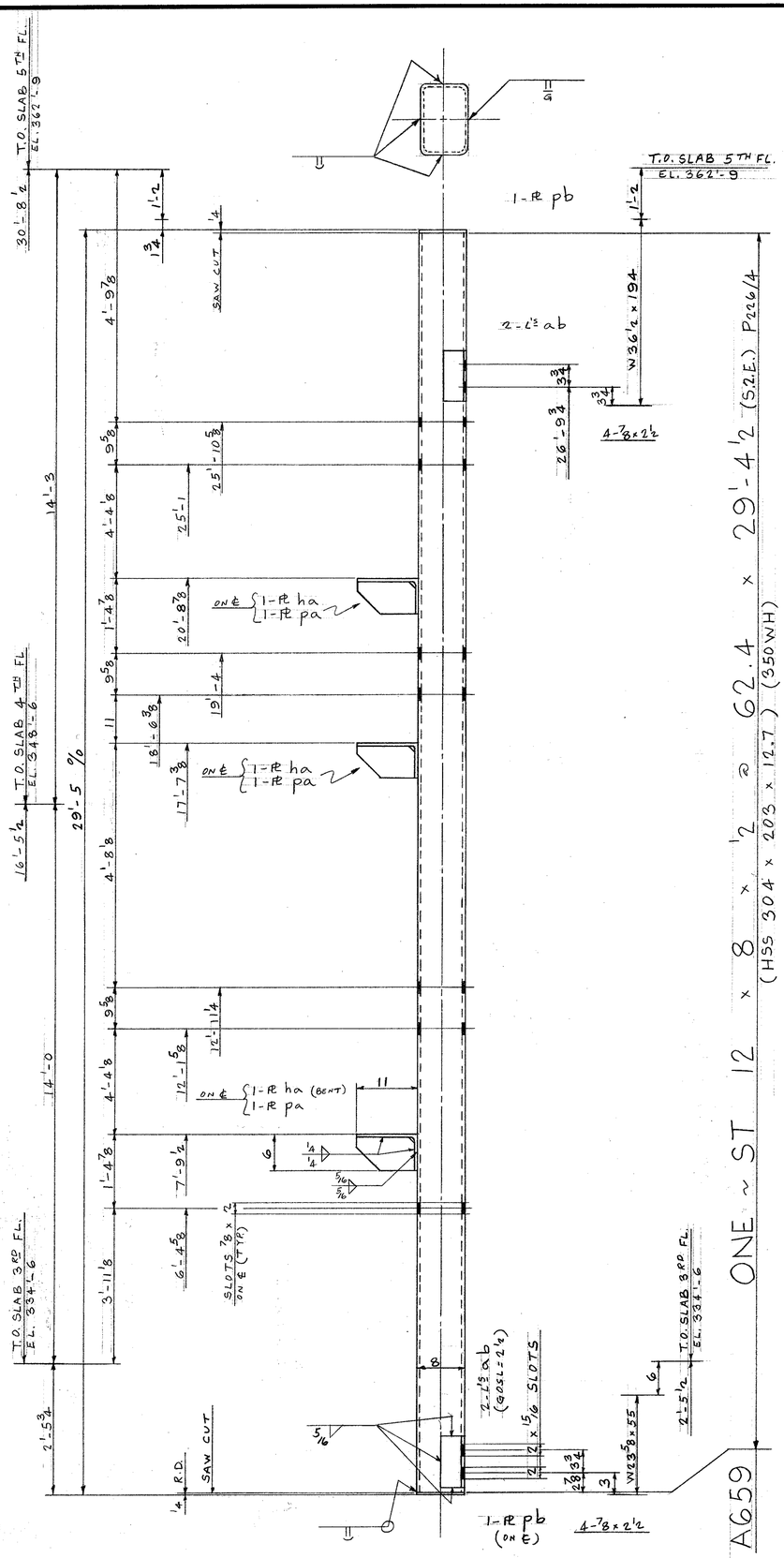


SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70 SERIES ELECTRODES
REF. DWG'S CW9, CW11, CW12

FIELD BOLTS
16 - HT BOLTS ⅞" x 2½

BILL OF MATERIAL

XST14

LINE	COST	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DOOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02				HA	3	P.1	8	3	X	0	6	44W		1	4	8			BENT
03				PA	3	P.1	51	0	X	0	6			0	10	0			
04				PB	4	P.1	8	0	X	0	4			1	0	0			
05				AB	8	L4x	4x	1/2						0	8	8			
06																			
07																			
08																			
09					1	1.F.	1	/4						6	6	0			
10					1	1.F.	5	/16						13	6	0			
11					1	7.9	1	/4						13	4	0			
12																			
13																			
14																			
15			FW4NA659		1	H55	304	x 203	x 12.7			350WH		29	4	8	226	4	52E
16			FW4NB659		1	H55	304	x 203	x 12.7			350WH		29	4	8	226	4	52E
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		25									TOTAL		92			1-OF-1

01																			
02																			
03																			
04																			
05																			
06																			
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21																			
22																			
23																			
24																			
25																			
26			TOTAL											TOTAL					Nov5/85

REV.				
1	DATE		BY	
2	DATE		BY	
3	DATE		BY	

SPEC. AS NOTED
HOLES AS NOTED
FINISH NO PAINT

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.X.	OCT. 85	F.R.
CHK'D. 28 BF	DATE Nov5/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 4TH FLOOR

CONTRACT 84-15
DWG.No. 659