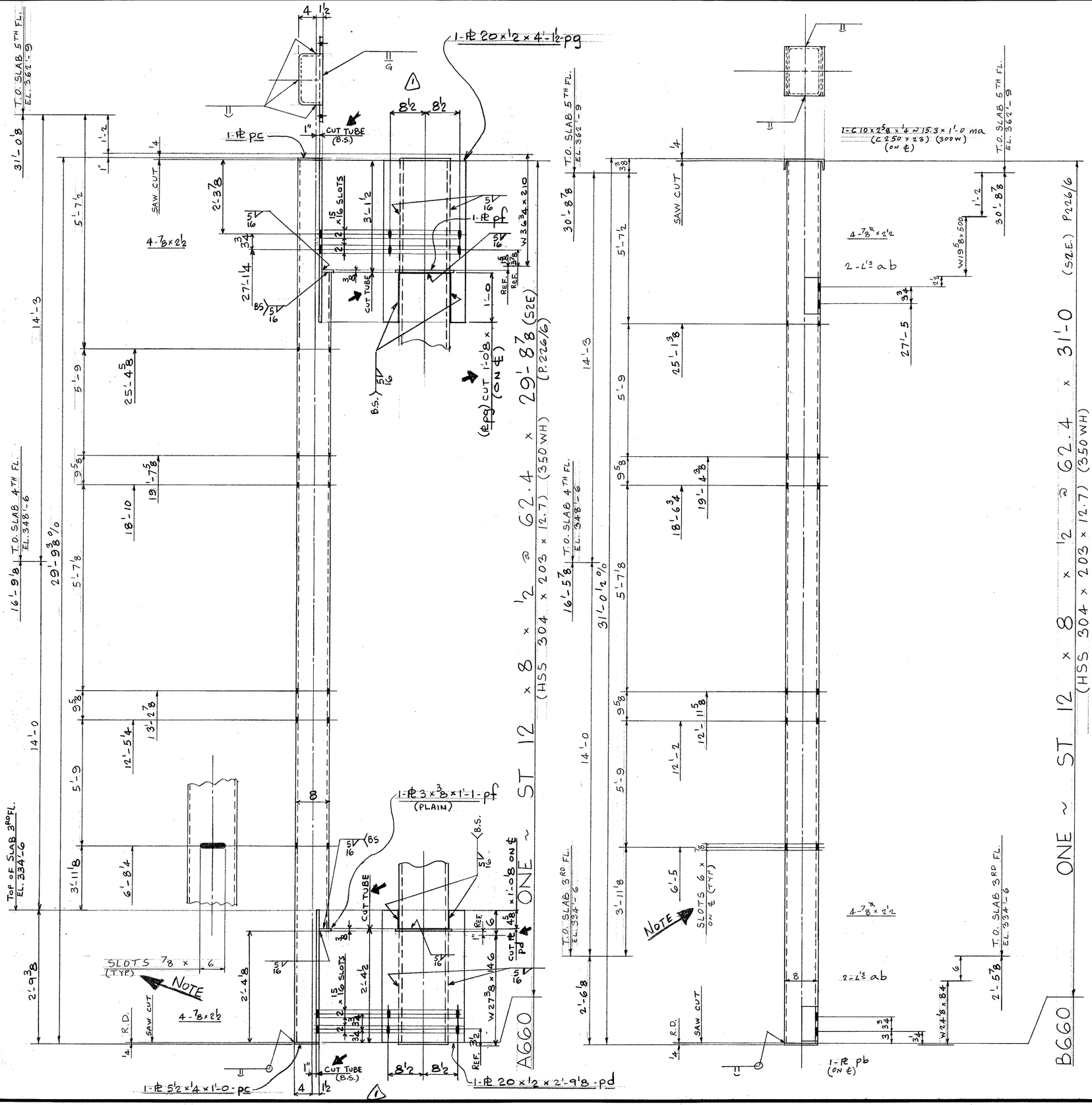


SHOP NOTES

MATERIAL G40.21-44W U/N
USE E70 SERIES ELECTRODES
REF. DWG'S CW9, CW11, CW12

FIELD BOLTS

16 - 7/8" H.T. BOLTS x 2 1/2

BILL OF MATERIAL

XST14

LINE	CCODE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSGN	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					F002														
02			⚠1 PB		1 ~~3~~	P1	8	0	X	0	4	44W		1	0	0			
03			⚠1 AB		4 ~~8~~		L4	4	x 1/2			44W		0	8	8			
04			MA		1		C250	x	23			300W		1	0	0			
05																			
06																			
07					1		1F	5	/16					11	0	0			
08					1		7G	1	/4					11	0	0			
09																			
10																			
11																			
12		FW4S	A660		1		HSS	304	x 203	x 12.7		350WH		29	8	14	226	6	S2E
13		FW4S	B660		1		HSS	304	x 203	x 12.7		350WH		31	0	0	226	6	S2E
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			
26			TOTAL		18				TOTAL			84							1-OF-1

REV				
1	⚠ DATE Nov. 26/85	BY BF	SPEC. AS NOTED	
2	DATE	BY	HOLES AS NOTED	
3	DATE	BY	FINISH NO PAINT	

Nov 26/85 R
Nov 5/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.X.	OCT. 85	F.R.
CHK'D. 28 BF	DATE Nov. 5/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 4TH. FLOOR

CONTRACT 84-15
DWG.No. 660