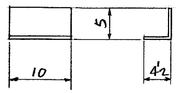
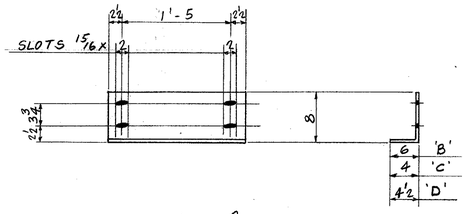


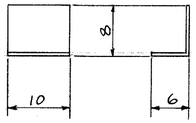
A663 ~ 2 ~ PL's 15/4 x 1/2 x 1'-10 (BENT)



K663 ~ 6 ~ L 5 x 4 1/2 x 1/2 x 10
(CUT L 5 x 5)



D663 ~ 4 ~ PL's 11 3/4 x 1/2 x 1'-10 (BENT)



G663 ~ 3 ~ PL 13/4 x 1/2 x 10 (BENT)

B663 ~ 3 - PL's 13/4 x 1/2 x 1'-10 (BENT)

C663 ~ ONE ~ L 8 x 4 x 1/2 x 1'-10

PLAIN MATERIAL

E663 ~ 9 - L 6 x 6 x 1/2 x 10

H663 ~ 4 - L 4 x 4 x 1/2 x 10

SHOP NOTES

MATERIAL G40.21-44W U/N

E70 SERIES ELECTRODES

REF. DWG's CW9, CW11, CW12

XST 14

BILL OF MATERIAL

LINE	COD STE	COMMX SHIP DIVN.	PIECE MARKS MAIN MAT'L.	PIECE MARKS DETAIL MAT'L.	NO. OF PIECES	MATERIAL DESCRIPTION PL	WIDTH Inch	WIDTH 16th	X PLATE ONLY	THK. In.	THK. 16th	GRADE CODE	DSOR	FINISHED LENGTH Feet	FINISHED LENGTH In.	FINISHED LENGTH 16th	PAGE	LINE	REMARKS
01					FOD2														
02				PA	4	PL	3	8	X	0	6	44W		0	7	8			
03																			
04					1		1.F	3	16					7	4	0			
05																			
06		FW4N	A663		1	PL	15	4	X	0	8	44W		1	10	0			BENT
07		FW4S	A663		1	PL	15	4	X	0	8	44W		1	10	0			BENT
08																			
09																			
10					MARK														
11		FWAN	B663		1	PL	13	4	X	0	8	44W		1	10	0			BENT
12		FW4S	B663		2	PL	13	4	X	0	8			1	10	0			BENT
13		FW4S	C663		1		L8	x4	x1/2					1	10	0			
14		FW4N	D663		4	PL	11	12	X	0	8			1	10	0			BENT
15		FW4N	K663		6		L5	x5	x1/2			44W		0	10	0			CUT L5x4 1/2
16		FW4S	G663		2	PL	13	4	X	0	8			0	10	0			BENT
17		FWAN	G663		1	PL	13	4	X	0	8			0	10	0			BENT
18					PLAIN														
19		FWAS	E663		4		L6	x6	x1/2			44W		0	10	0			
20		FWAN	E663		5		L6	x6	x1/2					0	10	0			
21																			
22																			
23		FWAS	H663		2		L4	x4	x1/2					0	10	0			
24		FWAN	H663		2		L4	x4	x1/2					0	10	0			
25																			
26				TOTAL	39				TOTAL					13					1-OF-1

01																			
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26				TOTAL					TOTAL										

REV.					
	1	DATE		BY	
	2	DATE		BY	
	3	DATE		BY	

SPEC. AS NOTED
HOLES AS NOTED
FINISH NO PAINT

Nov 5/85

FRANKEL STEEL LIMITED
220 ATTWELL DRIVE, UNIT 1, REXDALE, ONTARIO M9W 5B2

MADE	DATE	SQUAD
27 M.X.	NOV. 85	F.R.
CHK'D. 28 BF	DATE Nov. 5/85	

PROJECT: 7 WORLD TRADE CENTER
DETAIL: FIELDWORK MATERIAL 4TH FLOOR

CONTRACT 84-15
DWG.No. 663